















This command puts the controller into a mode, in which all errors will respond with a code number representing the error.

17

MPS_NASW_write
<Boolean_3[12]>

HMI commands go here

LEQ

Less Than or Eql (A<=B)
Source A SString[1].LEN
Source B 19
Source B 35

HMI commands go here

CONCAT

String Concatenate
Source A SString[1]
'WA 000000\$rRS\$rRS\$rRS\$r'
Source B MPS_NASW_cmd
'NASW\$r'
Dest SString[1]
'WA 000000\$rRS\$rRS\$rRS\$r'

MOV
Source 0
Dest count
0 0

HMI commands go here

GRT

Greater Than (A>B)
Source A SString[1].LEN
Source B 19
Source B 35

HMI commands go here

COP

Copy File
Source MPS_NASW_cmd
Dest SString[1]
Length 1

(End)