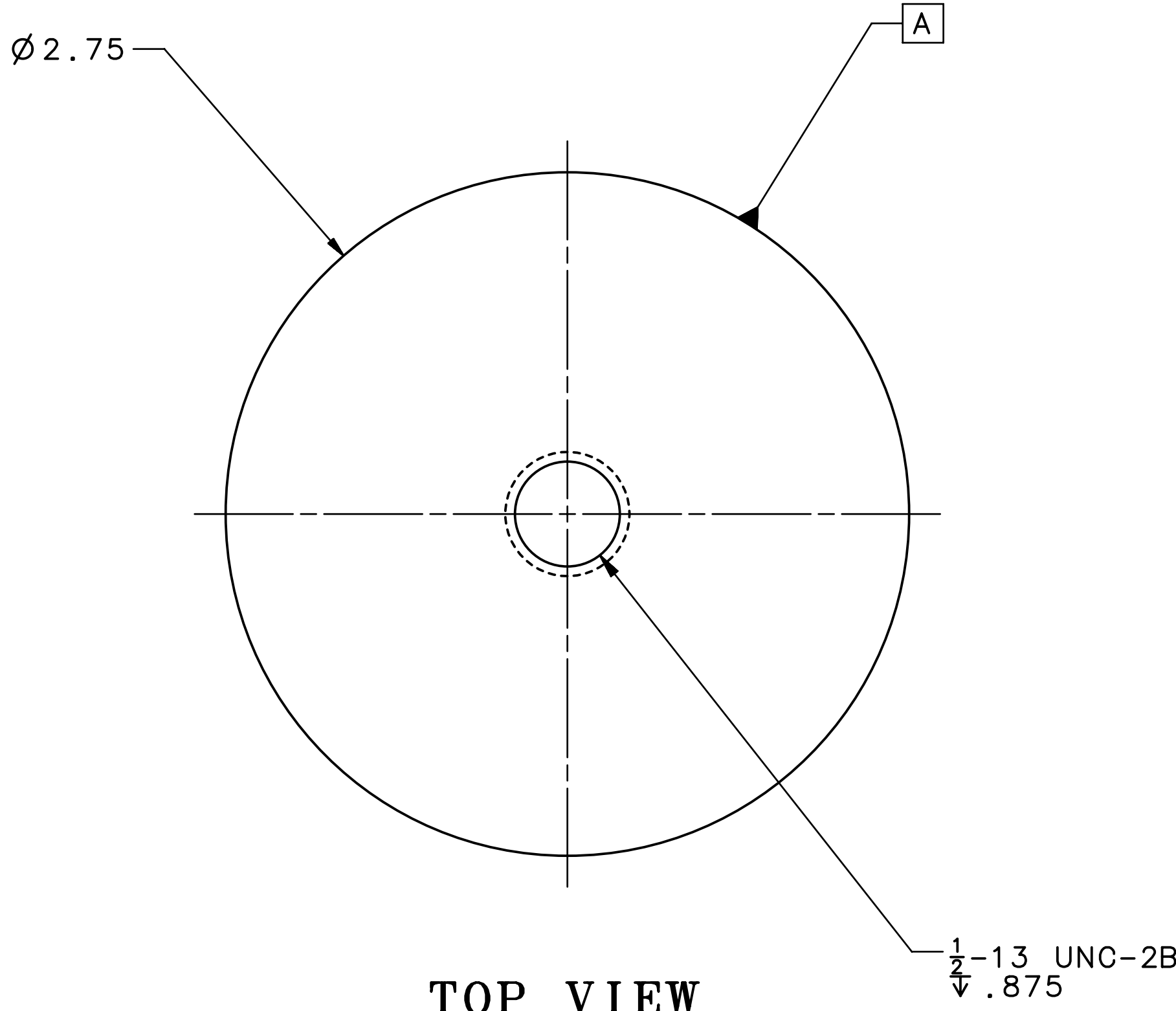
