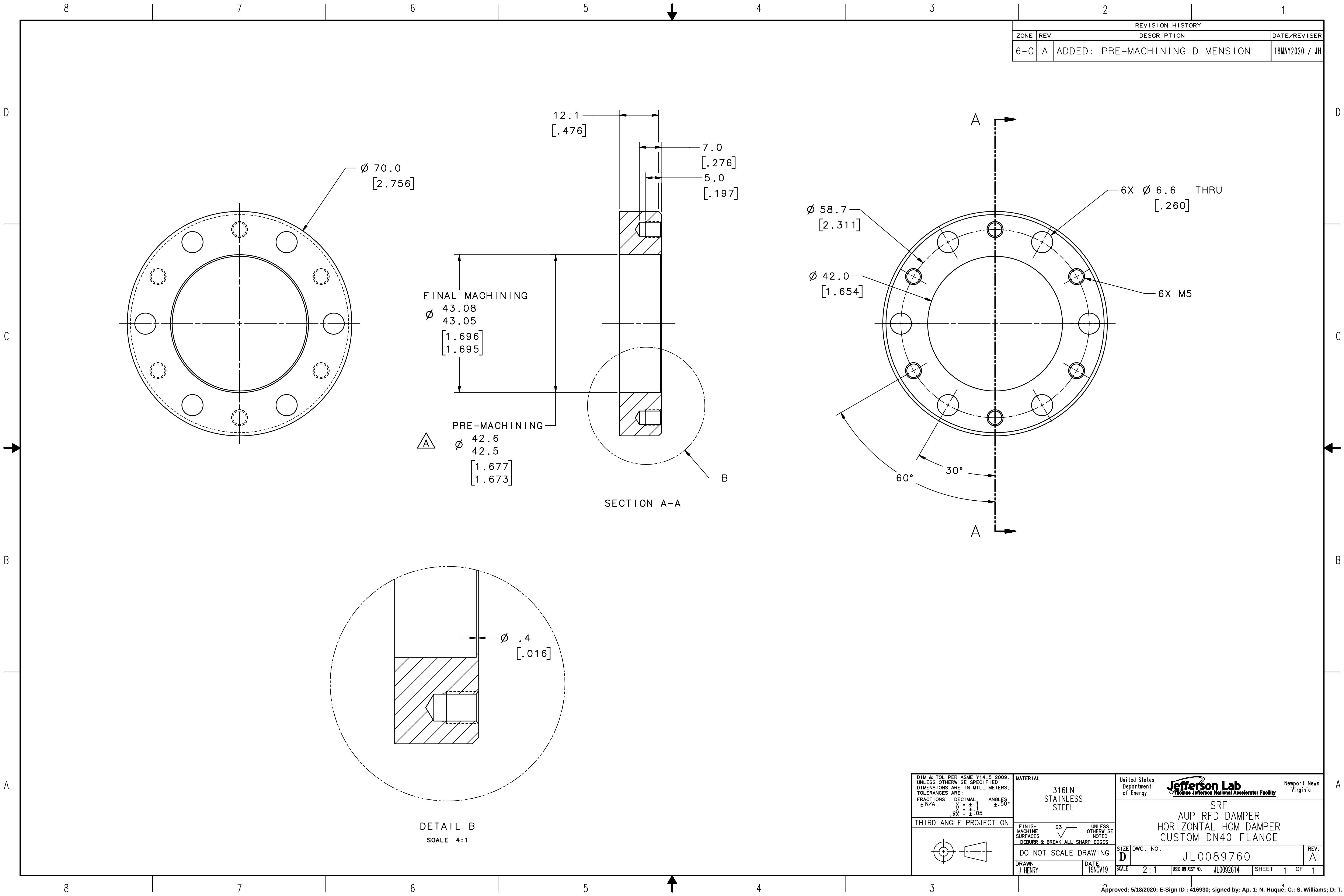
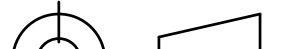




REVISION HISTORY			
ZONE	REV	DESCRIPTION	DATE/REVISER
6-C	A	ADDED: PRE-MACHINING DIMENSION	18MAY2020 / JH

DIM & TOL PER ASME Y14.5 2009. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE: FRACTIONS DECIMAL ANGLES ± N/A X = ± .1 ± .50 XX = ± .05	MATERIAL 316LN STAINLESS STEEL	United States Department of Energy		Jefferson Lab <u>Thomas Jefferson National Accelerator Facility</u>		Newport News Virginia	
		SRF AUP RFD DAMPER HORIZONTAL HOM DAMPER CUSTOM DN40 FLANGE					
		THIRD ANGLE PROJECTION 		FINISH MACHINE SURFACES DEBURR & BREAK ALL SHARP EDGES		63 UNLESS OTHERWISE NOTED	
		DO NOT SCALE DRAWING		SIZE DWG. NO. D JL0089760		REV. A	
		DRAWN J HENRY		DATE 19NOV19		SCALE 2:1 USED ON ASSY NO. JL0092614	