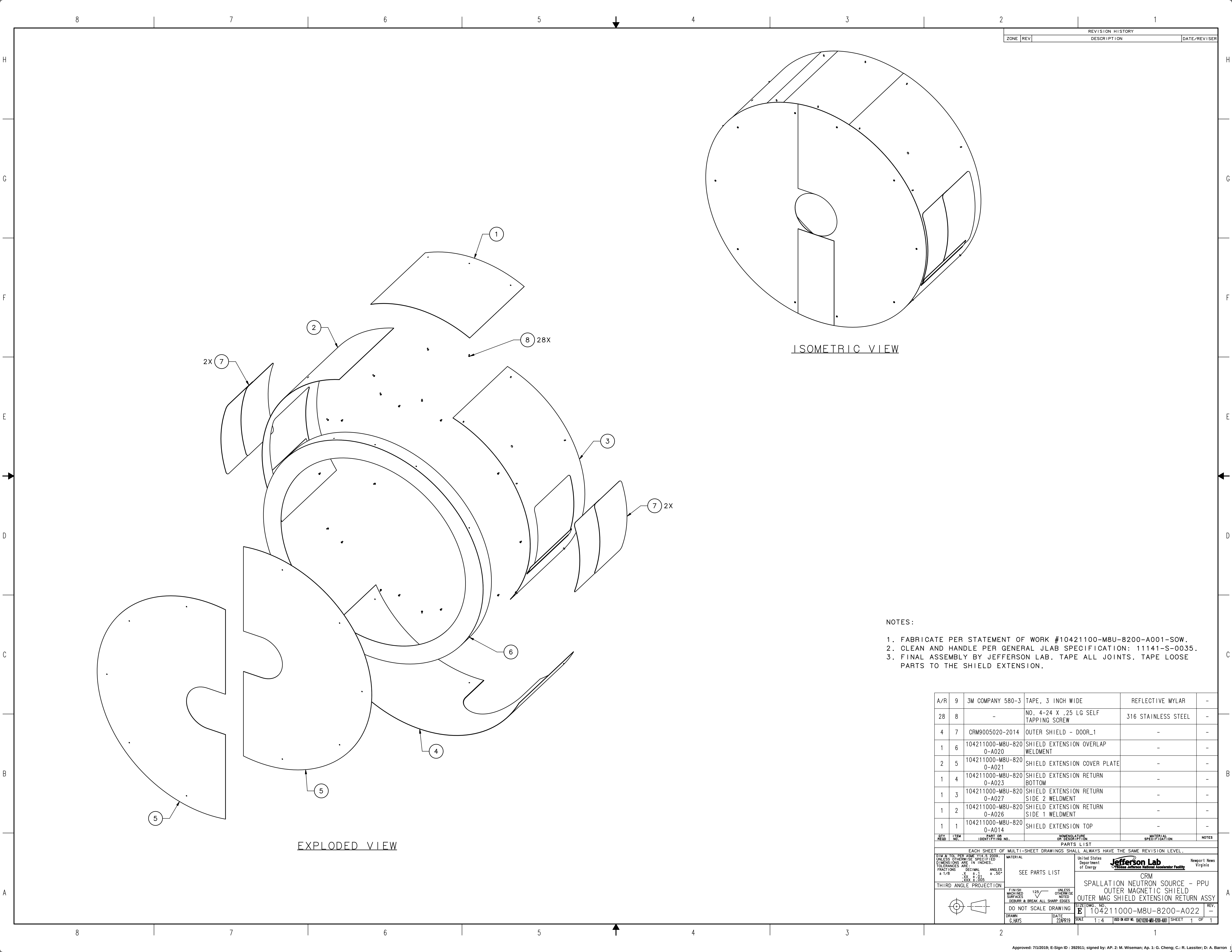




REVISION HISTORY		
ZONE	REV	DESCRIPTION
		DATE/REVISER

ISOMETRIC VIEW

EXPLODED VIEW

NOTES:

- FABRICATE PER STATEMENT OF WORK #10421100-M8U-8200-A001-SOW.
- CLEAN AND HANDLE PER GENERAL JLAB SPECIFICATION: 11141-S-0035.
- FINAL ASSEMBLY BY JEFFERSON LAB. TAPE ALL JOINTS. TAPE LOOSE PARTS TO THE SHIELD EXTENSION.

A/R	9	3M COMPANY 580-3	TAPE, 3 INCH WIDE	REFLECTIVE MYLAR	-
28	8	-	NO. 4-24 X .25 LG SELF TAPPING SCREW	316 STAINLESS STEEL	-
4	7	CRM9005020-2014	OUTER SHIELD - DOOR_1	-	-
1	6	104211000-M8U-8200-A020	SHIELD EXTENSION OVERLAP WELDMENT	-	-
2	5	104211000-M8U-8200-A021	SHIELD EXTENSION COVER PLATE	-	-
1	4	104211000-M8U-8200-A023	SHIELD EXTENSION RETURN BOTTOM	-	-
1	3	104211000-M8U-8200-A027	SHIELD EXTENSION RETURN SIDE 2 WELDMENT	-	-
1	2	104211000-M8U-8200-A026	SHIELD EXTENSION RETURN SIDE 1 WELDMENT	-	-
1	1	104211000-M8U-8200-A014	SHIELD EXTENSION TOP	-	-

QTY REQD	ITEM NO.	PART OR IDENTIFYING NO.	DESCRIPTION	MATERIAL SPECIFICATION	NOTES
PARTS LIST					
EACH SHEET OF MULTI-SHEET DRAWINGS SHALL ALWAYS HAVE THE SAME REVISION LEVEL.					
DIN & TOL PER ASME Y14.5 2009. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS ± 1/8 DECIMAL ± .01 ANGLES ± .50°			MATERIAL SEE PARTS LIST		
THIRD ANGLE PROJECTION			UNLESS OTHERWISE NOTED DEBURR & BREAK ALL SHARP EDGES.		
DO NOT SCALE DRAWING			SIZE (DWG. NO.) E 104211000-M8U-8200-A022		
DRAWN G. HAYS			DATE 22APR19		
SCALE 1:4			BASED ON ASSY NO. 10421000-M8U-8200-A001		
SHEET 1			OF 1		