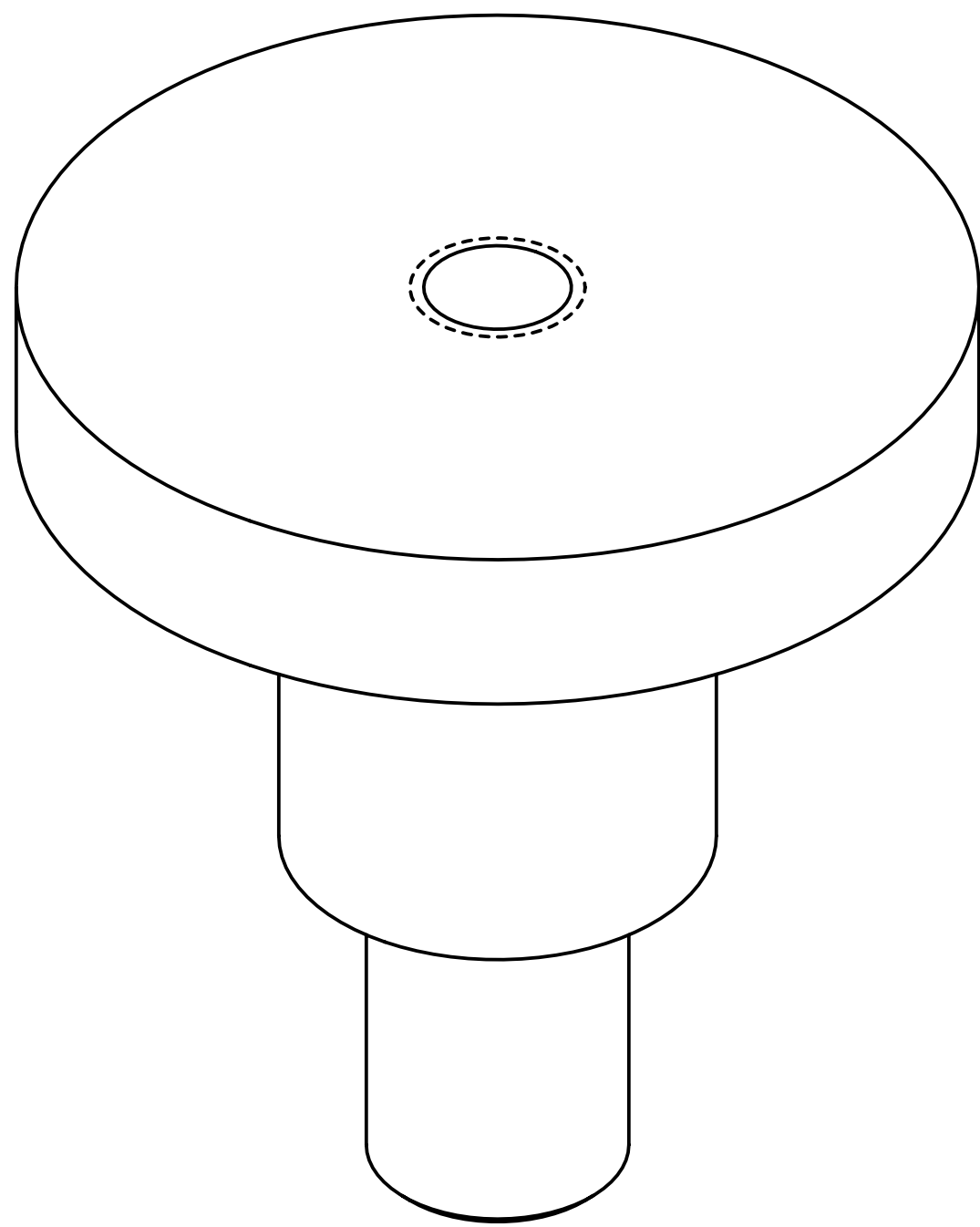


