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| Traveler Title | SNS PPU Thermal Station Leak Testing Traveler |
| Traveler Abstract | Traveler defines the leak testing process for the SNS PPU Thermal Stations. |
| Traveler ID | SNSPPU-CST-LEAK-THST |
| Traveler Revision  | - |
| Traveler Author | Matt Marchlik |
| Traveler Date | 13-Apr-20 |
| NCR Informative Emails | Marchlik, kwilson, edaly |
| NCR Dispositioners | marchlik, kwilson, edaly |
| D3 Emails |  |
| Approval Names | M. Marchlik | K. M. Wilson | C. Wilcox | E.F. Daly |
| Approval Signatures |  |  |  |  |
| Approval Dates |  |  |  |  |
| Approval Title | Author | Reviewer | Reviewer | Project Manager |

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| --- | --- |
| References | List and Hyperlink all documents related to this traveler. This includes, but is not limited to: safety (THAs, SOPs, etc), drawings, procedures, and facility related documents. |
| 104210200-M8U-8200-A044-Rev- (THERMAL STATION FINAL ASSY) |

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| Revision Note |  |
| - | Initial release of this Traveler. |

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| Step No. | Instructions | Data Input |
| **General handling guidelines:** The thermal stations are relatively robust assemblies, but care should be taken to not bend the stainless steel tubing. They should be handled according to standard cleaning and handling practices. |
| 1 | **Leak Check:** |
| Leak check the thermal stations per JLAB spec 11141-S-0029. Only thermal stations with serial numbers ending in 001, 005, 009 and 013 require leak testing. | [[LeakcheckOk]] <<YESNO>>[[LeakcheckComment]] <<COMMENT>> |
| 2 | **Storage:** |
| Each thermal station shall be re-packaged in it’s original protective packaging ensuring that the loose components are accounted for. | [[StorageTech]] <<SRF>>[[StorageDate]] <<TIMESTAMP>> |