



Hall A GEM Gas Flow Sensor Chassis

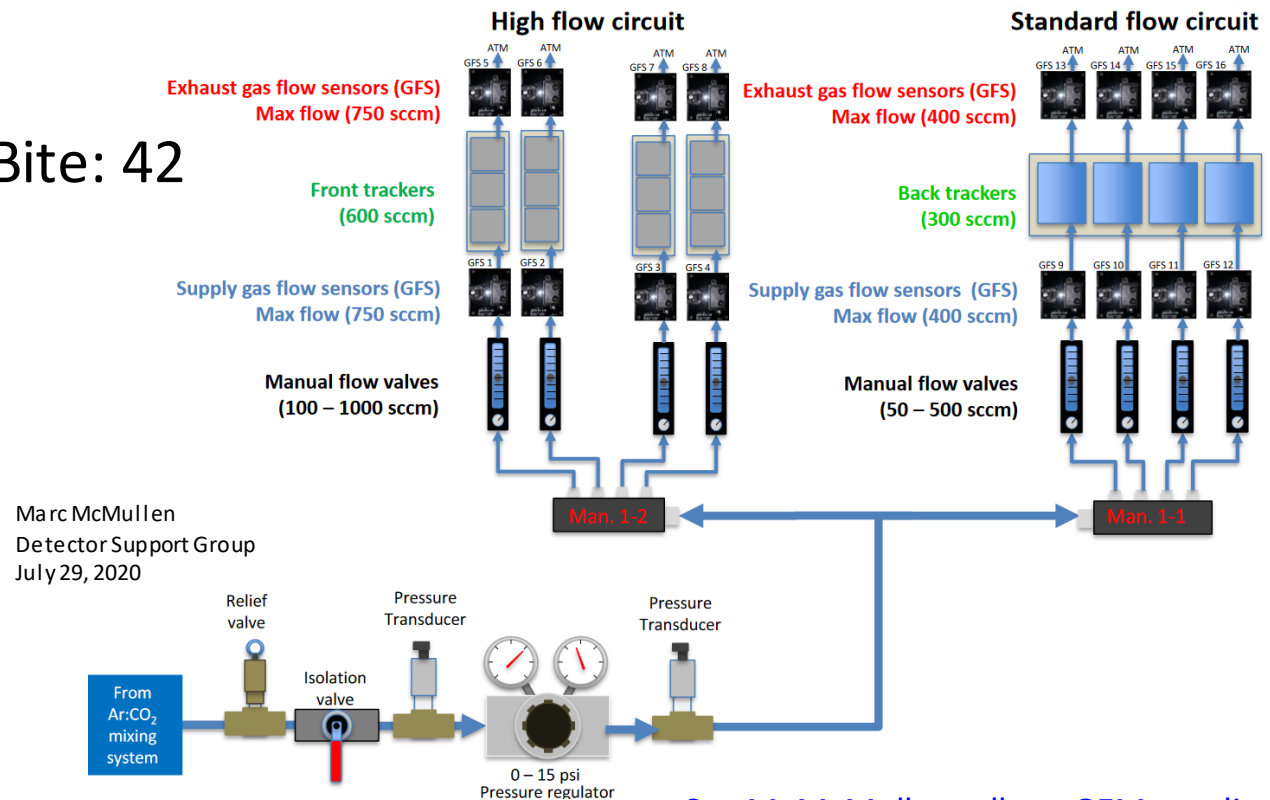
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August 12, 2020

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- Gas distribution instrumentation and controls
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- Notable features of chassis design
- 3D model of chassis
 - Individual chassis
 - Six chassis in a rack
 - Super BigBite will use six chassis
 - Chassis with BigBite panels in rack
 - Regulator panel, rotameter panel, one flow sensor chassis
- Conclusion

Hall A GEM Gas Distribution

- Two distribution set ups for BigBite and Super BigBite
- Set ups are identical with exception of number of gas output channels
 - BigBite: 8
 - Super BigBite: 42

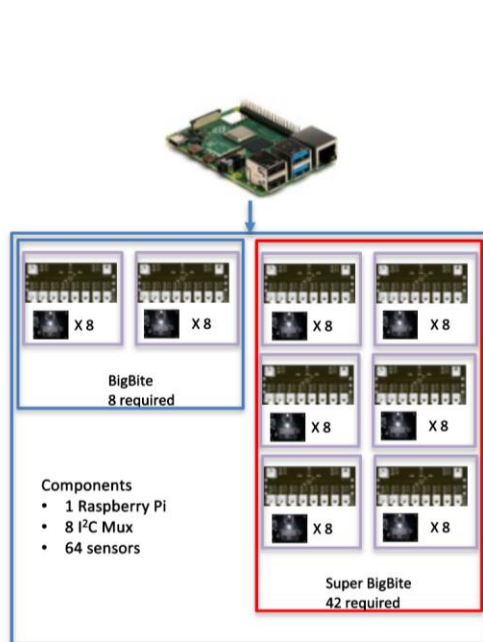


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July 29, 2020

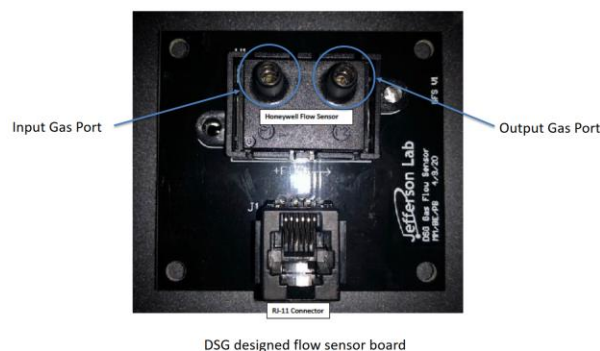
[See M. McMullen talk on GEM gas distribution](#)

Gas Distribution Instrumentation and Controls

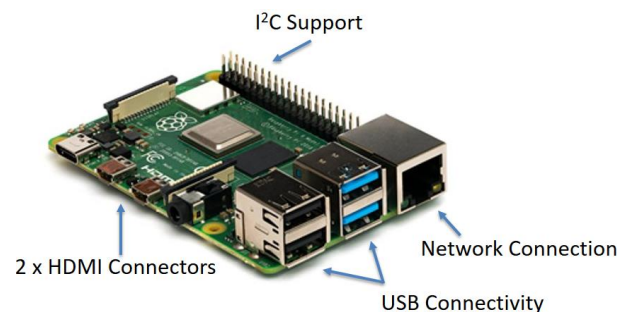
- Raspberry Pi-based I²C readout of Honeywell HAF Flow Sensors using a DSG-developed multiplexer PCB



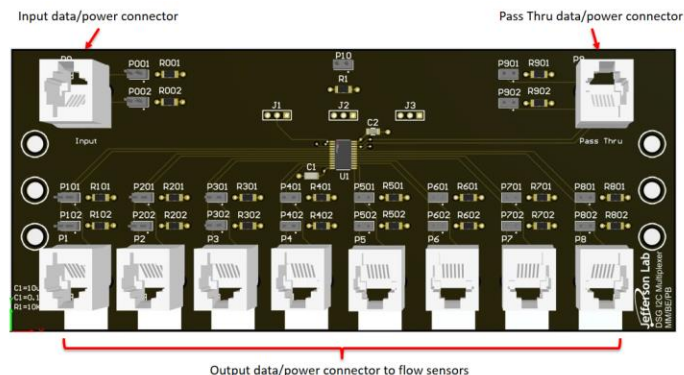
System diagram of GEM gas supply flow sensor readout



