

Traveler Title	SNS PPU Vac Vessel Parallel Plate PRPA Inspection Traveler			
Traveler Abstract	Traveler defines inspection process for the vacuum vessel's pressure relief plate assemblies (PRPA).			
Traveler ID	SNSPPU-CM-INSP-PRPA			
Traveler Revision	R1			
Traveler Author	Matt Marchlik			
Traveler Date	14-Feb-20			
NCR Informative Emails	Edaly,areilly			
NCR Dispositioners	marchlik,kwilson			
D3 Emails	Marchlik,kwilson			
Approval Names	M. Marchlik	K. M. Wilson		E. Daly
Approval Signatures				
Approval Dates				
Approval Title	Author	Reviewer		Project Manager

References	List and Hyperlink all documents related to this traveler. This includes, but is not limited to: safety (THAs, SOPs, etc), drawings, procedures, and facility related documents.			
104210800-M8U-8200-A025 PRESSURE RELIEF PLATE ASSY	104210800-M8U-8200-A026 RELIEF PLATE, FLANGE	104100000-M8U-8200-A520 PRESSURE RELIEF PLATE		

Revision Note	
-	Initial release of this Traveler.

Step No.	Instructions	Data Input
General handling guidelines: The claw clamps and the centering ring are packaged loosely. Keep these loose items with the assembly when handling and storing. The assemblies should be handled according to standard stainless steel cleanliness handling practices per specification 11141-S-0034.		
1	Initial Inspection:	
	Technician Name	[[TechName]] <<SRF>>
	Date of Inspection	[[InspectionDate]] <<TIMESTAMP>>
	Serial Number of part	[[PRPASN]] <<PRPASN>>
	Is part clean, free from dust, oil, finger prints or other contaminants?	[[PartCleanOk]] <<YESNO>>
	Force open the pressure plate and visually inspect that the sealing face of the relief flange is smooth and free of scratches/gouges. Inspect the centering ring's o-ring for damage.	[[SealingSurfaceOk]]<<YESNO>>
	Comments: Upload photos of any damage.	[[VisualInspComment]] <<COMMENT>> [[VisualInspPhoto]] <<FILEUPLOAD>>
2	Set Pressure:	
	Adjust the PRPA to relieve at 1 psig.	[[SetP]] <<YESNO>> [[SetPComment]] <<COMMENT>>
3	Storage:	
	Each PRPA should be packaged in its original packaging along with its corresponding centering ring and claw clamps after inspection.	[[StorageTech]] <<SRF>> [[StorageDate]] <<TIMESTAMP>>