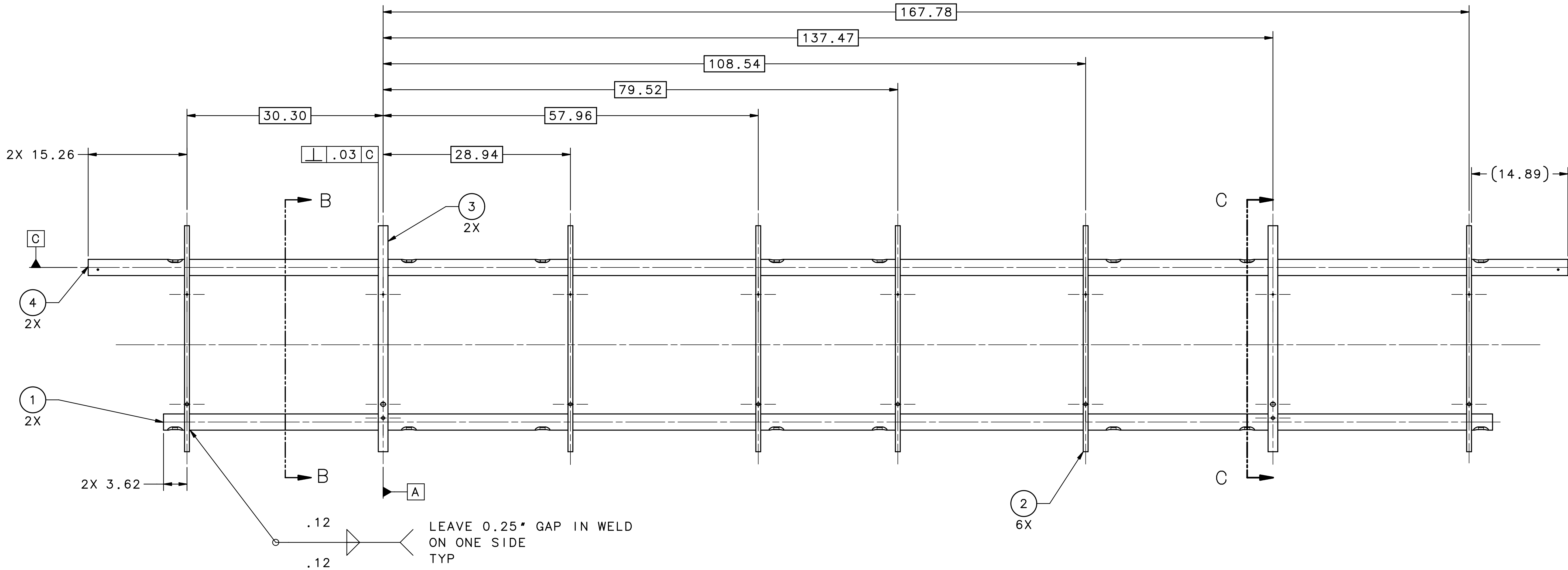
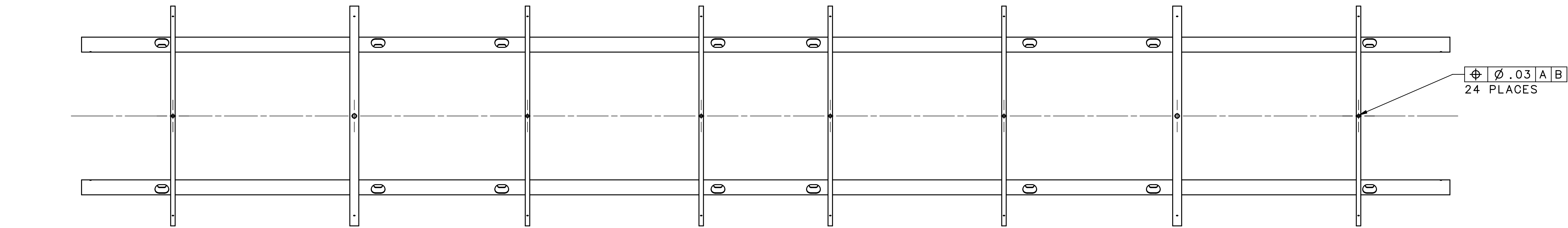