DSG-designed flow sensor PCB with RJ11 connector for power and I²C communication



Raspberry Pi 4 Single-Board Computer



DSG-designed flow sensor multiplexer

Marc McMullen
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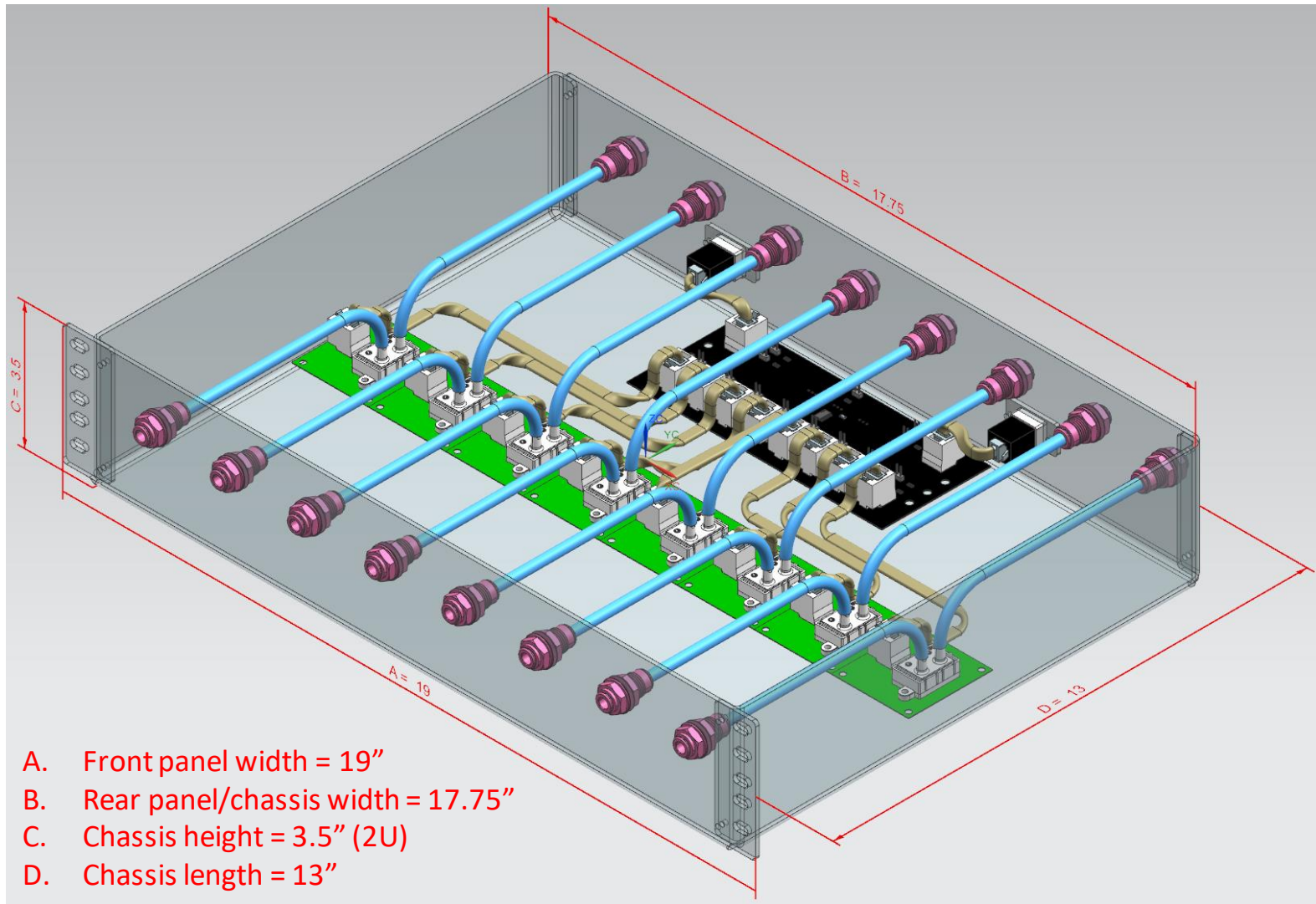
Flow Sensor Chassis

- Eight flow sensors grouped together in one rack-mountable chassis
- Each chassis contains one eight-channel multiplexer PCB
 - Multiplexer is necessary because flow sensors are all factory-assigned the same I²C address
 - Multiplexer also has a data pass through to allow multiple chassis to be chained together and read out by a single Raspberry Pi

Notable Chassis Design Features

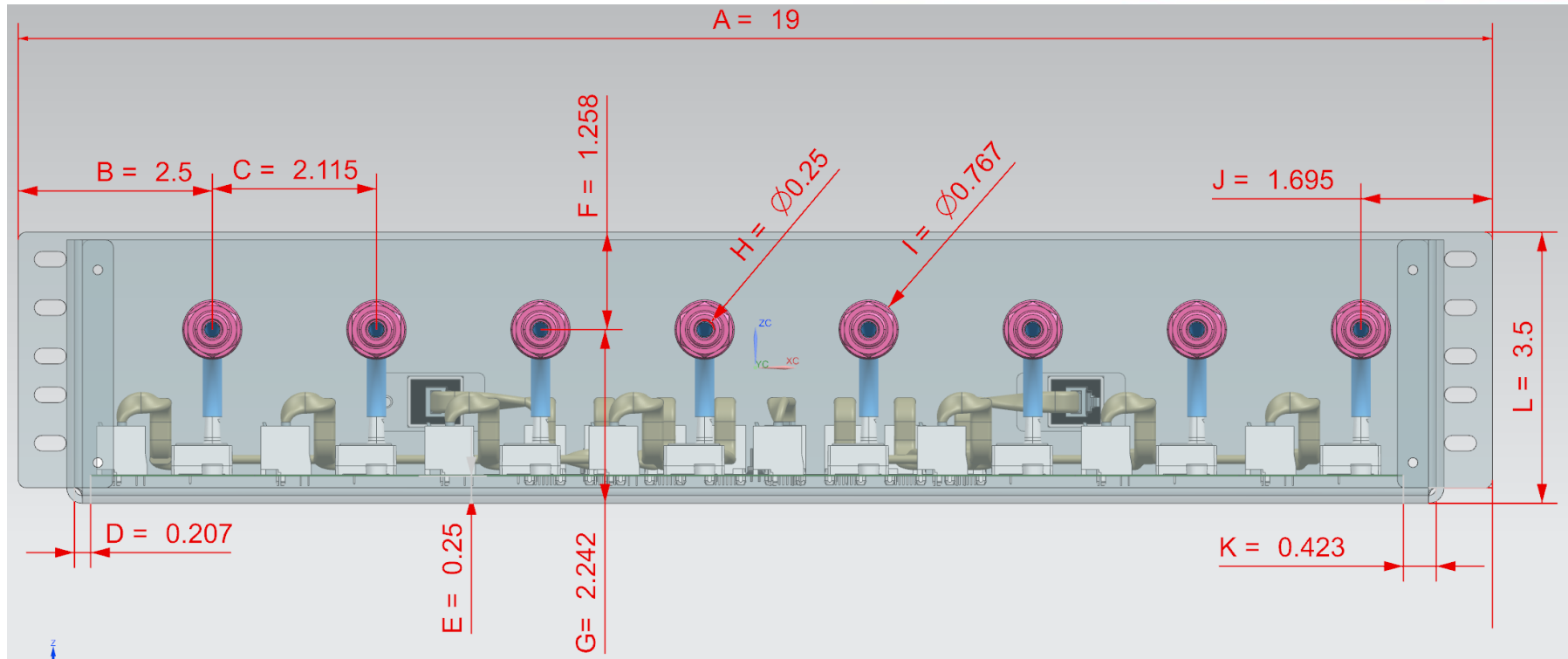
- Chassis dimensions: 17.75" wide x 13" long x 3.5" tall
- Front panel is 19" wide x 3.5" tall with mounting holes for rack
- ~6" piping length for all ¼" OD Tygon tubing
- All gas line bends have at least 1" bend radius
 - 1" bend radius is minimum recommended for ¼" OD Tygon tubing
- Multiplexer PCB mounted horizontally in chassis under gas lines
- Two RJ11 feedthroughs for controls cabling
 - One feedthrough is input to multiplexer
 - Second feedthrough is pass-through for controls signals

Isometric



NOTE: Actual chassis will include service loops in controls cabling to allow easier removal of PCBs

