|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| Traveler Title | SNS PPU Cavity Helium Vessel Head FPC End Weld Inspection Traveler | | | |
| Traveler Abstract | Traveler contains vendor data and JLab weld inspection results for the welds on the helium vessel head FPC end, one of three helium vessel components | | | |
| Traveler ID | SNSPPU-INSP-HEHDF-WELD | | | |
| Traveler Revision | R1 | | | |
| Traveler Author | K. M. Wilson | | | |
| Traveler Date | 13-Aug-20 | | | |
| NCR Informative Emails | areilly,fischer | | | |
| NCR Dispositioners | kwilson,edaly,macha | | | |
| D3 Emails | kwilson,edaly,macha | | | |
| Approval Names | K. M. Wilson | J. Alston | E. Daly |  |
| Approval Signatures |  |  |  |  |
| Approval Dates |  |  |  |  |
| Approval Title | Author | JLab CWI | Project Manager |  |

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| References | List and Hyperlink all documents related to this traveler. This includes, but is not limited to: safety (THAs, SOPs, etc), drawings, procedures, and facility related documents. | | | |
| 104211700-M8U-8200-A020 HELIUM VESSEL SHELL WELDMENT | CRM9007020-1013\_REVA\_HEATER BLOCK - DETAIL | 104211700-M8U-8200-A031 HELIUM VESSEL CAVITY SUPPORT BLOCK | 104211700-M8U-8200-A026 HELIUM VESSEL ASSEMBLY | SNSPPU-CAV-ASSY-HELV |
|  |  |  |  |  |

|  |  |
| --- | --- |
| Revision Note |  |
| R1 | Initial release of this Traveler. |

|  |  |  |
| --- | --- | --- |
| Step No. | Instructions | Data Input |
| 1 | **Initial Inspection** | |
| Technician Name  Date of Inspection  Serial Number of part | [[TechName]] <<SRF>>  [[InspectionDate]] <<TIMESTAMP>>  [[HEHDFSN]] <<HEHDFSN>> |
| 2 | Upload vendor data supplied by Joseph Oat pertaining to welds | [[VendorData]] <<FILEUPLOAD>>  [[VendorDataComment]] <<COMMENT>> |
| 3 | Upload report and data from JLab CWI | [[JLabData]] <<FILEUPLOAD>>  [[JLabComment]] <<COMMENT>> |
| 4 | Do all welds on this component pass inspection? | [[WeldsPass]] <<YESNO>>  [[PassComment]] <<COMMENT>> |