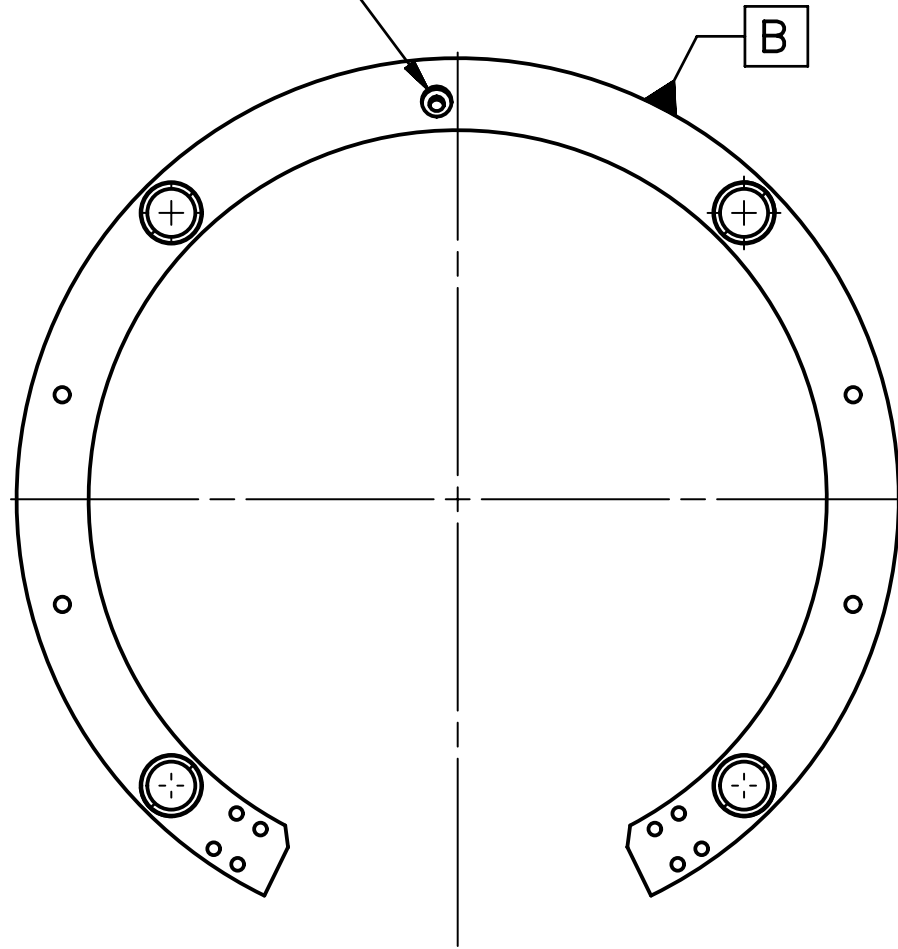


