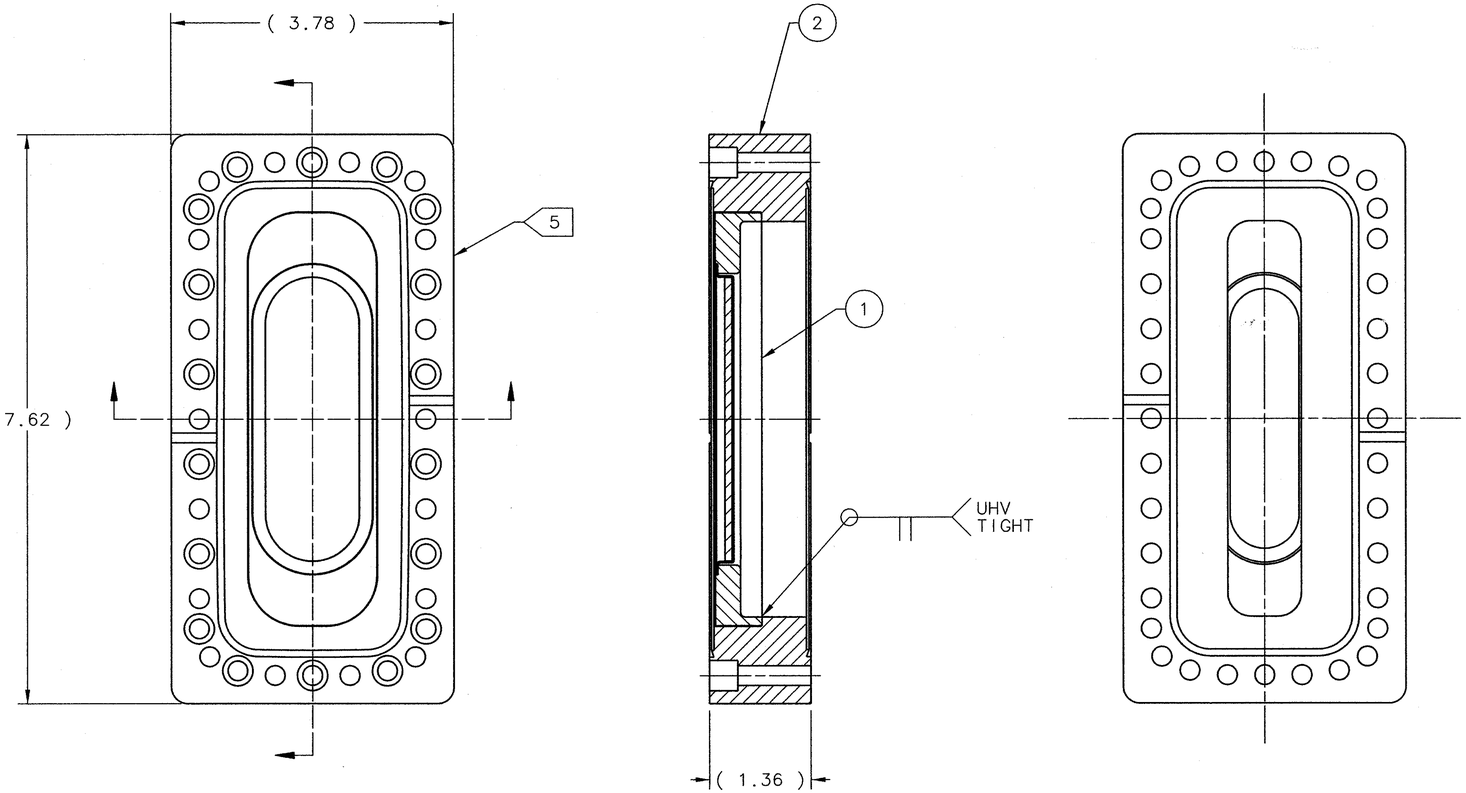
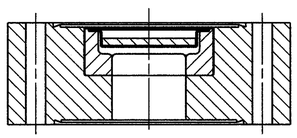
REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
3-A	A	ALTERED: ITEM 1 WAS CRM-120-7075-0024. JH 23FEB10	16MAR10 16MAR10	H PARK M WISEMAN
ALL	B	REVISED NOTES AND CORRECTED LEAK CHECK GROOVES. MRM 25MAY10	5/26/10 6/9/10	D. Mocho HK Park





NOTES: B

1. USE THE FOLLOWING JLAB SPECIFICATIONS:

FABRICATION OF U.H.V. EQUIPMENT	#22631-S-001
CLEANING AND HANDLING OF U.H.V. COMPONENTS	#22632-S-001
WELDING SPECIFICATION FOR U.H.V. COMPONENTS	#22633-S-001
HELIUM LEAK TEST FOR U.H.V. COMPONENTS	#22634-S-001

2. PART TO BE CLEAN AND FREE FROM GREASE, OIL AND OTHER CONTAMINANTS.

3. AFTER CLEANING, HANDLE WITH CLEAN GLOVES IN A CLEAN AREA ON CLEAN SURFACES. FOR STORAGE AND TRANSPORTATION, WRAP WITH NEW LINT FREE TISSUE AND ALUMINUM FOIL (FOIL MUST NOT TOUCH CERAMIC SURFACES) AND PLACE IN A CLEAN, SEALED CONTAINER.

4. PROTECT FLANGE FACES DURING AND AFTER PROCESSING WITH SUITABLE PLASTIC CAPS. DAMAGE TO KNIFE EDGES IS UNACCEPTABLE.

5. ON SIDE OF PIECE IN AREA INDICATED, MECHANICALLY OR ACID ETCH DRAWING NUMBER, INCLUDING REVISION LETTER, AND SERIAL NUMBER IN CHARACTERS BETWEEN 0.1 AND 0.3 HIGH AND NOT LESS THAN 0.002 DEEP.

A

QTY REQD	ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	NOTES
1	2	CRM-120-7075-0037	RECTANGULAR DOUBLE SIDED FLANGE		
1	1	CRM-120-7075-0039	WINDOW COATING		

PARTS LIST

DOCUMENT CONTROL STAMP

MATERIAL
SEE PARTS LIST

FINISH MACHINED SURFACES 63 UNLESS OTHERWISE NOTED
DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

DIM & TOL PER ASME Y14.5.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS ± N/A DECIMAL .X ±.1 .XX ±.01 .XXX ±.005 ANGLES ± .50°

THIRD ANGLE PROJECTION

TRACKING NO.
N/A

APPROVALS	DATE
DRAWN J HENRY	27MAY08
CHECKED H K PARK	11/16/09
APPROVED MARK WISEMAN	11/17/09
APPROVED JOHN HOGAN	11/17/09

Jefferson Lab
Thomas Jefferson National Accelerator Facility
NEWPORT NEWS, VIRGINIA
UNITED STATES DEPARTMENT OF ENERGY

CRM
C100 CRYOMODULE
WINDOW
ADAPTER WINDOW ASSEMBLY

SIZE D | DWG. NO. CRM-120-7075-0035 | REV. B

SCALE 1:1 | USED ON ASSY NO. CRM-120-7075-0036 | SHEET 1 OF 1