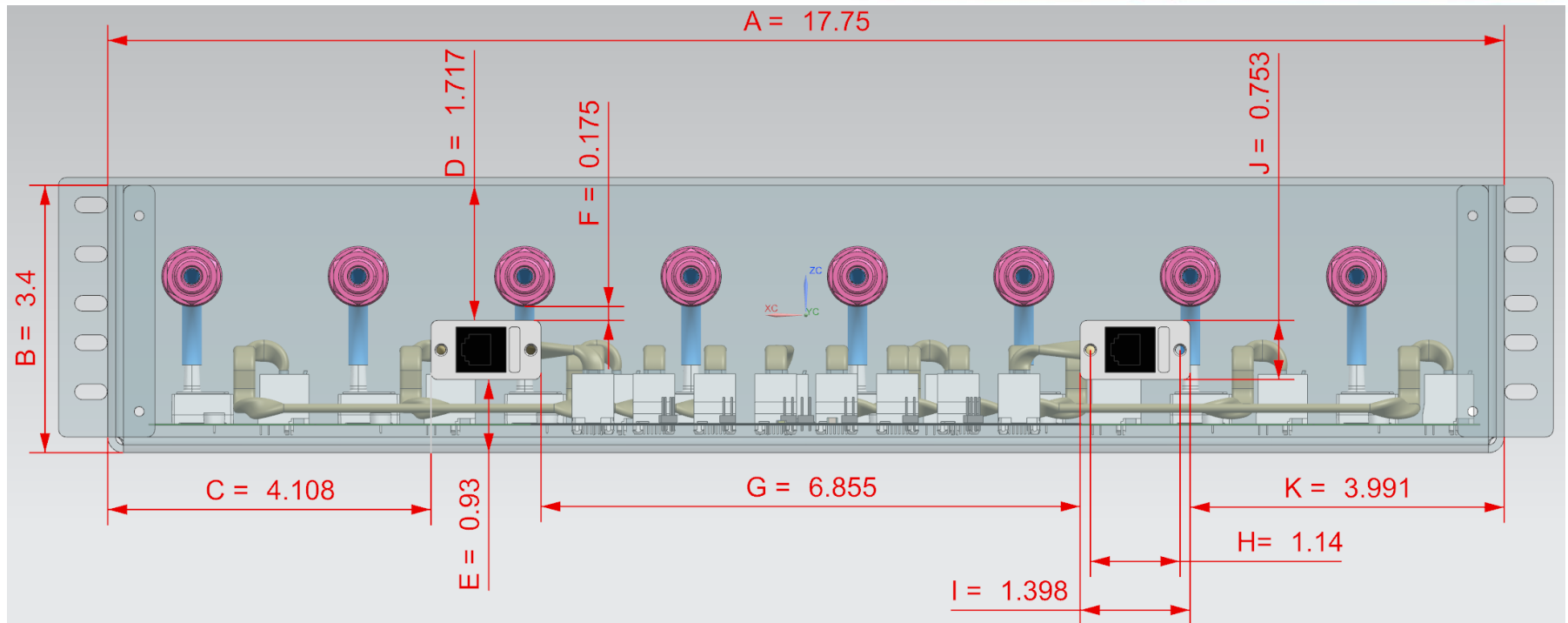
Front



- | | | | |
|----|--|----|---|
| A. | Front panel width = 19" | G. | Distance between center of gas output port to bottom edge of front panel = 2.242" |
| B. | Left edge of front panel to first gas output = 2.5" | H. | Gas output port internal diameter = 0.25" |
| C. | Distance between gas output ports = 2.115" | I. | Gas output port panel feedthrough diameter = 0.767" |
| D. | Distance between left chassis wall and left-most flow sensor PCB = 0.207" | J. | Right edge of front panel to last gas output = 1.695" |
| E. | Distance between PCBs and bottom of chassis = 0.25" | K. | Distance between right chassis wall and right-most flow sensor PCB = 0.423" |
| F. | Distance between center of gas output port to top edge of front panel = 1.258" | L. | Chassis height = 3.5" (2U) |

NOTE: Actual chassis will include service loops in controls cabling to allow easier removal of PCBs

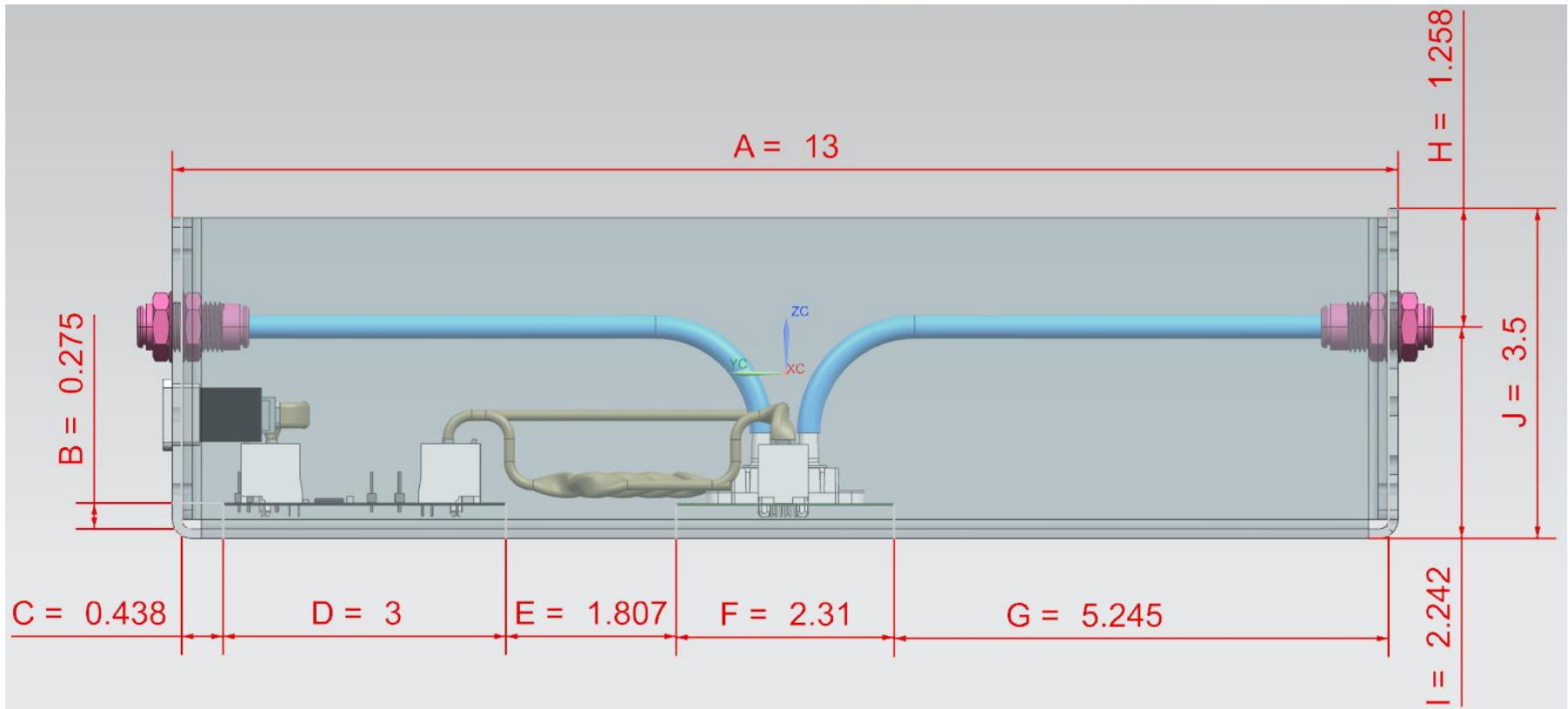
Back



- | | |
|--|---|
| A. Rear panel width = 17.75" | A. Distance between RJ11 feedthroughs = 6.855" |
| B. Rear panel height = 3.4" | G. Distance between RJ11 feedthrough mounting holes = 1.14" |
| C. Distance from outer chassis edge to output RJ11 feedthrough = 4.108" | H. Width of RJ11 feedthrough = 1.398" |
| D. Distance from bottom edge of chassis to bottom of RJ11 feedthroughs = 0.93" | I. Height of RJ11 feedthrough = 0.753" |
| E. Distance from top edge of chassis to top of RJ11 feedthroughs = 1.717" | J. Distance between edge of input RJ11 feedthrough and edge of chassis = 3.991" |
| F. Distance between top edge of RJ11 feedthroughs to bottom edge of push-lock connector = 0.175" | |

NOTE: Actual chassis will include service loops in controls cabling to allow easier removal of PCBs

