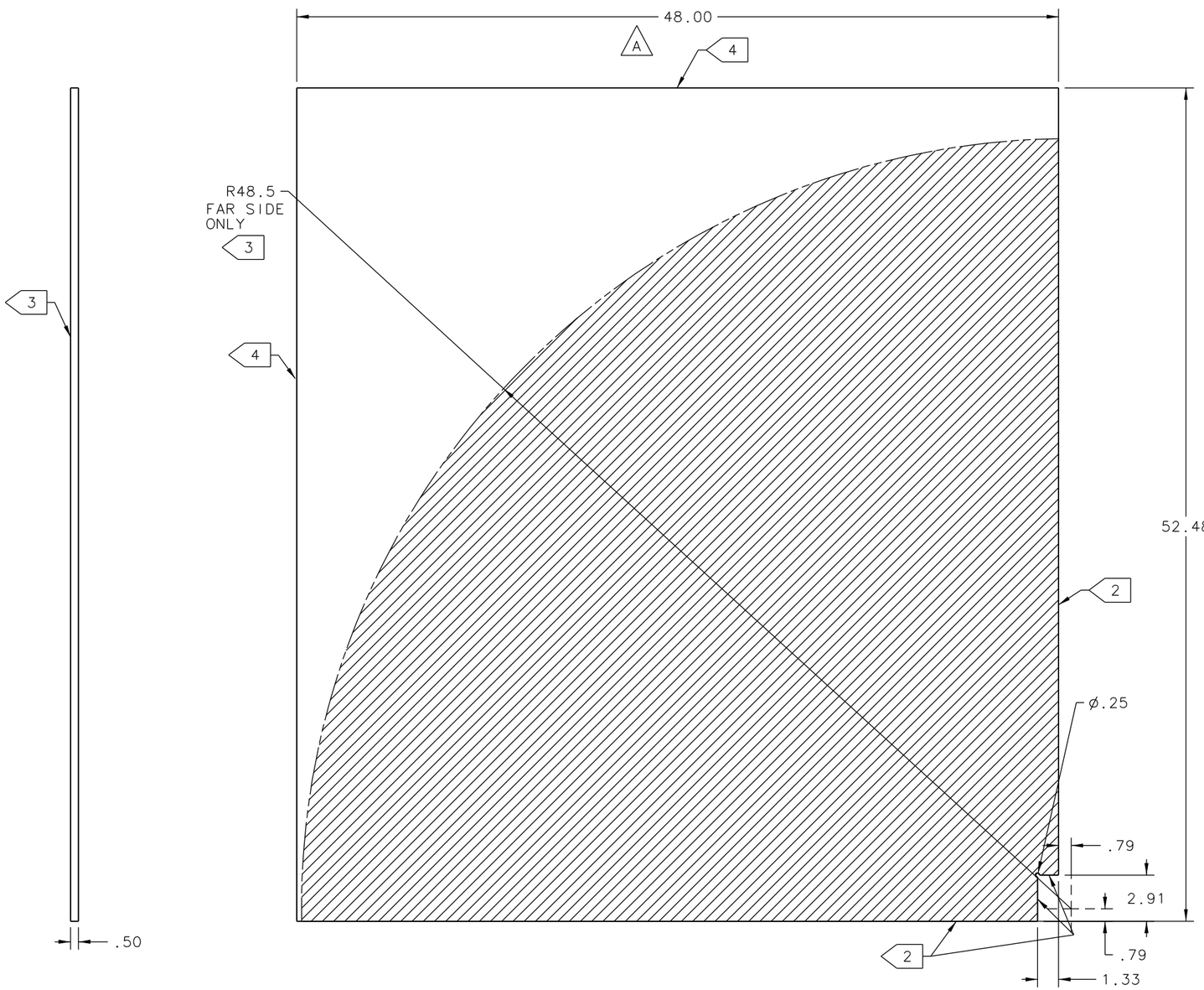
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
6-D 3-A	A	NOTE 4 DID READ "POLISH EDGES (JLAB WORK) MARKED WITH THIS NOTE IN ACCORD-ANCE WITH JLAB PROCEDURE D00000-01-06-P005.	29JUL13 29JUL13	GETZ WHITLATCH



NOTES:

1. ALL SURFACES MUST REMAIN UNSCRATCHED PRIOR TO JLAB WORK. LEAVE PROTECTIVE COVERING ON UVT ACRYLIC.
2. PAINT EDGE USING EMULSION FLAT BLACK PAINT (JLAB WORK) AND IN ACCORDANCE WITH JLAB PROCEDURE D00000-01-06-P005.
3. SAND FACE TO RADIUS SHOWN (JLAB WORK) ON ONE SIDE ONLY AS INDICATED IN ACCORDANCE WITH JLAB PROCEDURE D00000-01-06-P005.
- A 4. EDGES MARKED WITH THIS NOTE MUST BE CUT USING A DIAMOND COATED END MILL TO HELP REDUCE POLISHING.

DOCUMENT CONTROL STAMP

MATERIAL
OPTICALLY CLEAR
UVT ACRYLIC SHEET

FINISH
MACHINED SURFACES 125 UNLESS OTHERWISE NOTED
DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

DIM & TOL PER ASME Y14.5.
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS ± N/A DECIMAL .X ± .1 .XX ± .03 .XXX ± .005 ANGLES ± .50°

THIRD ANGLE PROJECTION

TRACKING NO.
N/A

APPROVALS	DATE
DRAWN C HUTTON	19JUN13
CHECKED	
APPROVED	
APPROVED	

United States Department of Energy
Jefferson Lab
Thomas Jefferson National Accelerator Facility
Newport News Virginia

HALL D - GLUEX DETECTORS FORWARD CALORIMETER FCAL FACE PLEXI SHEET UL

SIZE D | DWG. NO. D00000-01-06-2092 | REV. A

SCALE 1/4 | USED ON ASSY NO. D00000-01-06-1011 | SHEET 1 OF 1