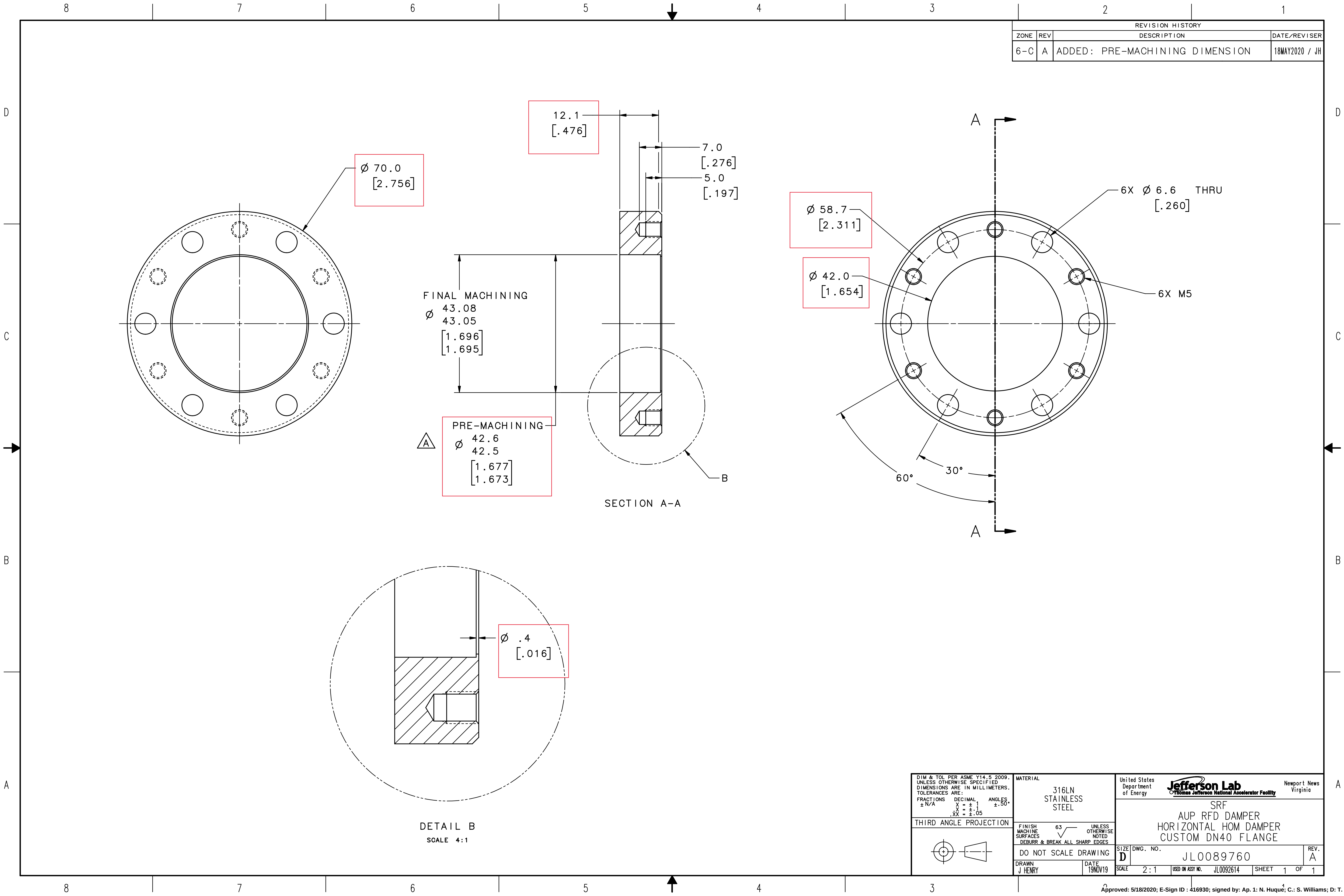
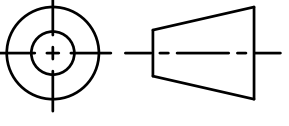




REVISION HISTORY			
ZONE	REV	DESCRIPTION	DATE/REVISER
6-C	A	ADDED: PRE-MACHINING DIMENSION	18MAY2020 / JH

DIM & TOL PER ASME Y14.5-2009. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES ARE: FRACTIONS DECIMAL ANGLES $\pm N/A$ $\pm .1$ $\pm .50$ $.XX = \pm .05$		MATERIAL 316LN STAINLESS STEEL		United States Department of Energy Jefferson Lab Thomas Jefferson National Accelerator Facility Newport News Virginia	
THIRD ANGLE PROJECTION 		FINISH MACHINE SURFACES DEBURR & BREAK ALL SHARP EDGES 63 UNLESS OTHERWISE NOTED		SRF AUP RFD DAMPER HORIZONTAL HOM DAMPER CUSTOM DN40 FLANGE	
DO NOT SCALE DRAWING DRAWN J HENRY		DATE 19NOV19		SIZE D	DWG. NO. JL0089760
SCALE 2:1		USED ON ASSY NO. JL0092614		SHEET 1 OF 1	REV. A