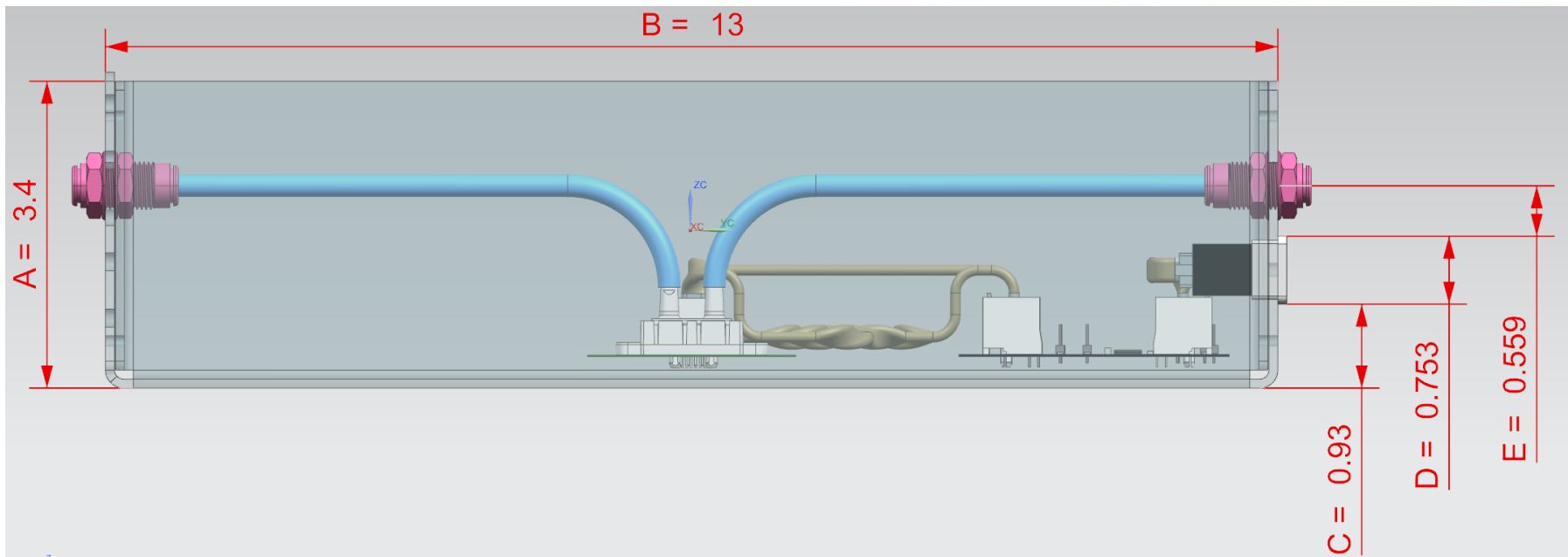
Left



- A. Chassis length = 13"
- B. Bottom of PCBs to chassis bottom = 0.25"
- C. Rear of chassis to edge of multiplexer PCB = 0.438"
- D. Width of multiplexer PCB = 3"
- E. Distance between multiplexer PCB and flow sensor PCB = 3"
- F. Flow sensor PCB width = 2.31"
- G. Distance between flow sensor PCB and front of chassis = 5.245"
- H. Top of chassis front to center of push-lock connector = 1.258"
- A. Bottom of chassis to center of push-lock connector = 2.242"
- G. Chassis height = 3.5 " (2U)

NOTE: Actual chassis will include service loops in controls cabling to allow easier removal of PCBs

Right

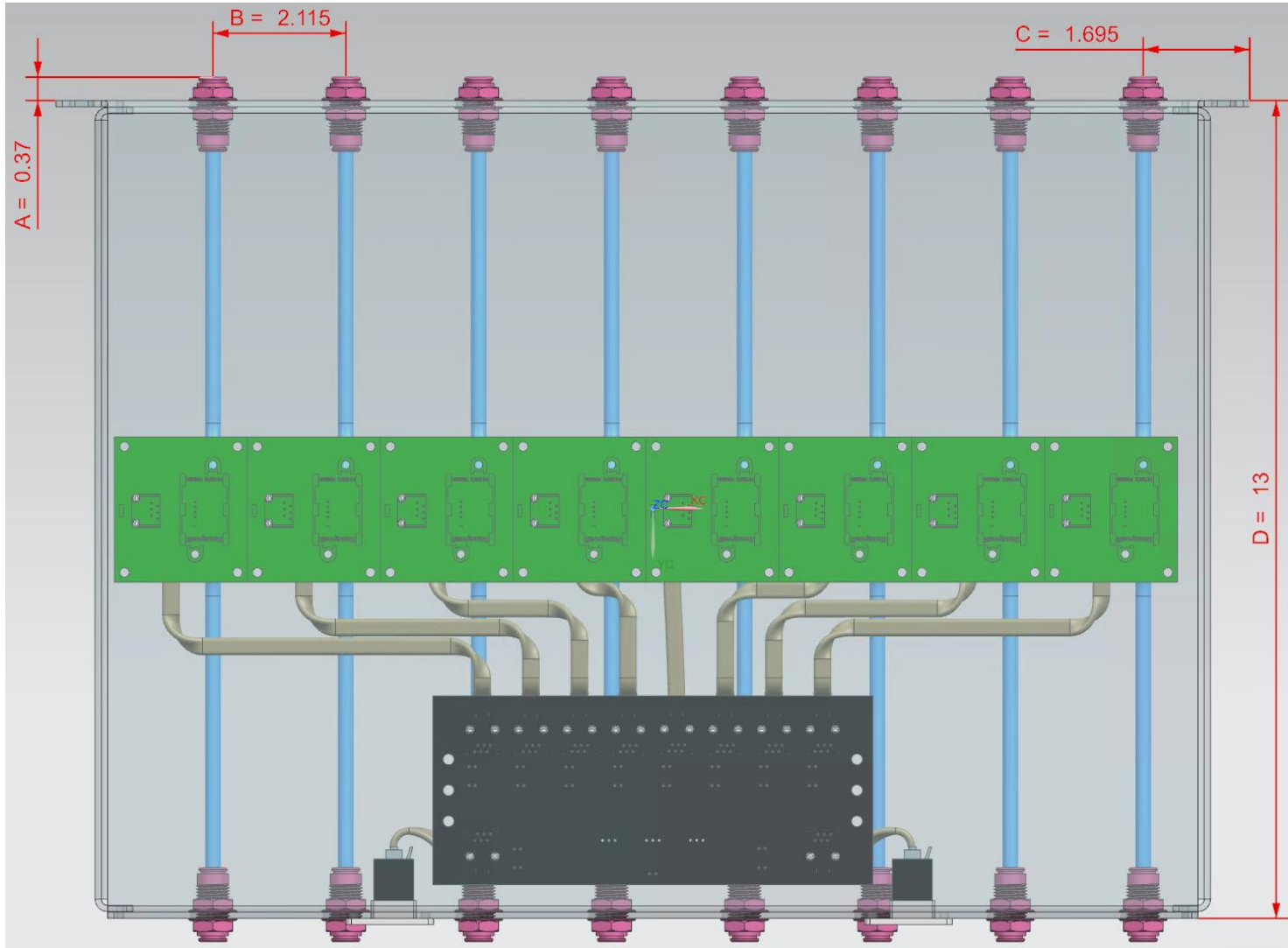


- A. Rear panel height = 3.4"
- B. Chassis length = 13"
- C. Distance from bottom edge of chassis to bottom edge of RJ11 feedthrough = 0.93"
- D. Distance from bottom edge of RJ11 feedthrough to top edge of RJ11 feedthrough = 0.753"
- E. Distance from top edge of RJ11 feedthrough to center of push-lock connector = 0.559"

NOTE: Actual chassis will include service loops in controls cabling to allow easier removal of PCBs