REVISION HISTORY			
ZONE	REV	DESCRIPTION	DATE/REVISER
	A	ALTERING GD&T TO HOLE LOCATIONS	18JUL19/MM

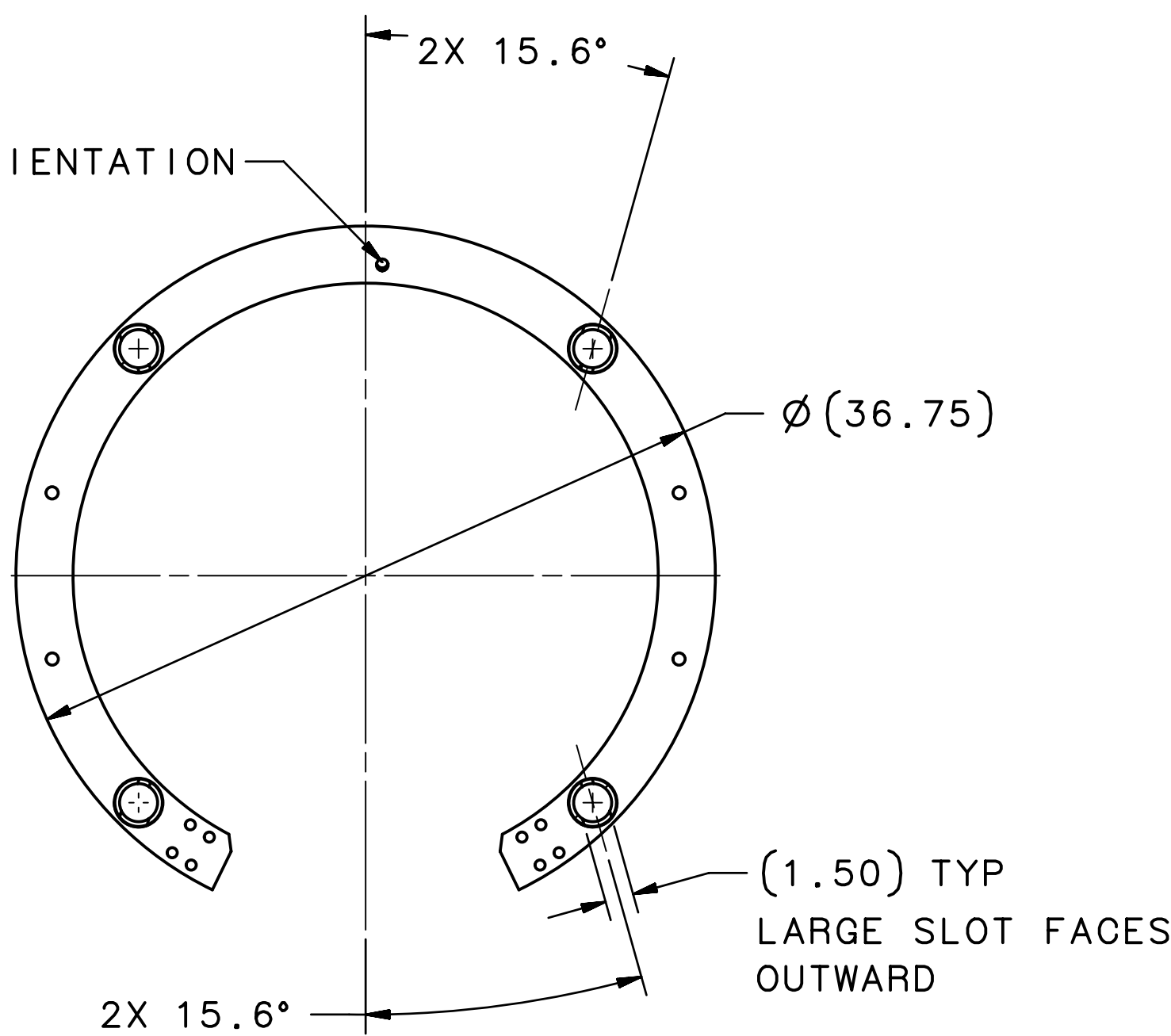


INSURE PROPER HOLE ORIENTATION
PRIOR TO WELDING



SECTION B-B

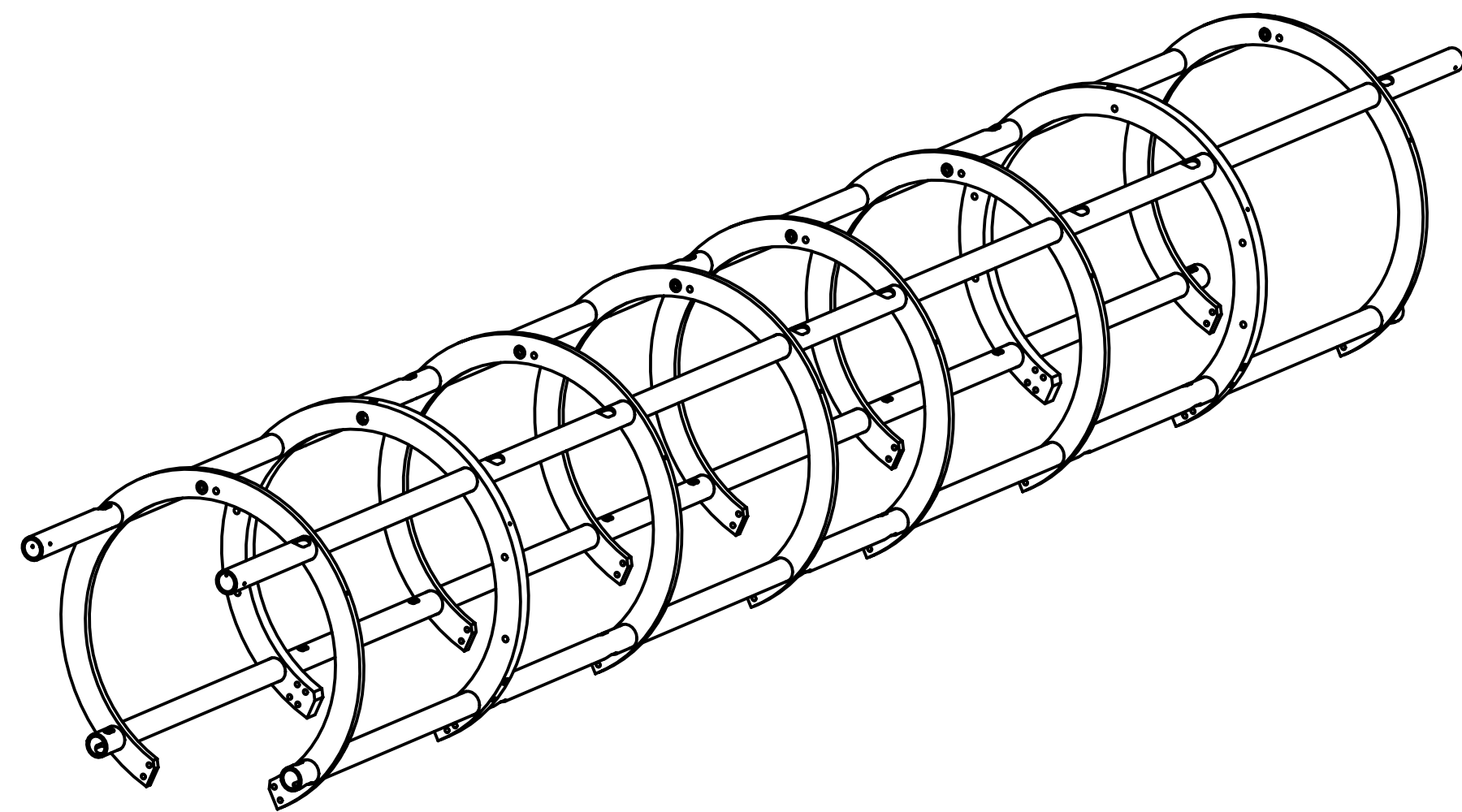
INSURE PROPER HOLE ORIENTATION
PRIOR TO WELDING



SECTION C-C

NOTES:

1. FABRICATE PER STATEMENT OF WORK 104210900-M8U-8200-A001-SOW.
2. CLEAN AND HANDLE PER JLAB SPEC 11141-S-0034.
3. APPROXIMATE WEIGHT.....1200 LBS



ISOMETRIC VIEW

2	4	104210900-M8U-8200-A003	SUPPORT TUBE-DETAIL		
2	3	104210900-M8U-8200-A007	1.5 SUPPORT RING		
6	2	104210900-M8U-8200-A008	.75 SUPPORT RING		
2	1	CRM9005000-0018	HIGH BETA SUPPORT TUBE		

QTY	ITEM	PART OR	DESCRIPTION	MATERIAL	NOTES
REQD	NO.	IDENTIFYING NO.	OR IDENTIFICATION	SPECIFICATION	
PARTS LIST					
EACH SHEET OF MULTI-SHEET DRAWINGS SHALL ALWAYS HAVE THE SAME REVISION LEVEL.					

FOR JLAB INTERNAL USE ONLY SEE ES&H MANUAL CHAPTER 6151 FOR PRESSURE AND VACUUM SYSTEMS SAFETY SUPPLEMENT AND WELDING AND BRAZING SUPPLEMENT		DIM & TOL PER ASME Y14.5 2009. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMAL ANGLES $\pm 1/8$ $\pm .01$ $\pm .50^\circ$ $\pm .005$ $\pm .01$ $\pm .005$	MATERIAL SEE PARTS LIST	United States Department of Energy Jefferson Lab Thomas Jefferson National Accelerator Facility Newport News Virginia
WELD CLASS	PRESSURE/VACUUM CLASS AWS D1.6	THIRD ANGLE PROJECTION	FINISH MACHINED SURFACES DEBUR & BREAK ALL SHARP EDGES	CRM SPALLATION NEUTRON SOURCE - PPU SPACE FRAME SPACE FRAME ASSEMBLY-WELDMNT
CODE	PRESSURE SYSTEMS NUMBER NA	DO NOT SCALE DRAWING	SCALE 1:8	SIZE (DWG. NO.) 104210900-M8U-8200-A002 REV. A
DRAWN J. ARMSTRONG		DATE 25MAR19	SHEET 1 OF 1	