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| Traveler Title | Modified Window Inspection | | | |
| Traveler Abstract | Inspection of the modified windows on the Cryomodule | | | |
| Traveler ID | P1-INSP-WINM | | | |
| Traveler Revision | R1 | | | |
| Traveler Author | Scott Williams | | | |
| Traveler Date | 06-Aug-2020 | | | |
| NCR Informative Emails | georged,lzhao | | | |
| NCR Dispositioners | scott,macha,kdavis | | | |
| D3 Emails | georged,lzhao,scott,macha,kdavis | | | |
| Approval Names | S. Willams | K. Macha |  | 1. Reilly |
| Approval Signatures |  |  |  |  |
| Approval Dates |  |  |  |  |
| Approval Title | Author | Reviewer | Reviewer | Project Manager |

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| --- | --- | --- | --- | --- |
| References | List and Hyperlink all documents related to this traveler. This includes, but is not limited to: safety (THAs, SOPs, etc.), drawings, procedures, and facility related documents. | | | |
|  | 115800-1001 | 115800-1002 | 115800-1004 |  |
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| Revision Note |  |
| R1 | Initial release of this Traveler. |

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| Step No. | Instructions | Data Input |
| 1 | Visually inspect two flange halves. | [[WINSN]] <<WINSN>>  [[FlangeComment]] <<COMMENT>>  [[FlangeFiles]] <<FILEUPLOAD>> |
| 2 | Visually inspect eyelet assembly. | [[CeramicWindowSN]] {{050310-02,050310-03,050310-04,042810-01}} <<SELECT>>  [[EyeletComment]] <<COMMENT>>  [[EyeletFiles]] <<FILEUPLOAD>> |
| 3 | Verify that the eyelets are coated. (Identify coating material.) | [[EyeletCoatedComment]] <<COMMENT>>  [[EyeletCoatedFiles]] <<FILEUPLOAD>> |
| 4 | Braze eyelet assembly to thick flange half. | [[BrazeEyeletComment]] <<COMMENT>>  [[BrazeEyeletFiles]] <<FILEUPLOAD>> |
| 5 | Leak check braze assembly. | [[LeakCheckBrazeComment]] <<COMMENT>>  [[BrazeFiles]] <<FILEUPLOAD>> |

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| Step No. | Instructions | Data Input |
| 6 | Make second braze between flange halves. | [[FlangeBrazeComment]] <<COMMENT>>  [[FlangeBrazeFiles]] <<FILEUPLOAD>> |
| 7 | Leak check assembly. | [[LeakCheckAssyComment]] <<COMMENT>>  [[LeakCheckFiles]] <<FILEUPLOAD>> |
| 8 | RF test the assembly if there is time. | [[RF\_TestComment]] <<COMMENT>>  [[RF\_TestFiles]] <<FILEUPLOAD>> |
| 9 | If RF test is performed, leak check the assembly again. | [[AssyLeakCheck2ndComment]] <<COMMENT>>  [[AssyLeakCheck2ndFiles]] <<FILEUPLOAD>> |
| 10 | Visually inspect the final assembly. | [[FinalAssyInspectComment]] <<COMMENT>>  [[FinalAssyCheckFiles]] <<FILEUPLOAD>> |