

TRAVELER

Traveler Title	Procedure to repair glue joints of light guides on Bcal modules		
Traveler Abstract	Procedure used for rework of gluing light guides onto Bcal modules		
Traveler ID	GEV12-HALLD-BCAL-GUIDES-REWORK		
Traveler Revision	R1		
Traveler Author	Elton Smith		
Traveler Date	9-May-2013		
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Approval Signatures	<i>Elton Smith</i>	<i>Tom Cartens</i>	<i>Tim Whitlatch</i>
Approval Dates	9-May-2013	9-May-2013	9-May-2013
Approval Title	Author	Hall D Work Coordinator	Project Engineer

References	List and Hyperlink all documents related to this traveler. This includes, but is not limited to: safety (THAs, SOPs, etc), drawings, procedures, and facility related documents.	
<u>Barrel Calorimeter Light Guide Assembly and UV Curing Procedure (GlueX-doc-2038)</u>	<u>EHSQ Manual (Lead Handling)</u>	<u>BCAL Module Data and Stacking Order (GlueX-doc-2036)</u>

Revision Note	
R1	Initial release of this Traveler.

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Step No.	Setup for gluing guides to module	Data Input
1	Enter Module Number Safety Tip: There is exposed lead on all faces of the Bcal modules. Do not touch.	[[BCALSN]] <<BCALSN>>
2	Module End	[[ModuleEnd]] {{UPSTREAM (stamp),DOWNSTREAM (no stamp)}} <<RADIO>>
3	Date/Time	[[TimeGuidesBcal]] <<TIMESTAMP>><<TIMESTAMP>><<TIMESTAMP>>
4	Inspection by	[[GuidesUser1_Bcal]] <<HALLLDBCAL>> [[GuidesUser2_Bcal]] <<HALLLDBCAL>>
5	Clean and Inspect Bcal Face	[[GuidesUpstreamVisualOK]] <<CHECKBOX>> [[GuidesUpstreamVisualNotOK]] <<COMMENT>>
6	Record Glue Batch Number	[[GlueBatchNumber]] <<SN>> [[ValidateGlueExpiration]] <<CHECKBOX>>
6	Photos	[[GluingGuidePhotos]] <<FILEUPLOAD>>

Note: Check box corresponding to the date recorded in step 3 above. Check box 1 for first date, box 2 for second date and box 3 for third date.

Column 1	Column 2	Column 3	Column 4
[[GuideNumber11]] <<CHECKBOX>><<CHECKBOX>><<CHECKBOX>> <CHECKBOX>>	[[GuideNumber21]] <<CHECKBOX>><<CHECKBOX>><<CHECKBOX>><<CHECKBOX>>	[[GuideNumber31]] <<CHECKBOX>><<CHECKBOX>><<CHECKBOX>><<CHECKBOX>>	[[GuideNumber41]] <<CHECKBOX>><<CHECKBOX>><<CHECKBOX>><<CHECKBOX>>
[[GuideNumber12]] <<CHECKBOX>><<CHECKBOX>><<CHECKBOX>><<CHECKBOX>>	[[GuideNumber22]] <<CHECKBOX>><<CHECKBOX>><<CHECKBOX>><<CHECKBOX>>	[[GuideNumber32]] <<CHECKBOX>><<CHECKBOX>><<CHECKBOX>><<CHECKBOX>>	[[GuideNumber42]] <<CHECKBOX>><<CHECKBOX>><<CHECKBOX>><<CHECKBOX>>
[[GuideNumber13]]	[[GuideNumber23]]	[[GuideNumber33]]	[[GuideNumber43]]

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[illegible]

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[[LEDReplacedBoards1]] <<COMMENT>>	[[LEDReplacedBoards2]] <<COMMENT>>	[[LEDReplacedBoards3]] <<COMMENT>>	[[LEDReplacedBoards4]] <<COMMENT>>
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