Bottom

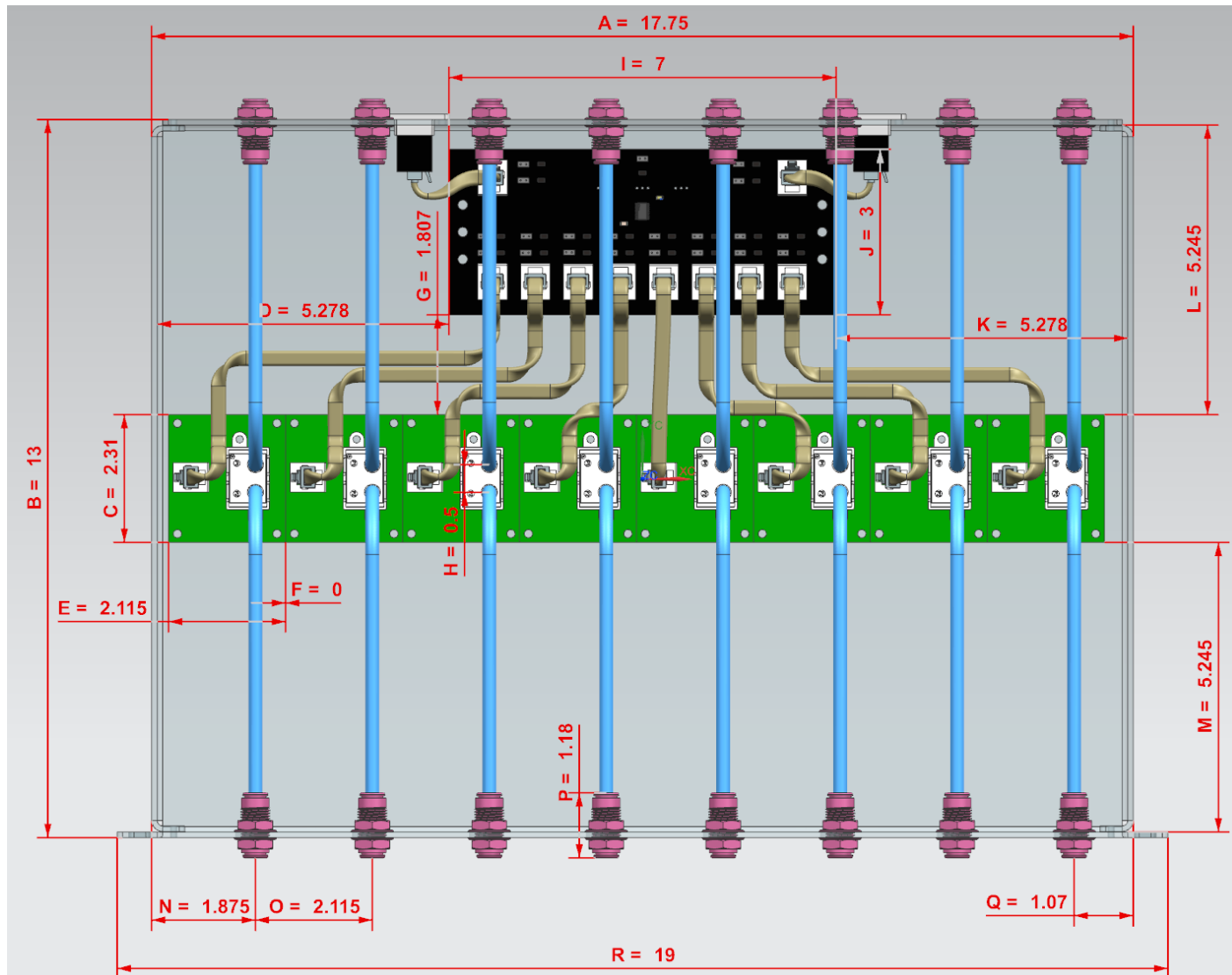
- A. Distance between panel and face of push-lock connector = 0.37"
- B. Distance between gas output ports = 2.115"
- C. Distance between last channel's output port and edge of front panel = 1.695"
- D. Chassis length = 13"



NOTE: Actual chassis will include service loops in controls cabling to allow easier removal of PCBs

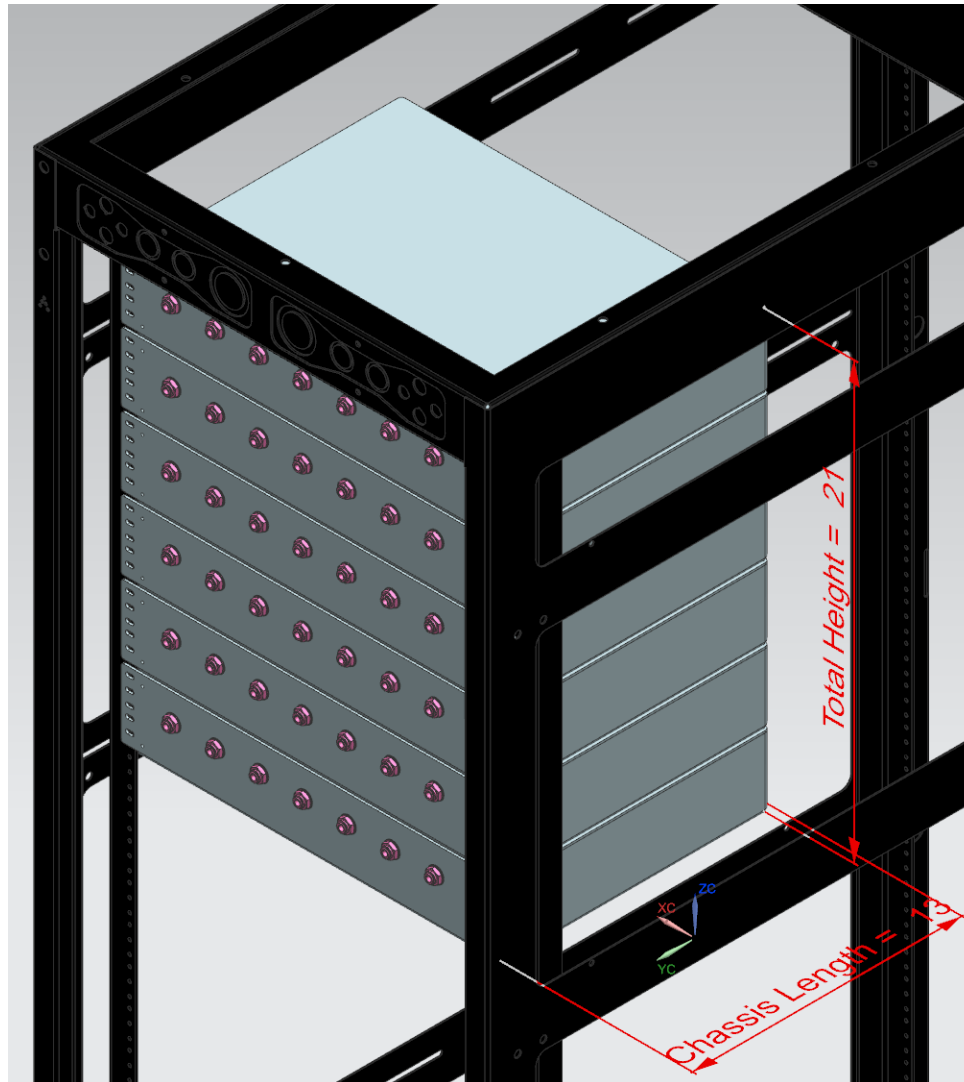
Top

- A. Chassis width = 17.75"
- B. Chassis length = 13"
- C. Flow Sensor PCB width = 2.31"
- D. Left wall of chassis to left edge of multiplexer PCB = 5.278"
- E. Flow Sensor PSB length = 2.115"
- F. Distance between flow sensor PCBs = 0"
- G. Multiplexer PCB to flow sensor PCB = 1.807"
- H. Distance between input and output port of flow sensor = 0.5"
- I. Multiplexer PCB length = 7"
- J. Multiplexer PCB width = 3"
- K. Right edge of multiplexer to right wall of chassis = 5.278"
- L. Rear wall of chassis to flow sensor PCB = 5.245"
- M. Front wall of chassis to flow sensor PCB = 2.425"
- N. Outer edge of chassis to center of first output port = 1.875"
- O. Distance between output ports (center-to-center) = 2.115"
- P. Overall length of push-lock connector = 1.18"
- Q. Outer edge of chassis to center of last output port = 1.07"
- R. Width of front panel = 19"