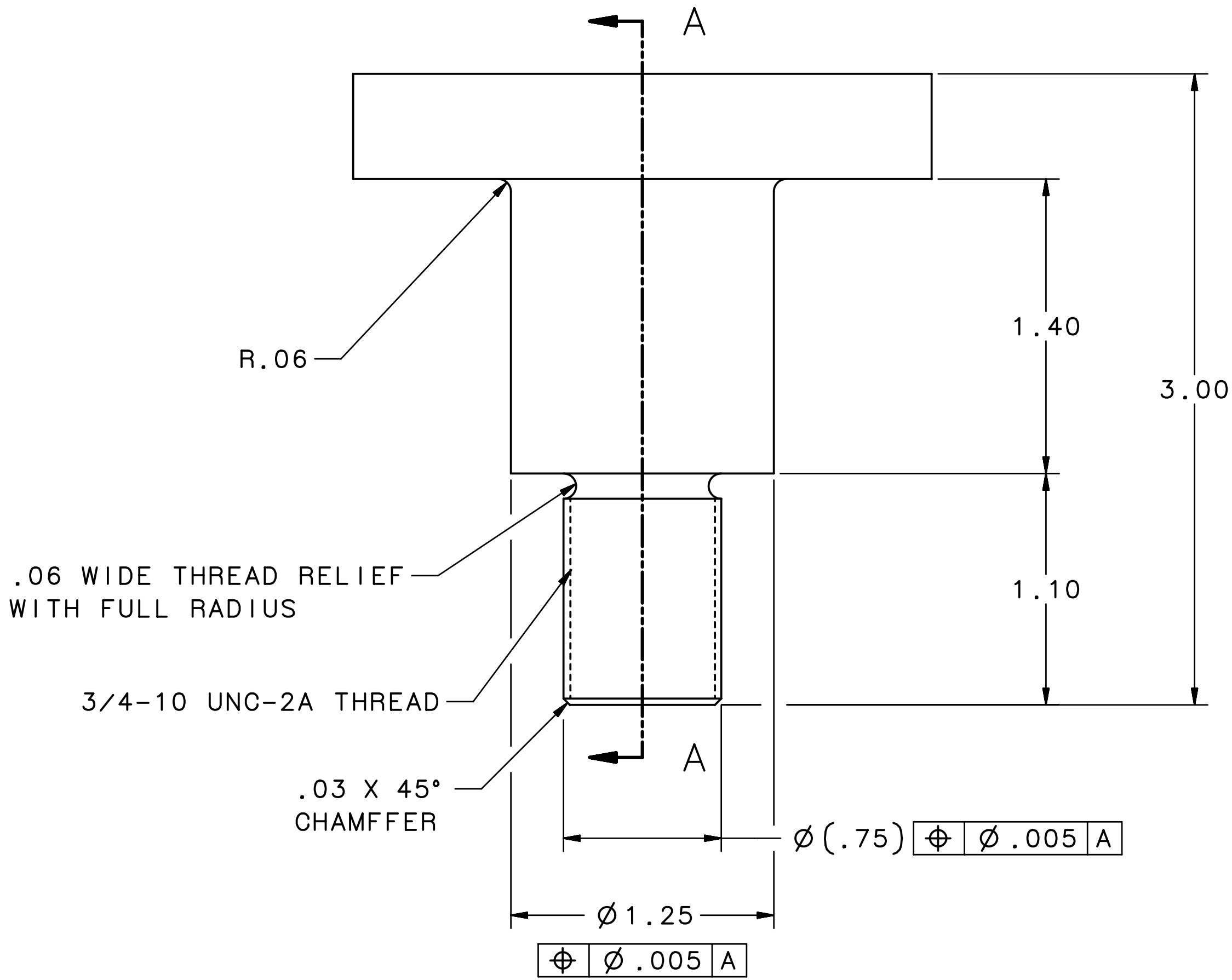
| REVISION HISTORY |     |              |
|------------------|-----|--------------|
| ZONE             | REV | DESCRIPTION  |
|                  |     | DATE/REVISER |



