



B(1:6)

A(1:5)

D(1:6)

Part list			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	Trolley For RICH	CATIA V5 STEP
2	1	Rotating & Stiffening Tool	CATIA V5 STEP
3	1	Steel Square Tube ASTM A500 - 4 x 4 x 1/8	Support Tube
4	2	Steel Plate ASTM A36 - 1/2" Thick	Anchor Bracket_Part 1
5	2	Steel Plate ASTM A36 - 1/2" Thick	Counterplate
6	4	Plate 03	
7	156.000	in ANSI/AISC Rolled Steel - 1/2-13	Round Bars
8	56	ASTM F436 - 1/2	Washer A
9	56	ANSI B18.2.2 - 1/2 - 13	Hex Nuts (Inch Series) Hex Nut
10	40.000	in AISC - 4x1/2 - 40	Flat Bar Steel
11	1	Lead weight	
12	72.000	in ANSI/AISC Rolled Steel - 1/2-9	Round Bars
13	2	ASTM F436 - 1	Washer A
14	2	ANSI B18.2.2 - 1 - 8	Hex Nuts (Inch Series) Hex Nut
15	2	ANSI B18.2.1 - 1-8 UNC - 2	Hex Cap Screw
16	4	ANSI B18.2.1 - 5/8-11 UNC - 1,75	Hex Cap Screw
17	4	ASTM F436 - 5/8	Washer A
18	4	ANSI B18.2.2 - 5/8 - 11	Hex Nuts (Inch Series) Hex Nut
19	56.000	in ANSI/AISC Rolled Steel - 1/2-7	Round Bars
20	1		
21	2	Steel Plate ASTM A36 - 1/2" Thick	Anchor Bracket Rib_Part 2
22	2	Plate 05	

FINISH				NEXT ASSY DWG				QUANT				NOTE			
GENERAL TOLERANCES UNI EN 22768/1-MEDIUM															
07/25/2017				SEE DETAILS				1/12				CLAS 12-RICH			
DATE				MATERIAL				WEIGHT				SCALE			
STIFFENING TOOL LOAD TEST															
LOAD TEST ASSEMBLY															
VACUUM				DIAGNOSTIC				ACC.PHY.				ELEC. ENG.			
QUALITY ASSURANCE															
DRAFTER				DESIGNER				ENGINEER				APPROVAL			
Sandro Tomassini												A1			
												Foglio N			
												DRAWING N.			
												REV			
												Load Test assy			

