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| Traveler Title | C75 Cavity fabrication traveler | | | |
| Traveler Abstract | This traveler records the steps to complete C75 cavity fabrication. | | | |
| Traveler ID | C75-CAV-FAB | | | |
| Traveler Revision | R1 | | | |
| Traveler Author | Gigi Ciovati | | | |
| Traveler Date | 17-JAN-2018 | | | |
| NCR Emails | gciovati,macha | | | |
| Approval Names | Gigi Ciovati | Ed Daly | K. Macha |  |
| Approval Signatures |  |  |  |  |
| Approval Dates |  |  |  |  |
| Approval Title | Author | Reviewer | Project Manager |  |

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| References | List and Hyperlink all documents related to this traveler. This includes, but is not limited to: safety (THAs, SOPs, etc), drawings, procedures, and facility related documents. | | | |
| JL0031312\_C | 5-cell EBW Procedure |  |  |  |
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| Revision Note |  |
| R1 | Initial release of this Traveler. |

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| Step No. | Instructions | Data Input |
| Identify | **Identify key information for this fabrication work**:  Requesting staff username: [[FabTaskRequ]] <<SRF>>  Project charge code: [[ProjSN]] <<PROJSN>>  [[ProjName]] <<TEXT>>  Work request submission date: [[FabTaskSubDate]] <<TIMESTAMP>> | Select the cavity SN/cavity name from list  [[CavSN]] <<CAVSN>>  [[CavName]]<<TEXT>> |

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| Step No. | Instructions | Data Input |
| Task 1 | Select the workcenter for Task 1 and input specific instructions here.  [[FabTask1center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask1Other]] <<TEXT>>  [[FabTask1Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task.  [[FabTask1InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this task (i.e. different EBW parameters for EBW task) in the comment box.  If the task has a separate traveler associated to it, please select traveler and sequence number. | Person performing this task:  [[FabTask1name]] <<SRF>>  [[FabTask1time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask1comment]] <<COMMENT>>  [[FabTask1upload]] <<FILEUPLOAD>>  [[Deviations1]] <<YESNO>>  Traveler associated with this step:  [[TravelerId1]] <<TEXT>>  [[TravelerSeqNum1]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 2 | Select the workcenter for Task 2 and input specific instructions here.  [[FabTask2center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask2Other]] <<TEXT>>  [[FabTask2Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task.  [[FabTask2InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this task (i.e. different EBW parameters for EBW task) in the comment box.  If the task has a separate traveler associated to it, please select traveler and sequence number. | Person performing this task:  [[FabTask2name]] <<SRF>>  [[FabTask2time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask2comment]] <<COMMENT>>  [[FabTask2upload]] <<FILEUPLOAD>>  [[Deviations2]] <<YESNO>>  Traveler associated with this step:  [[TravelerId2]] <<TEXT>>  [[TravelerSeqNum2]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 3 | Select the workcenter for Task 3 and input specific instructions here.  [[FabTask3center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask3Other]] <<TEXT>>  [[FabTask3Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task.  [[FabTask3InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this task (i.e. different EBW parameters for EBW task) in the comment box.  If the task has a separate traveler associated to it, please select traveler and sequence number. | Person performing this task:  [[FabTask3name]] <<SRF>>  [[FabTask3time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask3comment]] <<COMMENT>>  [[FabTask3upload]] <<FILEUPLOAD>>  [[Deviations3]] <<YESNO>>  Traveler associated with this step:  [[TravelerId3]] <<TEXT>>  [[TravelerSeqNum3]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 4 | Select the workcenter for Task 4 and input specific instructions here.  [[FabTask4center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask4Other]] <<TEXT>>  [[FabTask4Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task.  [[FabTask4InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this task (i.e. different EBW parameters for EBW task) in the comment box.  If the task has a separate traveler associated to it, please select traveler and sequence number. | Person performing this task:  [[FabTask4name]] <<SRF>>  [[FabTask4time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask4comment]] <<COMMENT>>  [[FabTask4upload]] <<FILEUPLOAD>>  [[Deviations4]] <<YESNO>>  Traveler associated with this step:  [[TravelerId4]] <<TEXT>>  [[TravelerSeqNum4]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 5 | Select the workcenter for Task 5 and input specific instructions here.  [[FabTask5center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask5Other]] <<TEXT>>  [[FabTask5Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task.  [[FabTask5InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this task (i.e. different EBW parameters for EBW task) in the comment box.  