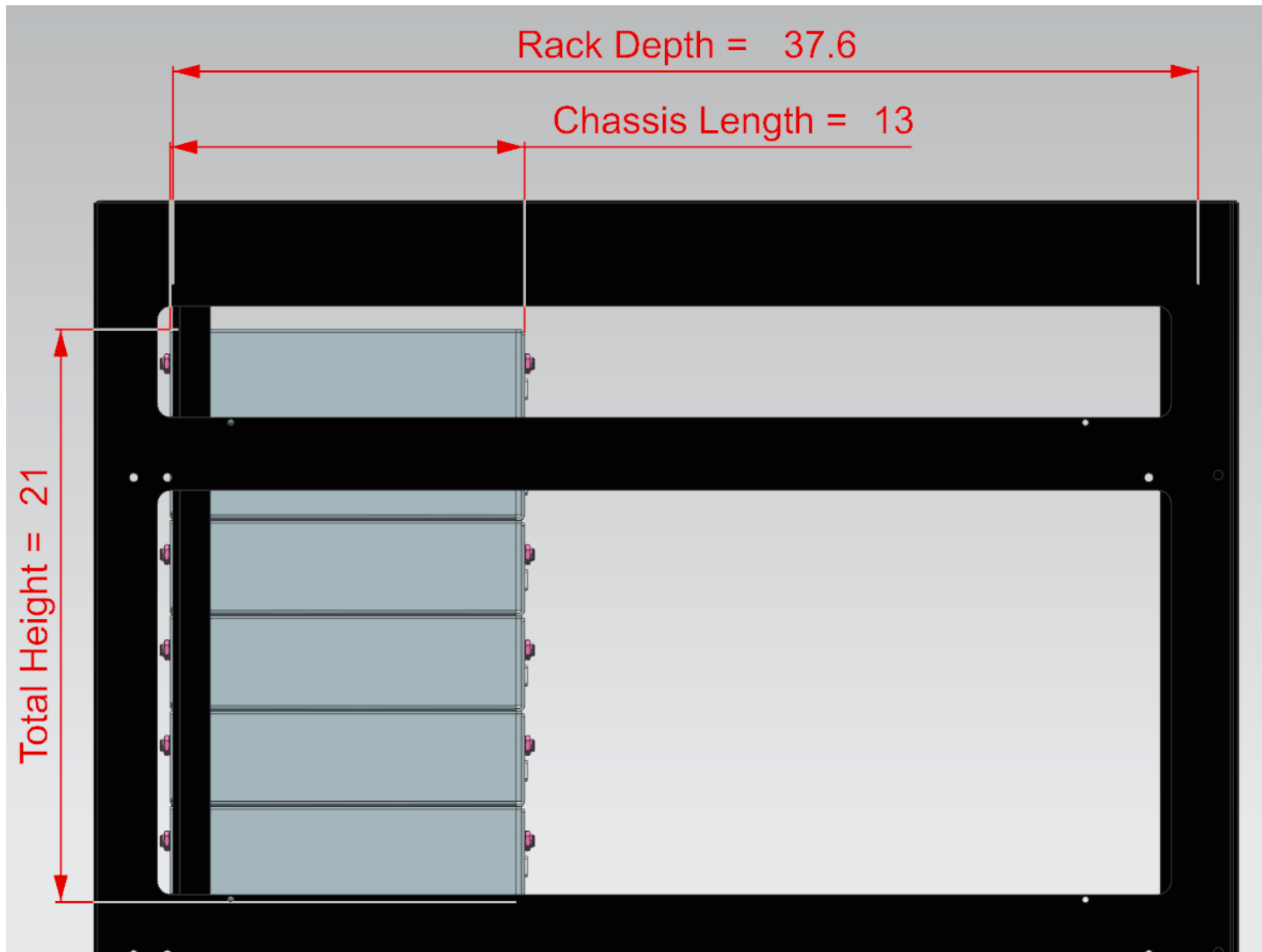


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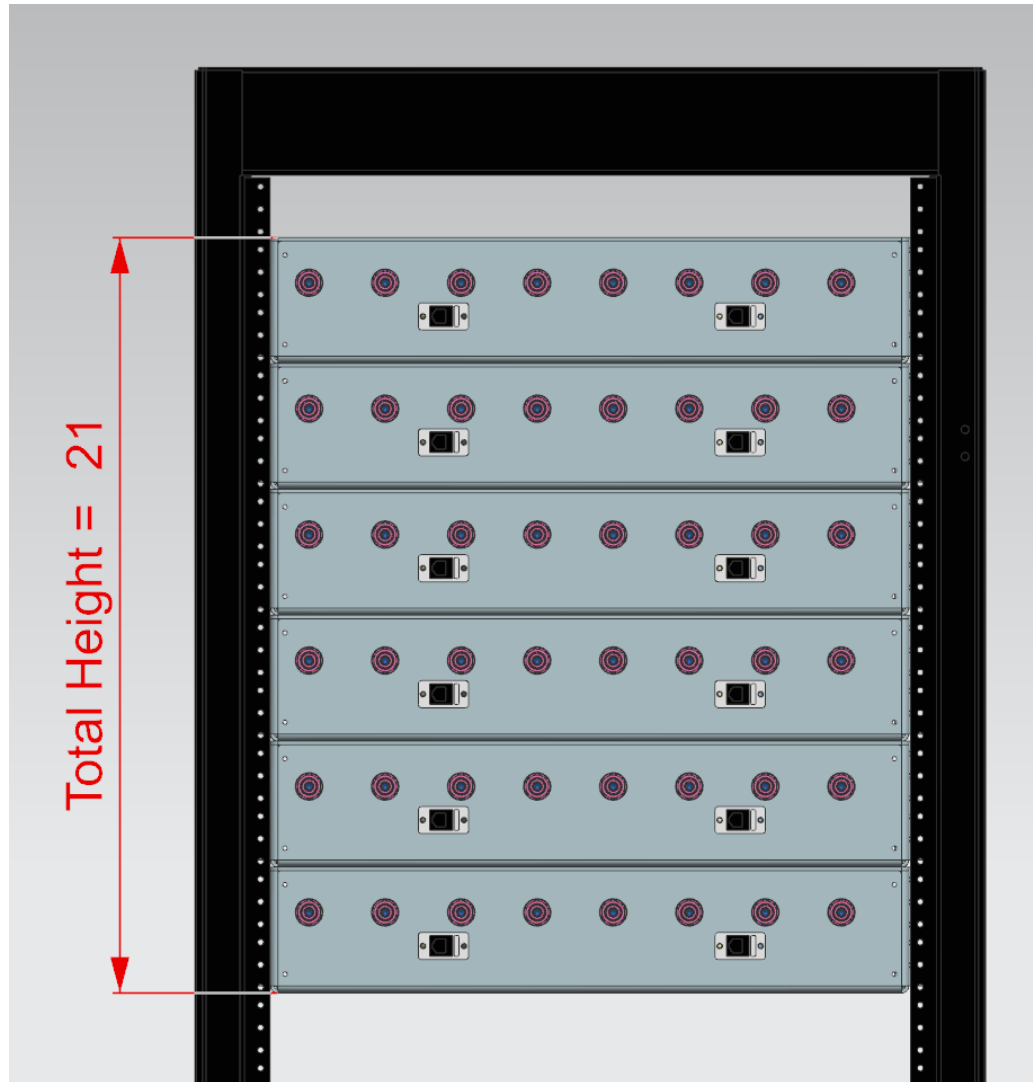
Rack-Mounted – Isometric



