

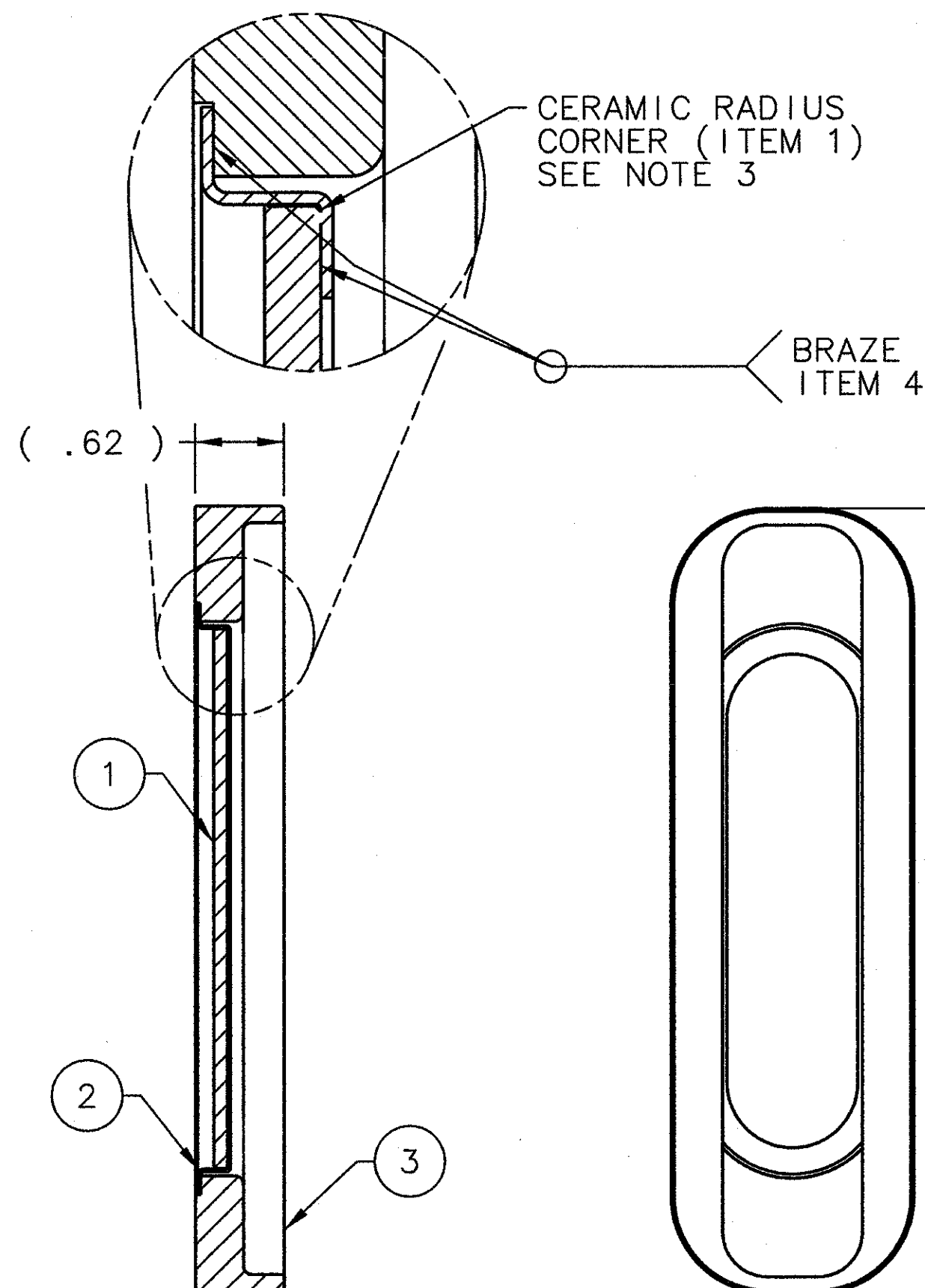
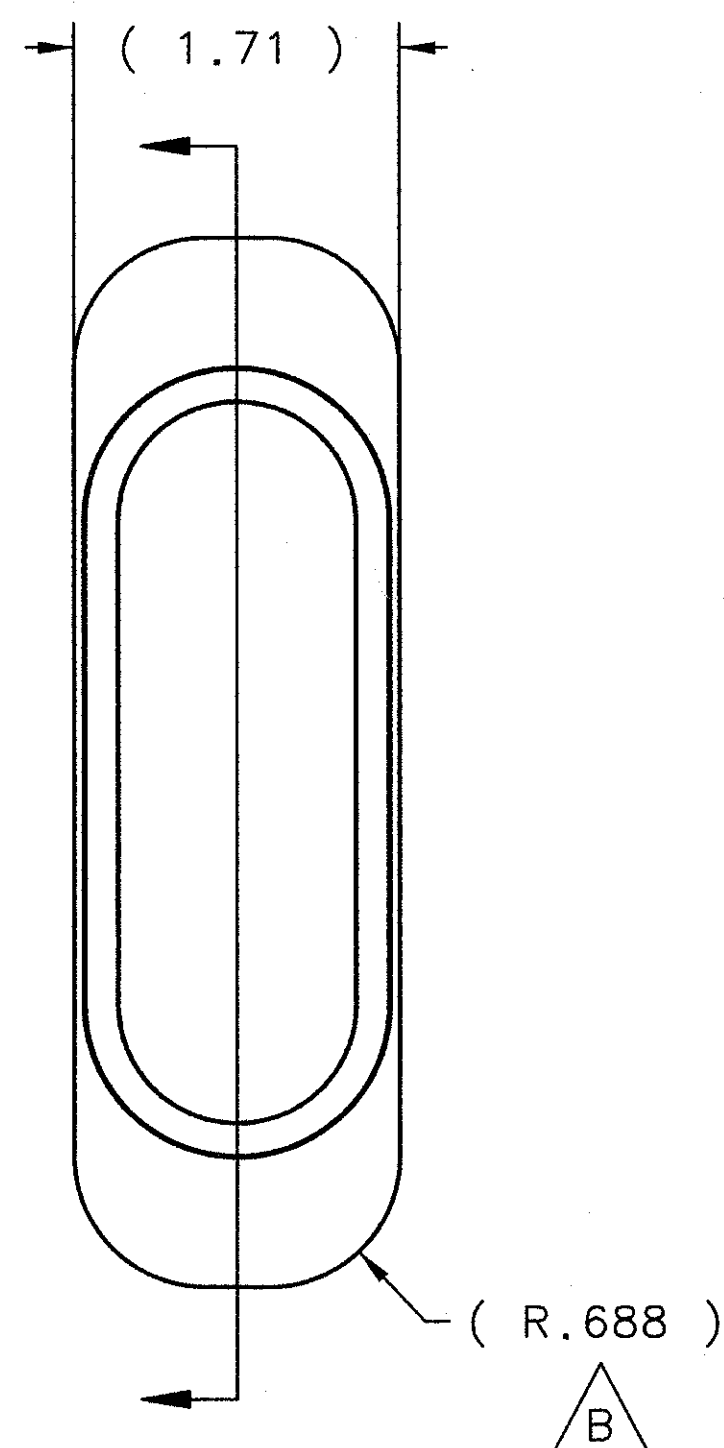
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REVISION HISTORY				
ZONE	REV	DESCRIPTION	DATE	APPROVED
1-A	A	ALTERED: USED ON DRAWING WAS CRM-120-7075-0025. JH 22FEB10	16MAR10 16MAR10	H PARK M WISEMAN
B-4	B	RADII CHANGED FROM R.672 TO R.688 TO PREVENT INTERFERENCE WITH MATING PART. J. CONGER, 07FEB11	2/7/11 2/7/11	Dm HK Park