If the task has a separate traveler associated to it, please select traveler and sequence number. | Person performing this task:  [[FabTask5name]] <<SRF>>  [[FabTask5time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask5comment]] <<COMMENT>>  [[FabTask5upload]] <<FILEUPLOAD>>  [[Deviations5]] <<YESNO>>  Traveler associated with this step:  [[TravelerId5]] <<TEXT>>  [[TravelerSeqNum5]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 6 | Select the workcenter for Task 6 and input specific instructions here.  [[FabTask6center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask6Other]] <<TEXT>>  [[FabTask6Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task.  [[FabTask6InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this task (i.e. different EBW parameters for EBW task) in the comment box.  If the task has a separate traveler associated to it, please select traveler and sequence number. | Person performing this task:  [[FabTask6name]] <<SRF>>  [[FabTask6time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask6comment]] <<COMMENT>>  [[FabTask6upload]] <<FILEUPLOAD>>  [[Deviations6]] <<YESNO>>  Traveler associated with this step:  [[TravelerId6]] <<TEXT>>  [[TravelerSeqNum6]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 7 | Select the workcenter for Task 7 and input specific instructions here.  [[FabTask7center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask7Other]] <<TEXT>>  [[FabTask7Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task.  [[FabTask7InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this task (i.e. different EBW parameters for EBW task) in the comment box.  If the task has a separate traveler associated to it, please select traveler and sequence number. | Person performing this task:  [[FabTask7name]] <<SRF>>  [[FabTask7time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask7comment]] <<COMMENT>>  [[FabTask7upload]] <<FILEUPLOAD>>  [[Deviations7]] <<YESNO>>  Traveler associated with this step:  [[TravelerId7]] <<TEXT>>  [[TravelerSeqNum7]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 8 | Select the workcenter for Task 8 and input specific instructions here.  [[FabTask8center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask8Other]] <<TEXT>>  [[FabTask8Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task.  [[FabTask8InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this task (i.e. different EBW parameters for EBW task) in the comment box.  If the task has a separate traveler associated to it, please select traveler and sequence number. | Person performing this task:  [[FabTask8name]] <<SRF>>  [[FabTask8time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask8comment]] <<COMMENT>>  [[FabTask8upload]] <<FILEUPLOAD>>  [[Deviations8]] <<YESNO>>  Traveler associated with this step:  [[TravelerId8]] <<TEXT>>  [[TravelerSeqNum8]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 9 | Select the workcenter for Task 9 and input specific instructions here.  [[FabTask9center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask9Other]] <<TEXT>>  [[FabTask9Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task.  [[FabTask9InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this task (i.e. different EBW parameters for EBW task) in the comment box.  If the task has a separate traveler associated to it, please select traveler and sequence number. | Person performing this task:  [[FabTask9name]] <<SRF>>  [[FabTask9time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask9comment]] <<COMMENT>>  [[FabTask9upload]] <<FILEUPLOAD>>  [[Deviations9]] <<YESNO>>  Traveler associated with this step:  [[TravelerId9]] <<TEXT>>  [[TravelerSeqNum9]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 10 | Select the workcenter for Task 10 and input specific instructions here.  [[FabTask10center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask10Other]] <<TEXT>>  [[FabTask10Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task.  [[FabTask10InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this task (i.e. different EBW parameters for EBW task) in the comment box.  If the task has a separate traveler associated to it, please select traveler and sequence number. | Person performing this task:  [[FabTask10name]] <<SRF>>  [[FabTask10time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask10comment]] <<COMMENT>>  [[FabTask10upload]] <<FILEUPLOAD>>  [[Deviations10]] <<YESNO>>  Traveler associated with this step:  [[TravelerId10]] <<TEXT>>  [[TravelerSeqNum10]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 11 | Select the workcenter for Task 11 and input specific instructions here.  [[FabTask11center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask11Other]] <<TEXT>>  [[FabTask11Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task11.  [[FabTask11InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task1 1(i.e. different EBW parameters for EBW Task11) in the comment box.  