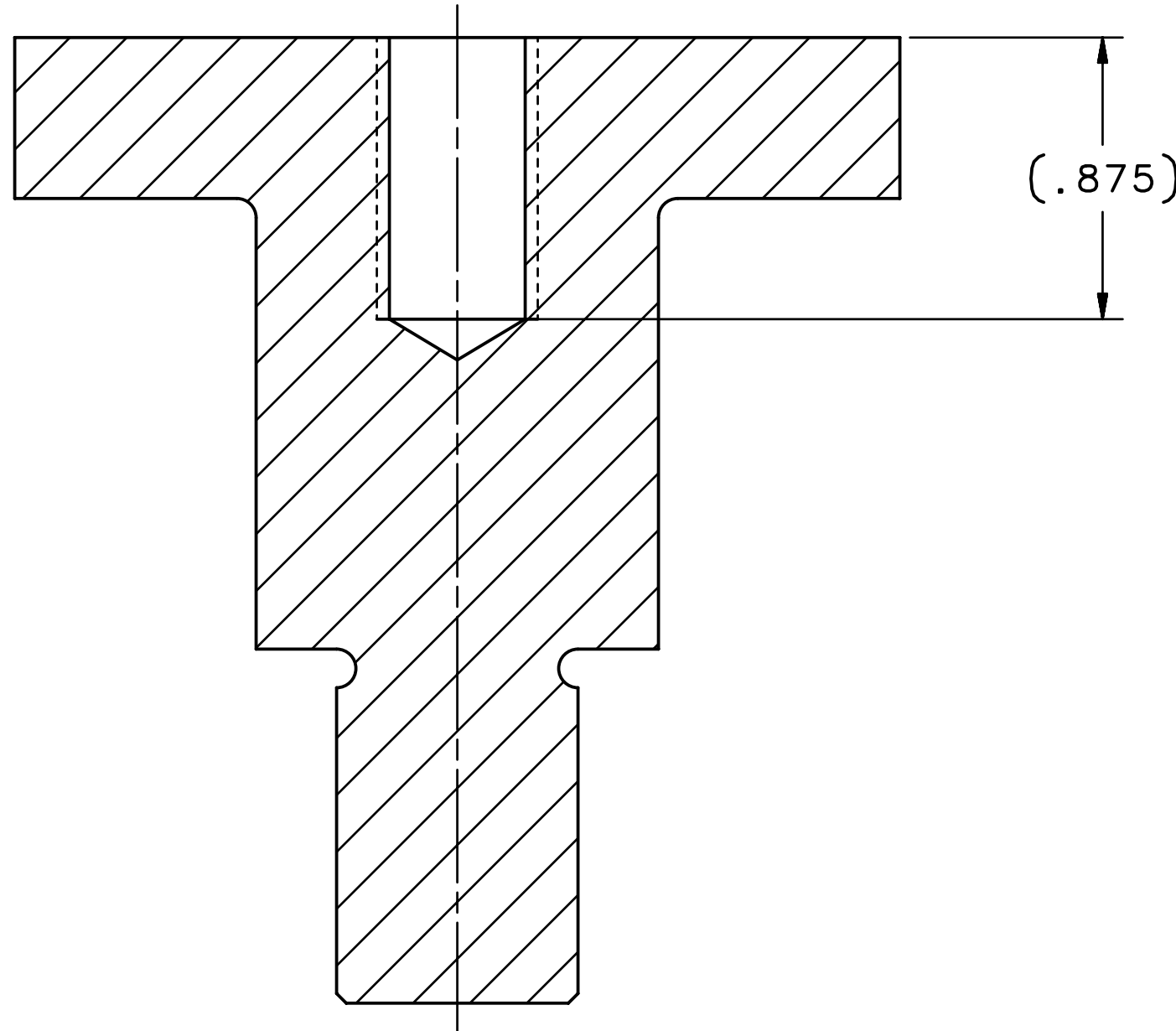
TOP VIEW



ISOMETRIC VIEW



FRONT VIEW



SECTION A-A

NOTES:

- FABRICATE PER STATEMENT OF WORK 104210800-M8U-8200-A001-SOW.
- CLEAN AND HANDLE STAINLESS STEEL PER JLAB SPECIFICATION: 1114 1-S-0034
- SILVER PLATE THREADED AREA PER QQ-S-365D, AMS2410 OR EQUIVALENT.  
ALTERNATE: DICRONITE PER DOD-L-85645, TYI

| EACH SHEET OF MULTI-SHEET DRAWINGS SHALL ALWAYS HAVE THE SAME REVISION LEVEL.                                                                                                            |                                                                                                                 |                                                                                                                                                                                                                                              |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| DWG & TOL PER ASME Y14.5 2009.<br>UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES.<br>TOLERANCES ARE:<br>FRACTIONS<br>± 1/8<br>DECIMAL<br>X ± .01<br>XX ± .005<br>ANGLES<br>± 30° | MATERIAL<br>ASTM A276/304                                                                                       | United States<br>Department<br>of Energy<br><b>Jefferson Lab</b><br>Thomas Jefferson National Accelerator Facility<br>Newport News<br>Virginia                                                                                               |
| THIRD ANGLE PROJECTION<br>                                                                                                                                                               | FINISH<br>MACHINED SURFACES<br>DEBURR & BREAK ALL SHARP EDGES<br>DO NOT SCALE DRAWING<br>DRAWN<br>E. SKJOLDAGER | CRM<br>SPALLATION NEUTRON SOURCE-PPU<br>VACUUM VESSEL<br>3/4-10 LOCKDOWN STUD W/ 1/2-13 HOLE<br>SIZE (DWG. NO.)<br><b>B</b> 104210800-M8U-8200-A030<br>REV.<br>-<br>SCALE<br>2 : 1<br>(BID ON ASST NO. 104210800-M8U-8200-A001) SHEET 1 OF 1 |