NOTES:

1. HELIUM LEAK TEST PER SPEC. NO. 11141S0029.
2. SEE SPEC. NO. 11141S0034 FOR CLEANING AND HANDLING STAINLESS STEEL.
3. PART TO BE CLEAN AND FREE FROM GREASE, OIL AND OTHER CONTAMINATES.
4. AFTER CLEANING, HANDLE WITH CLEAN GLOVES IN A CLEAN AREA ON CLEAN SURFACES. FOR STORAGE AND TRANSPORTATION, WRAP WITH NEW LINT FREE TISSUE AND ALUMINUM FOIL (FOIL MUST NOT TOUCH CERAMIC SURFACES) AND PLACE IN A CLEAN, SEALED CONTAINER.
5. THE RADIUS OF WINDOW, ITEM 1, TO FIT INTO THE RADIUS OF EYELET, ITEM 2.

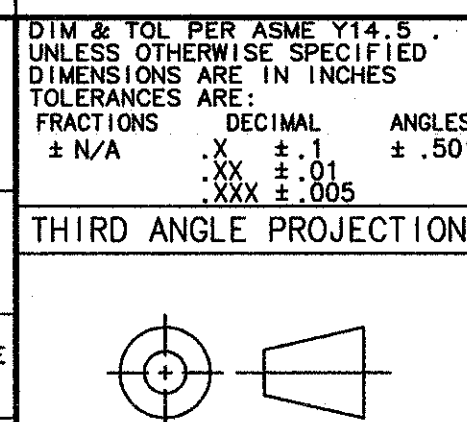
AR	4		BRAZE MATERIAL	PREMABRAZE 407 65Cu 35Au	
1	3	CRM-120-7075-0027	ADAPTER DETAIL		
1	2	CRM-088-2025-0011	CERAMIC WINDOW Cu EYELET -DETAIL		
1	1	115120-1012C	CERAMIC WINDOW METALIZING- DETAIL		
QTY REQD	ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	NOTES
PARTS LIST					
DOCUMENT CONTROL STAMP			TRACKING NO. N/A	Jefferson Lab Thomas Jefferson National Accelerator Facility NEWPORT NEWS, VIRGINIA UNITED STATES DEPARTMENT OF ENERGY	
MATERIAL SEE PARTS LIST			APPROVALS	DATE	
FINISH MACHINED SURFACES DEBURR & BREAK ALL SHARP EDGES			DRAWN C L HUTTON	11AUG06	
DO NOT SCALE DRAWING			CHECKED MIKE BEVINS	10/17/06	
			APPROVED MIKE BEVINS	10/17/06	
			APPROVED E F DALY	10/24/06	
			SIZE DWG. NO.	CRM-120-7075-0024	REV. B
			SCALE 1:1	USED ON ASSY NO. CRM-120-7075-0039	SHEET 1 OF 1

DOCUMENT CONTROL STAMP

63 UNLESS OTHERWISE NOTED

FINISH MACHINED SURFACES DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING



THIRD ANGLE PROJECTION

Jefferson Lab

Thomas Jefferson National Accelerator Facility

NEWPORT NEWS, VIRGINIA

UNITED STATES DEPARTMENT OF ENERGY

CRM

C100 CRYOMODULE

WINDOW

BRAZEMENT ADAPTER ASSY

SIZE DWG. NO.

CRM-120-7075-0024

REV.

B

SCALE 1:1

USED ON ASSY NO. CRM-120-7075-0039

SHEET 1 OF 1

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