

8 HOLES DR $\phi 11.0$ C/BORF
 $\phi 17.0 \times 11.0$ DP E.S. ON
135.00 PCD

1 HOLE DR $\phi 22.30$
ON 120.0 PCD

8 HOLES TYP M6 THRO
E.S. ON 210.00 PCD

1 HOLE DR $\phi 12.80$

5 HOLES DR $\phi 12.80$
E.S. AT 60° AS SHOWN
ON 135.00 PCD

18 1 OFF ST ST BLNK (B)
RSJ0291 ($\phi 235 \times 1.0$)

THIRD ANGLE PROJECTION

8 HOLES $\phi 7.0$
E.S. ON 210.0 PCD

3 HOLES DR $\phi 12.90$
E.S. ON 21.0 PCD

DR $\phi 12.90$

DR $\phi 22.3$

19 1 OFF PTFE GASKET SHT
NPS0001 (.062)

21 60 OFF UNIVERSAL CONNECTOR HOUSING
DC20049

23 1 OFF NW 25 KF FLANGE
DCU0014

8 HOLES DR $\phi 7.0$
E.S. ON 210.0 PCD

1.0 RAD

20 1 OFF ST ST (B) SHT
RSP0004 (.128)

22 2 OFF ST ST BLNK (B)
RSJ0018 ($\phi 35 \times 375$)

24 2 OFF TUFNOL TUBE
NTT0021 ($2.125 \phi \times 1.625$ I.D.)

2 HOLES $\phi 81.0$

13 HOLES $\phi 8.0$

1 HOLE $\phi 15.0$

2 HOLES $\phi 35.0$

1 HOLE $\phi 13.0$

1 HOLE $\phi 18.0$

1 HOLE DR $\phi 10.0$

3 HOLES DR $\phi 8.0$
E.S. ON 60.00 PCD

1 HOLE $\phi 37.5$

20 2 OFF PTFE SHT .032 THICK

25 1 OFF PTFE SHT .032 THICK

TOLERANCES			TITLE	
METRIC		IMPERIAL	<u>SERVICE TURRET ASSEMBLY</u>	
X ± .5		XX ± .015		
XX ± .3		XXX ± .010		
XXX ± 1		XXXX ± .005		
DRN	CHKD	APPD	DIMENSION'S IN	
RA6			mm	
DATE	DATE	DATE	SCALE	
21.5.86			FULL	

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DRAWING NUMBER
AJE 0129
SHEET 8 OF 8