If the Task11 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task11:  [[FabTask11name]] <<SRF>>  [[FabTask11time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask11comment]] <<COMMENT>>  [[FabTask11upload]] <<FILEUPLOAD>>  [[Deviations11]] <<YESNO>>  Traveler associated with this step:  [[TravelerId11]] <<TEXT>>  [[TravelerSeqNum11]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 12 | Select the workcenter for Task 12 and input specific instructions here.  [[FabTask12center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask12Other]] <<TEXT>>  [[FabTask12Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task12.  [[FabTask12InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task12 (i.e. different EBW parameters for EBW Task12) in the comment box.  If the Task12 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task12:  [[FabTask12name]] <<SRF>>  [[FabTask12time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask12comment]] <<COMMENT>>  [[FabTask12upload]] <<FILEUPLOAD>>  [[Deviations12]] <<YESNO>>  Traveler associated with this step:  [[TravelerId12]] <<TEXT>>  [[TravelerSeqNum12]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 13 | Select the workcenter for Task 13 and input specific instructions here.  [[FabTask13center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask13Other]] <<TEXT>>  [[FabTask13Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task13.  [[FabTask13InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task13 (i.e. different EBW parameters for EBW Task13) in the comment box.  If the Task13 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task13:  [[FabTask13name]] <<SRF>>  [[FabTask13time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask13comment]] <<COMMENT>>  [[FabTask13upload]] <<FILEUPLOAD>>  [[Deviations13]] <<YESNO>>  Traveler associated with this step:  [[TravelerId13]] <<TEXT>>  [[TravelerSeqNum13]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 14 | Select the workcenter for Task 14 and input specific instructions here.  [[FabTask14center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask14Other]] <<TEXT>>  [[FabTask14Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task14.  [[FabTask14InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task14 (i.e. different EBW parameters for EBW Task1) in the comment box.  If the Task14 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task14:  [[FabTask14name]] <<SRF>>  [[FabTask14time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask14comment]] <<COMMENT>>  [[FabTask14upload]] <<FILEUPLOAD>>  [[Deviations14]] <<YESNO>>  Traveler associated with this step:  [[TravelerId14]] <<TEXT>>  [[TravelerSeqNum14]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 15 | Select the workcenter for Task 15 and input specific instructions here.  [[FabTask15center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask15Other]] <<TEXT>>  [[FabTask15Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task15.  [[FabTask15InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task15 (i.e. different EBW parameters for EBW Task15) in the comment box.  If the Task15 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task15:  [[FabTask15name]] <<SRF>>  [[FabTask15time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask15comment]] <<COMMENT>>  [[FabTask15upload]] <<FILEUPLOAD>>  [[Deviations15]] <<YESNO>>  Traveler associated with this step:  [[TravelerId15]] <<TEXT>>  [[TravelerSeqNum15]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 16 | Select the workcenter for Task 16 and input specific instructions here.  [[FabTask16center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask16Other]] <<TEXT>>  [[FabTask16Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task16.  [[FabTask16InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task16 (i.e. different EBW parameters for EBW Task16) in the comment box.  If the Task16 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task16:  [[FabTask16name]] <<SRF>>  [[FabTask16time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask16comment]] <<COMMENT>>  [[FabTask16upload]] <<FILEUPLOAD>>  [[Deviations16]] <<YESNO>>  Traveler associated with this step:  [[TravelerId16]] <<TEXT>>  [[TravelerSeqNum16]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 17 | Select the workcenter for Task 17 and input specific instructions here.  [[FabTask17center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask17Other]] <<TEXT>>  [[FabTask17Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task17.  [[FabTask17InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task17 (i.e. different EBW parameters for EBW Task17) in the comment box.  If the Task1 7has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task17:  [[FabTask17name]] <<SRF>>  [[FabTask17time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask17comment]] <<COMMENT>>  [[FabTask17upload]] <<FILEUPLOAD>>  [[Deviations17]] <<YESNO>>  Traveler associated with this step:  [[TravelerId17]] <<TEXT>>  [[TravelerSeqNum17]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 18 | Select the workcenter for Task 18 and input specific instructions here.  [[FabTask18center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask18Other]] <<TEXT>>  [[FabTask18Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task18.  [[FabTask18InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task18 (i.e. different EBW parameters for EBW Task18) in the comment box.  If the Task18 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task18:  [[FabTask18name]] <<SRF>>  [[FabTask18time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask18comment]] <<COMMENT>>  [[FabTask18upload]] <<FILEUPLOAD>>  [[Deviations18]] <<YESNO>>  Traveler associated with this step:  [[TravelerId18]] <<TEXT>>  [[TravelerSeqNum18]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 19 | Select the workcenter for Task 19 and input specific instructions here.  [[FabTask19center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask19Other]] <<TEXT>>  [[FabTask19Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task19.  [[FabTask19InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task19 (i.e. different EBW parameters for EBW Task19) in the comment box.  If the Task19 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task19:  [[FabTask19name]] <<SRF>>  [[FabTask19time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask19comment]] <<COMMENT>>  [[FabTask19upload]] <<FILEUPLOAD>>  [[Deviations19]] <<YESNO>>  Traveler associated with this step:  [[TravelerId19]] <<TEXT>>  [[TravelerSeqNum19]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 20 | Select the workcenter for Task 30 and input specific instructions here.  [[FabTask110center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask110Other]] <<TEXT>>  [[FabTask20Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task 20.  [[FabTask20InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task 20 (i.e. different EBW parameters for EBW Task30) in the comment box.  If the Task 20 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task 20:  [[FabTask20name]] <<SRF>>  [[FabTask20time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask20comment]] <<COMMENT>>  [[FabTask20upload]] <<FILEUPLOAD>>  [[Deviations20]] <<YESNO>>  Traveler associated with this step:  [[TravelerId20]] <<TEXT>>  [[TravelerSeqNum20]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 21 | Select the workcenter for Task 21 and input specific instructions here.  [[FabTask21center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask21Other]] <<TEXT>>  [[FabTask21Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task21.  [[FabTask21InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task2 1(i.e. different EBW parameters for EBW Task21) in the comment box.  If the Task21 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task21:  [[FabTask21name]] <<SRF>>  [[FabTask21time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask21comment]] <<COMMENT>>  [[FabTask21upload]] <<FILEUPLOAD>>  [[Deviations21]] <<YESNO>>  Traveler associated with this step:  [[TravelerId21]] <<TEXT>>  [[TravelerSeqNum21]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 22 | Select the workcenter for Task 22 and input specific instructions here.  [[FabTask22center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask22Other]] <<TEXT>>  [[FabTask22Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task22.  [[FabTask22InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task22 (i.e. different EBW parameters for EBW Task22) in the comment box.  If the Task22 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task22:  [[FabTask22name]] <<SRF>>  [[FabTask22time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask22comment]] <<COMMENT>>  [[FabTask22upload]] <<FILEUPLOAD>>  [[Deviations22]] <<YESNO>>  Traveler associated with this step:  [[TravelerId22]] <<TEXT>>  [[TravelerSeqNum22]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 23 | Select the workcenter for Task 23 and input specific instructions here.  [[FabTask23center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask23Other]] <<TEXT>>  [[FabTask23Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task23.  [[FabTask23InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task23 (i.e. different EBW parameters for EBW Task23) in the comment box.  If the Task23 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task23:  [[FabTask23name]] <<SRF>>  [[FabTask23time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask23comment]] <<COMMENT>>  [[FabTask23upload]] <<FILEUPLOAD>>  [[Deviations23]] <<YESNO>>  Traveler associated with this step:  [[TravelerId23]] <<TEXT>>  [[TravelerSeqNum23]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 24 | Select the workcenter for Task 24 and input specific instructions here.  [[FabTask24center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask24Other]] <<TEXT>>  [[FabTask24Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task24.  [[FabTask24InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task24 (i.e. different EBW parameters for EBW Task2) in the comment box.  If the Task24 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task24:  [[FabTask24name]] <<SRF>>  [[FabTask24time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask24comment]] <<COMMENT>>  [[FabTask24upload]] <<FILEUPLOAD>>  [[Deviations24]] <<YESNO>>  Traveler associated with this step:  [[TravelerId24]] <<TEXT>>  [[TravelerSeqNum24]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 25 | Select the workcenter for Task 25 and input specific instructions here.  [[FabTask25center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask25Other]] <<TEXT>>  [[FabTask25Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task25.  [[FabTask25InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task25 (i.e. different EBW parameters for EBW Task25) in the comment box.  If the Task25 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task25:  [[FabTask25name]] <<SRF>>  [[FabTask25time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask25comment]] <<COMMENT>>  [[FabTask25upload]] <<FILEUPLOAD>>  [[Deviations25]] <<YESNO>>  Traveler associated with this step:  [[TravelerId25]] <<TEXT>>  [[TravelerSeqNum25]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 26 | Select the workcenter for Task 26 and input specific instructions here.  [[FabTask26center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask26Other]] <<TEXT>>  [[FabTask26Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task26.  [[FabTask26InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task26 (i.e. different EBW parameters for EBW Task26) in the comment box.  If the Task26 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task26:  [[FabTask26name]] <<SRF>>  [[FabTask26time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask26comment]] <<COMMENT>>  [[FabTask26upload]] <<FILEUPLOAD>>  [[Deviations26]] <<YESNO>>  Traveler associated with this step:  [[TravelerId26]] <<TEXT>>  [[TravelerSeqNum26]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 27 | Select the workcenter for Task 27 and input specific instructions here.  [[FabTask27center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask27Other]] <<TEXT>>  [[FabTask27Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task27.  [[FabTask27InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task27 (i.e. different EBW parameters for EBW Task27) in the comment box.  If the Task2 7has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task27:  [[FabTask27name]] <<SRF>>  [[FabTask27time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask27comment]] <<COMMENT>>  [[FabTask27upload]] <<FILEUPLOAD>>  [[Deviations27]] <<YESNO>>  Traveler associated with this step:  [[TravelerId27]] <<TEXT>>  [[TravelerSeqNum27]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 28 | Select the workcenter for Task 28 and input specific instructions here.  [[FabTask28center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask28Other]] <<TEXT>>  [[FabTask28Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task28.  [[FabTask28InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task28 (i.e. different EBW parameters for EBW Task28) in the comment box.  If the Task28 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task28:  [[FabTask28name]] <<SRF>>  [[FabTask28time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask28comment]] <<COMMENT>>  [[FabTask28upload]] <<FILEUPLOAD>>  [[Deviations28]] <<YESNO>>  Traveler associated with this step:  [[TravelerId28]] <<TEXT>>  [[TravelerSeqNum28]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task 29 | Select the workcenter for Task 29 and input specific instructions here.  [[FabTask29center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask29Other]] <<TEXT>>  [[FabTask29Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task29.  [[FabTask29InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task29 (i.e. different EBW parameters for EBW Task29) in the comment box.  If the Task29 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task29:  [[FabTask29name]] <<SRF>>  [[FabTask29time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask29comment]] <<COMMENT>>  [[FabTask29upload]] <<FILEUPLOAD>>  [[Deviations29]] <<YESNO>>  Traveler associated with this step:  [[TravelerId29]] <<TEXT>>  [[TravelerSeqNum29]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |

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| Step No. | Instructions | Data Input |
| Task30 | Select the workcenter for Task 30 and input specific instructions here.  [[FabTask210center]] {{Machining,Annealing,EBW,Chemistry,Forming,Grinding ,Lapping,Inspection,Other}} <<SELECT>>  If “Other” selected, identify workcenter, otherwise add description to selected work center, if needed: [[FabTask210Other]] <<TEXT>>  [[FabTask30Instructions]] <<COMMENT>>  Upload any detailed instruction files particular to this Task30.  [[FabTask30InstructionUpload]] <<FILEUPLOAD>>  Please record any deviation from the standard procedure for this Task30 (i.e. different EBW parameters for EBW Task30) in the comment box.  If the Task30 has a separate traveler associated to it, please select traveler and sequence number. | Person performing this Task30:  [[FabTask30name]] <<SRF>>  [[FabTask30time]] <<TIMESTAMP>>  Describe work accomplished, noteable events, and upload all associated files.  [[FabTask30comment]] <<COMMENT>>  [[FabTask30upload]] <<FILEUPLOAD>>  [[Deviations30]] <<YESNO>>  Traveler associated with this step:  [[TravelerId30]] <<TEXT>>  [[TravelerSeqNum30]] <<INTEGER>>  [[Put link to traveler]] <<NOTE>> |