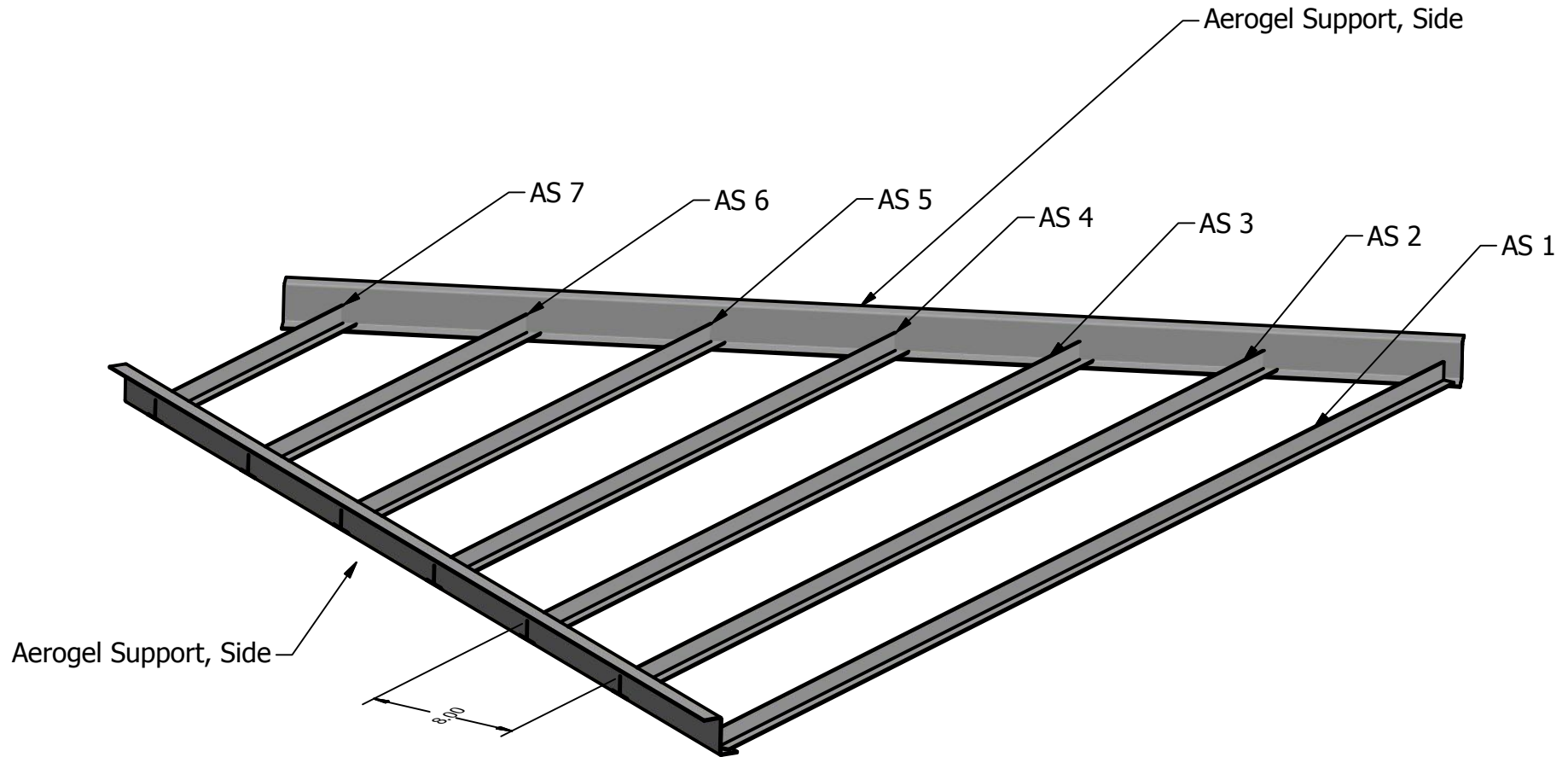


Aerogel Support



1. Place side supports on frame.
2. Tap side supports in place.
3. Place AS supports onto side supports in marked locations.
4. Tape side supports in place. Do not use glue in case they need to be adjusted to fit aerogel.
5. Apply adhesive backed foam on top of taped side supports.