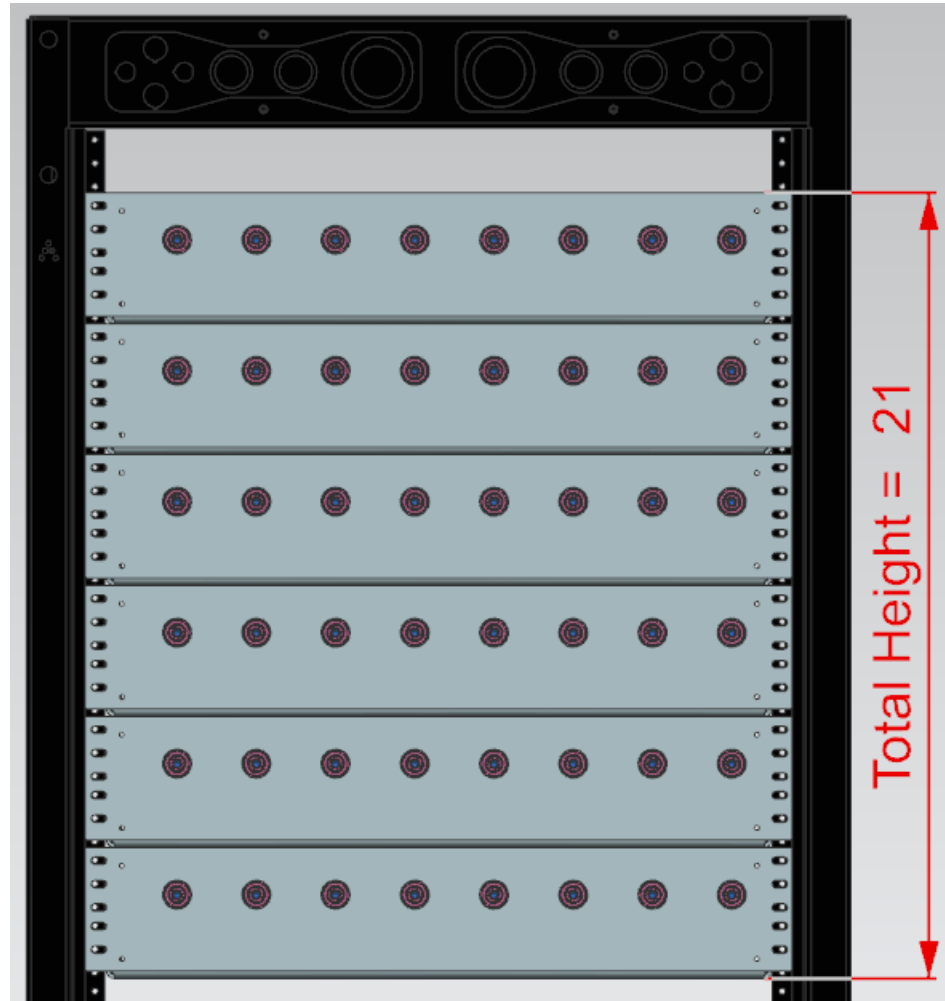
Rack-Mounted – Left



Rack-Mounted – Front

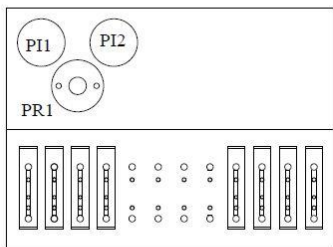


Rack-Mounted – Back



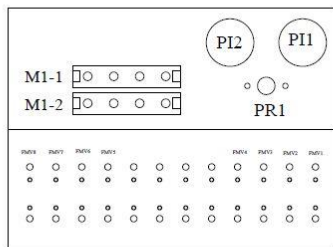
DSG BigBite Gas Panel Design

Hall A GEM BB Gas Distribution FRONT Panel



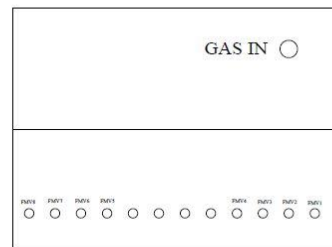
External FRONT Panel

Panel 1 - BB
George Jacobs
JLAB Physics DSG
17 Feb 2020



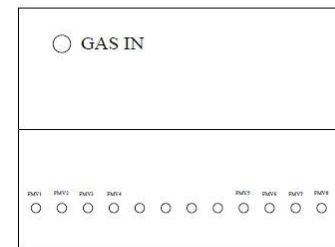
Internal FRONT Panel

Hall A GEM BB Gas Distribution REAR Panel



External BACK Panel

Panel 1 - BB
George Jacobs
JLAB Physics DSG
17 Feb 2020



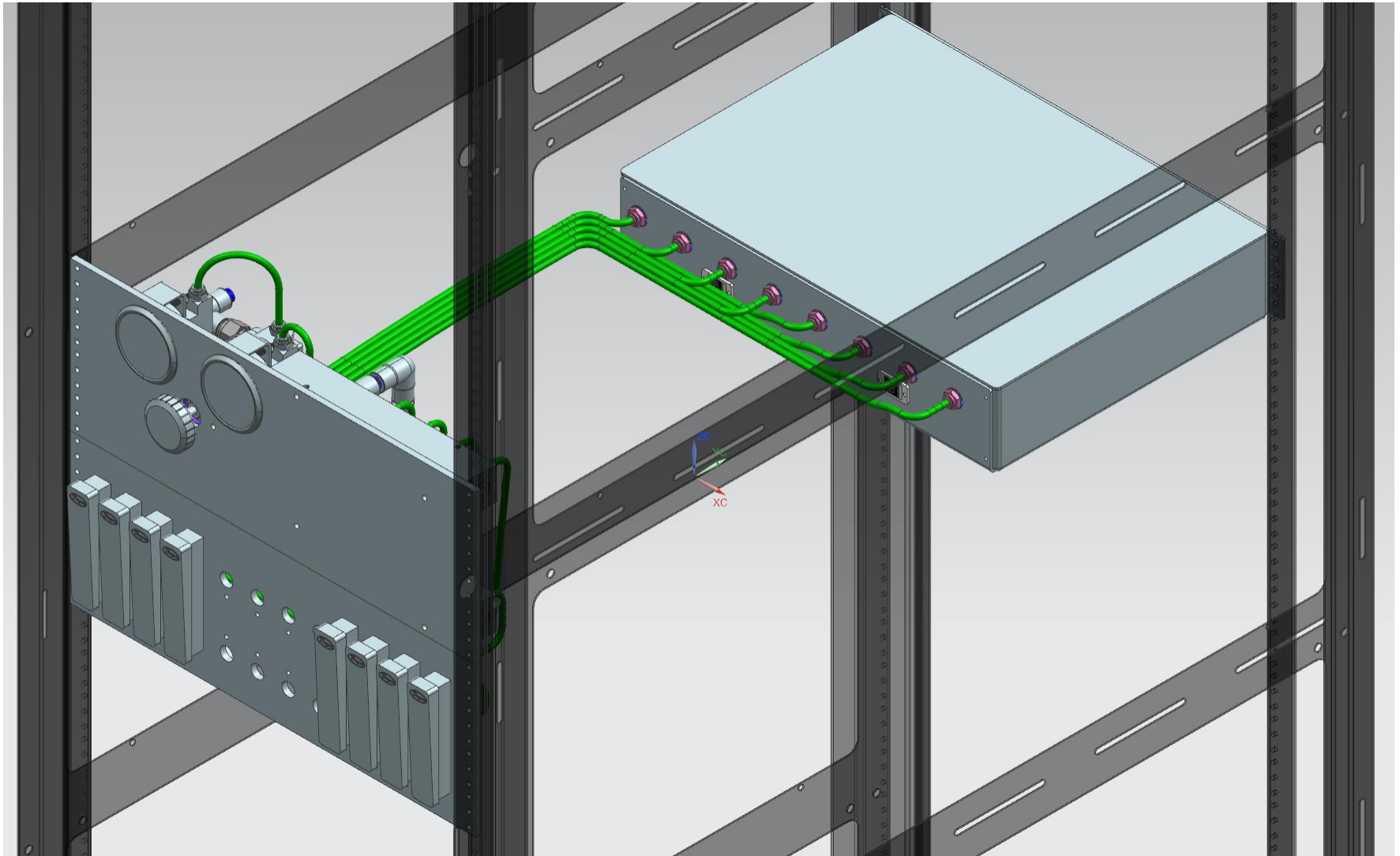
Internal BACK Panel

- Pressure regulator and manual flow control valves on the front panel
- Single ½" input gas line into the upper rear panel
- Controls flow for 8, ¼" gas lines with room for expansion

[See G. Jacobs talk on GEM gas distribution](#)

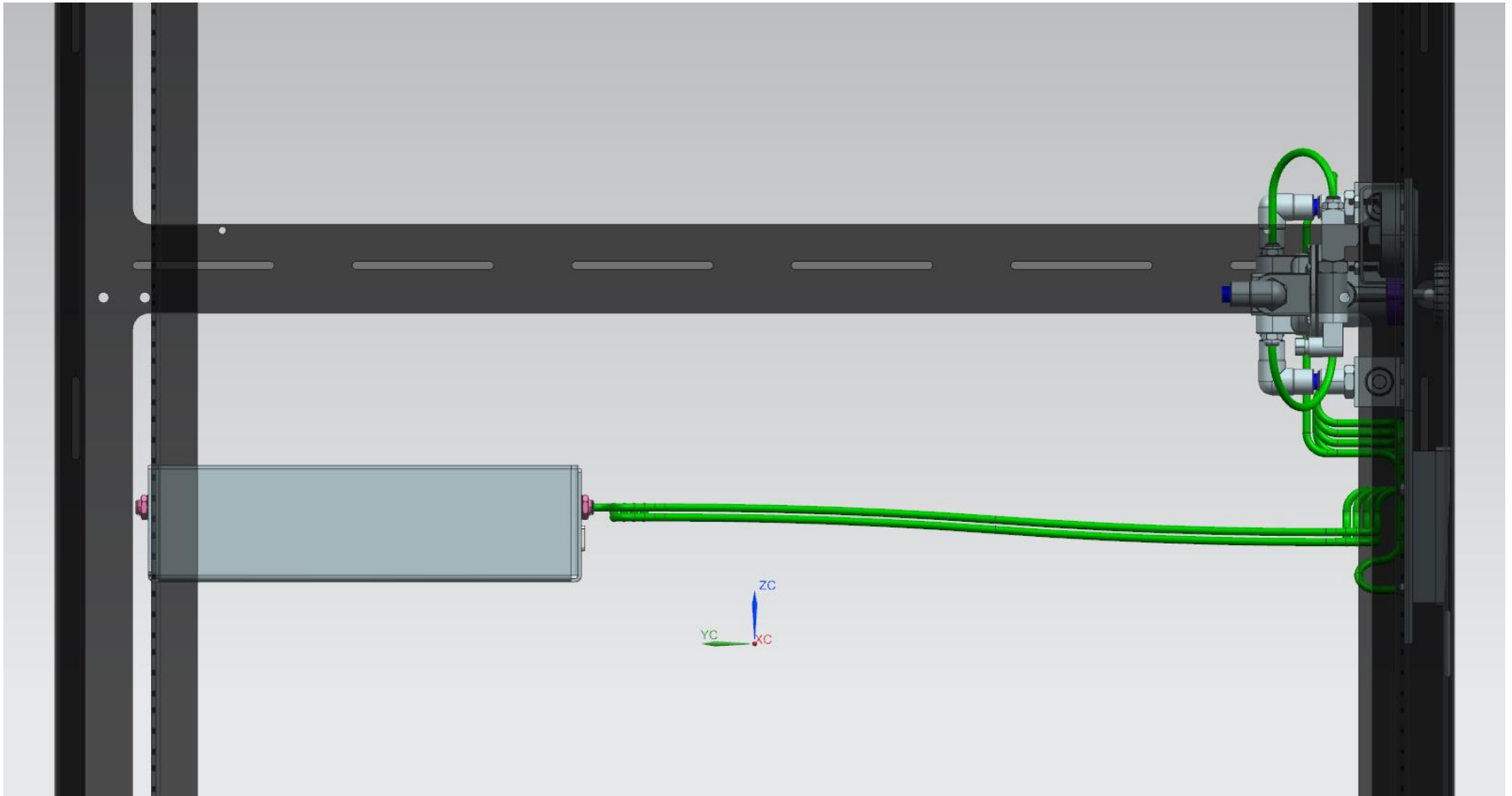
[See M. McMullen talk on GEM gas distribution](#)

