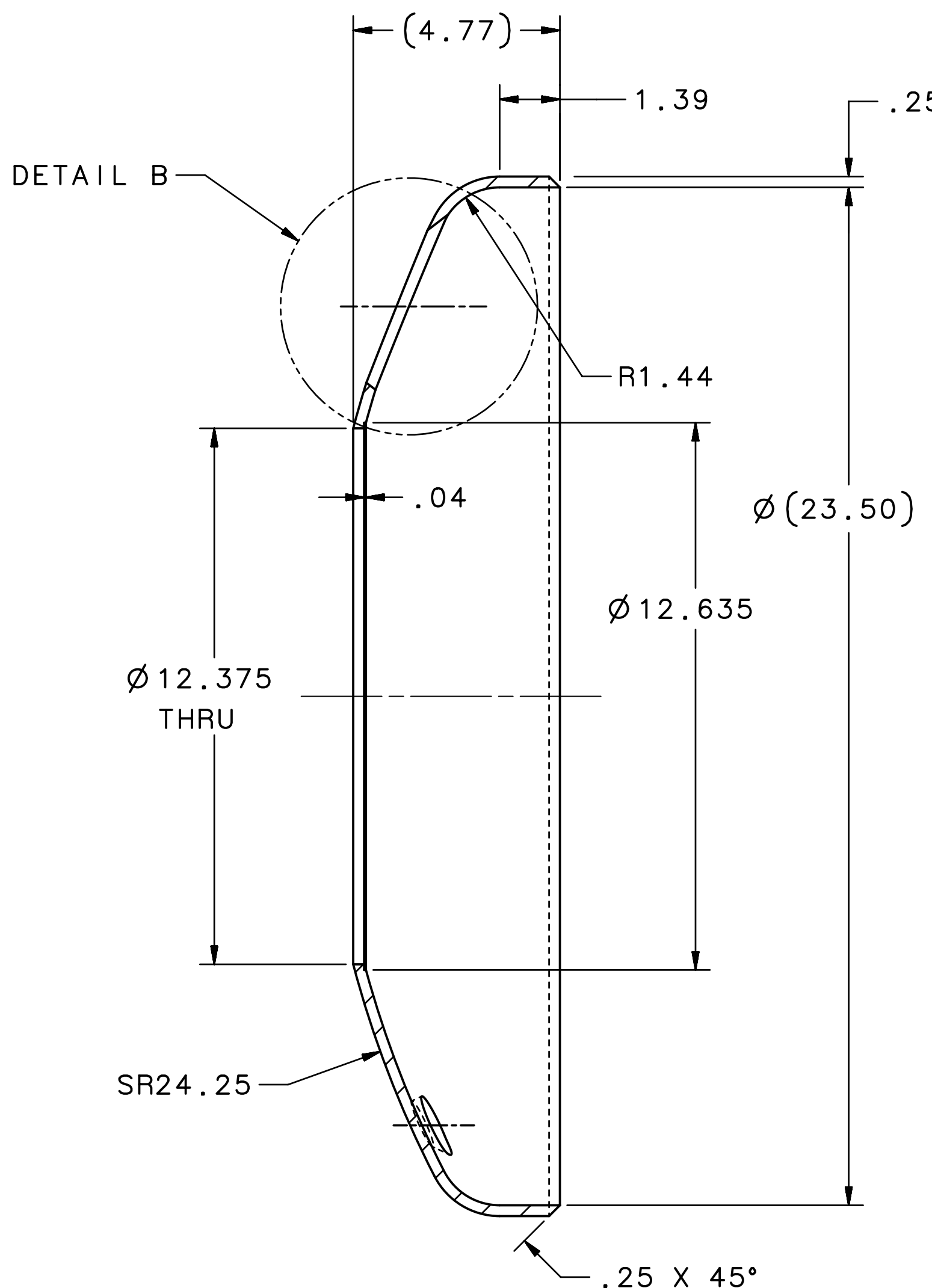
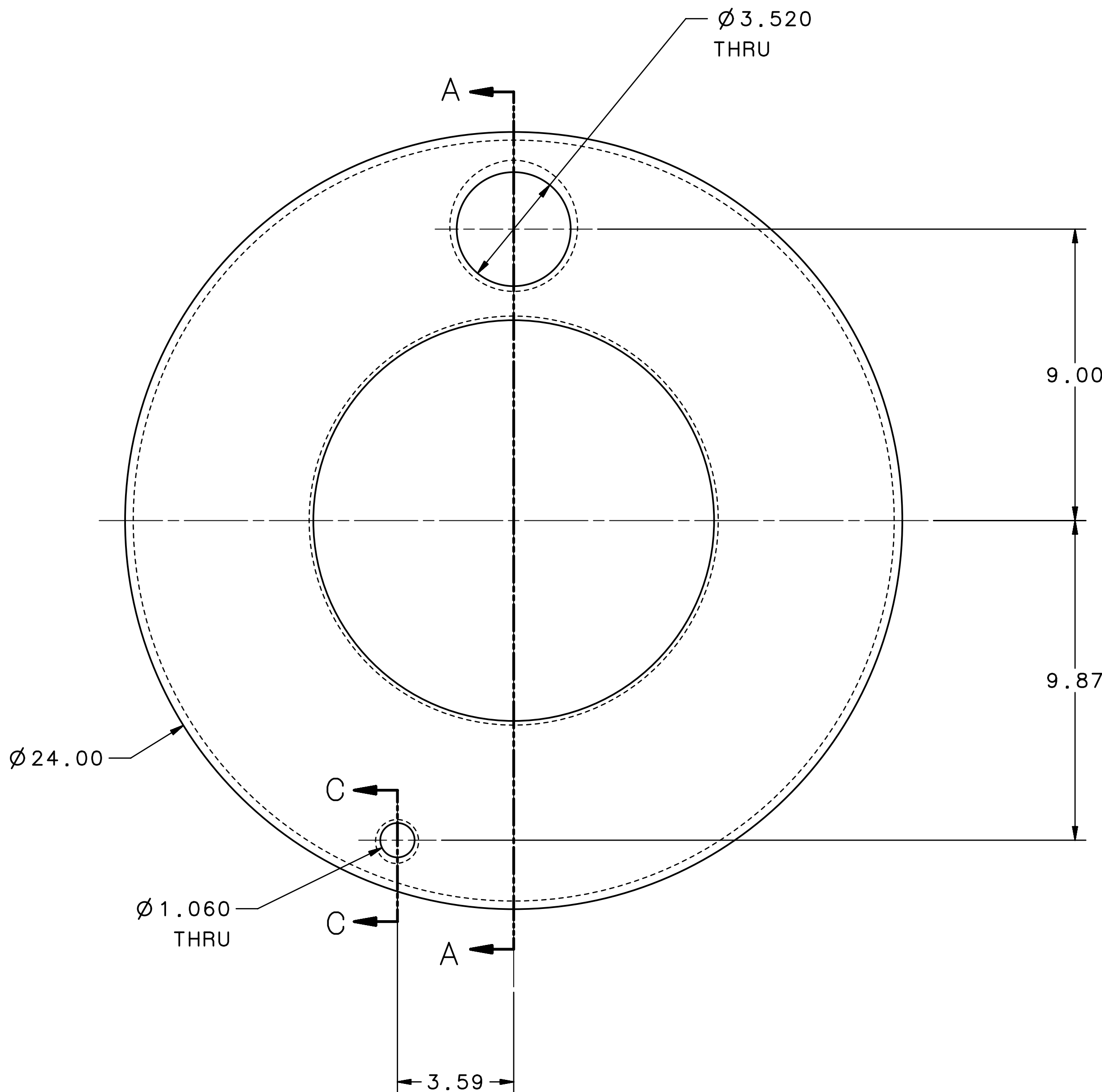
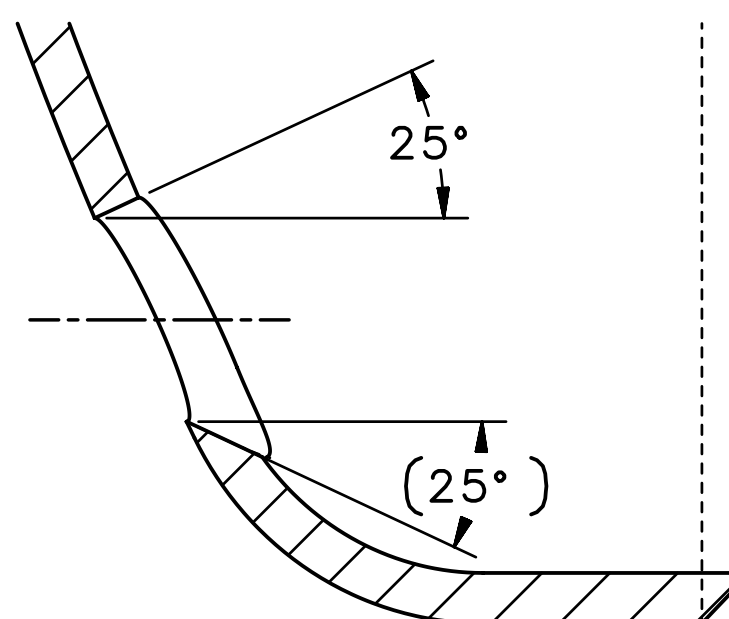
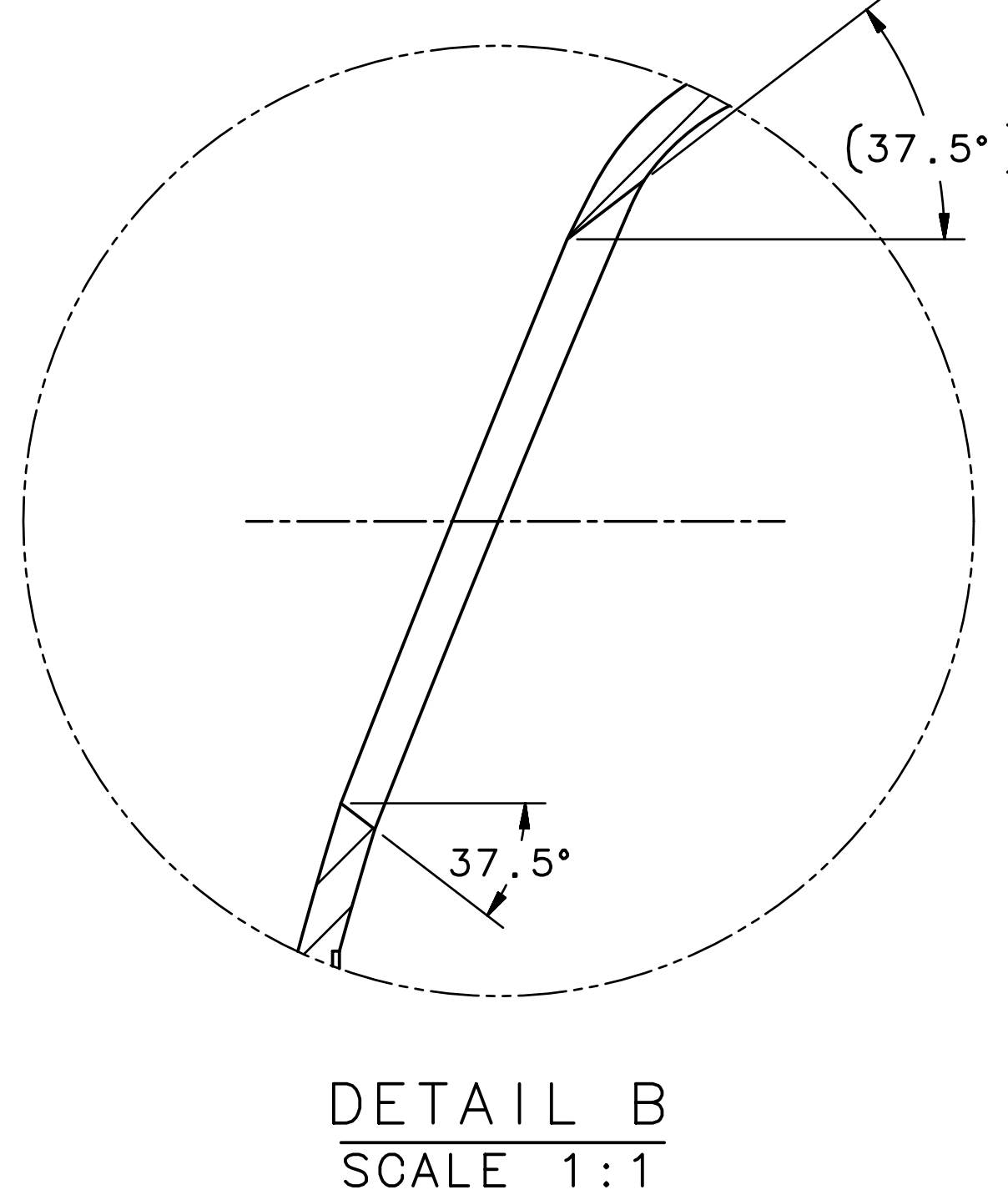


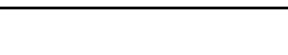


SECTION A-A



SECTION C-C
SCALE 1:1

- NOTES:
1. THIS IS AN ASME FLANGED AND DISHED (TORISPHERICAL) HEAD
 2. HEAD SHALL BE SUPPLIED WITH:
(A) MILL HEAT NUMBERS
