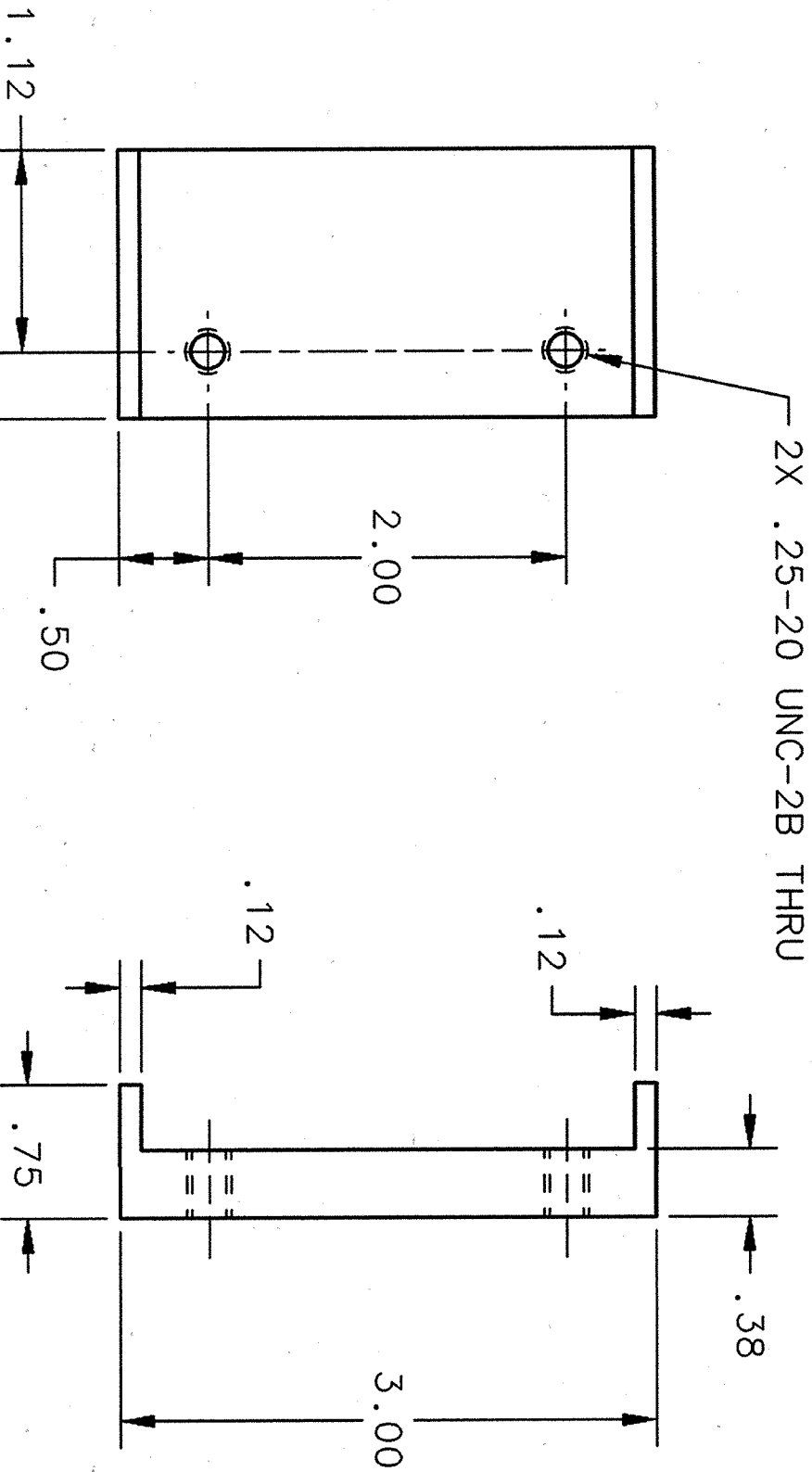


REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
ALL	A	REVISED AND REDRAWN WITH CHANGE	12DEC00	BA
			03/JAN/2001	J.P.H. Spalding



DIM & TOL PER ANSI Y14.5
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMAL ANGLES
±N/A .XX ±.02 ±.50°
XXX ±.005

CADD I.D. NO.: I-DEAS
SNS DRW NO.
104100102-M8B-8200-A013-R00

Thomas Jefferson National Accelerator Facility
NEWPORT NEWS, VIRGINIA
UNITED STATES DEPARTMENT OF ENERGY

MATERIAL
TITANIUM GRADE 2

FINISH 125 UNLESS OTHERWISE NOTED
DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

APPROVALS

DATE

DRAWN
K.H.SMITH
01AUG00

CHECKED
D MACHIE
18SEP00

APPROVED
J HOGAN
18SEP00

APPROVED
W SCHNEIDER
18SEP00

SPALLATION NEUTRON SOURCE
0.61 BETA CRYOMODULE
HELIUM VESSEL
HEATER BLOCK -DETAIL

SIZE DWG. NO.
B CRM9007020-1013

SCALE 1:1 USED ON ASSY NO. CRM9007020-1010 SHEET 1 OF 1

Jefferson Lab

TCF