BigBite Gas Panel – Isometric



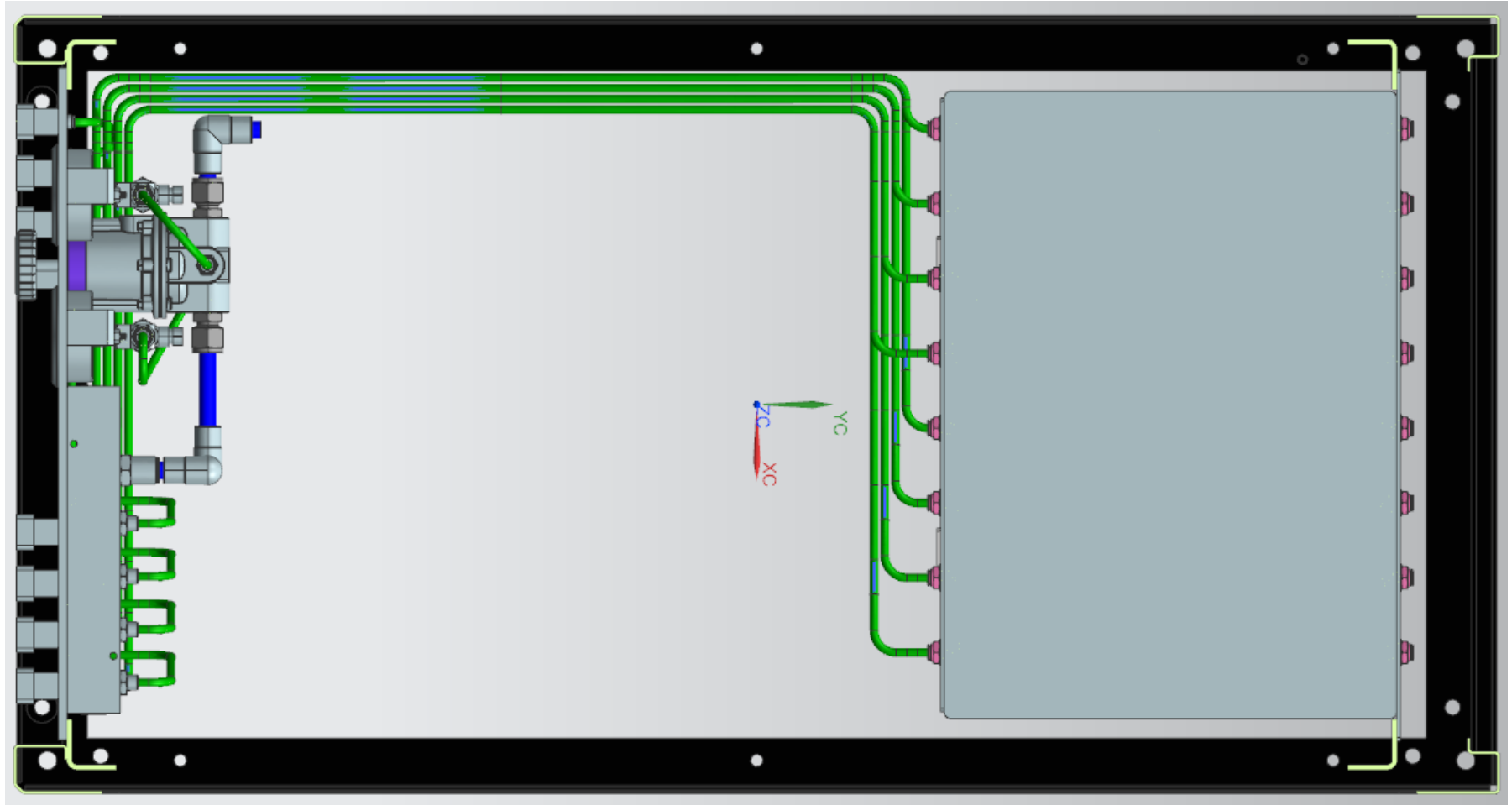
NOTE: Actual panel will include service loops in gas lines cabling to allow easier removal of chassis

BigBite Gas Panel – Left



NOTE: Actual panel will include service loops in gas lines cabling to allow easier removal of chassis

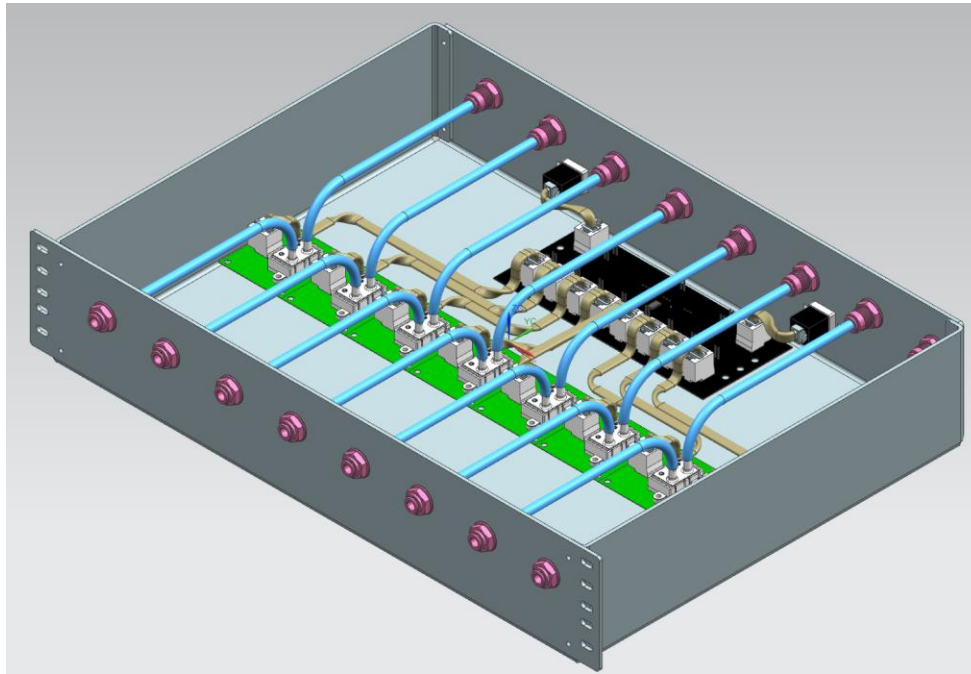
BigBite Gas Panel – Top



NOTE: Actual panel will include service loops in gas lines cabling to allow easier removal of chassis

Conclusion

- DSG has designed a rack-mountable chassis to house eight flow sensors and a multiplexer for Hall A GEM Gas distribution
 - Flow sensor PCBs and multiplexer PCB also designed by DSG



Thank You