(B) CERTIFIED MATERIAL TESTS REPORTS INCLUDING CHEMICALS AND PHYSICALS.
 3. CLEAN AND HANDLE TITANIUM PER JLAB SPECIFICATION: 11520-S-0100.
 4. MINIMUM PART THICKNESS: .1875 INCH
 5. FOR INTERNAL USE ONLY: REFERENCE DRAWING CRM9007020-1023 AND 104100000-M8U-8200-A006

EACH SHEET OF MULTI-SHEET DRAWINGS SHALL ALWAYS HAVE THE SAME REVISION LEVEL.					
DIM'S TO CENTER UNLESS OTHERWISE SPECIFIED UNLESS OTHERWISE SPECIFIED SPACING IS .009" TOLERANCES ARE AS SHOWN IN DECIMALS OF INCHES. FRACTIONS ARE NOTED WITH "/16" $\pm \frac{1}{8}$.XX .X .L .1 .5° .XXX ±.005 .XXX ±.005 .XXX ±.005 .XXX ±.005		MATERIAL United States Dept of Energy  Jefferson National Accelerator Facility Newport News Virginia			
TITANIUM GRADE 2		CRM SPALLATION NEUTRON SOURCE - PPU HE VESSEL FPC END DISHED HEAD			
THIRD ANGLE PROJECTION 		FINISH 125° UNLESS OTHERWISE NOTED SURFACES DEBURR & BREAK ALL SHARP EDGES		SIZE DWG. NO. _____ E 104211PFC-MU-8200-A006 SCALE 3 : 8 (USE ON ASSY NO. 104211PFC-MU-8200-A006) SHEET 1 OF 1	
DO NOT SCALE DRAWING		REV. _____			
DRAWN BY J. HODGER		DATE 1/31/19			