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| Traveler Title | Waveguide Supports |
| Traveler Abstract | This traveler covers incoming inspection of the Waveguide Supports |
| Traveler ID | P1-CMA-WSPT-INSP |
| Traveler Revision  | R1 |
| Traveler Author | John Fischer |
| Traveler Date | 06-Aug-2020 |
| NCR Informative Emails | edaly,macha,areilly |
| NCR Dispositioners | fischer |
| D3 Emails | edaly,macha,areilly,fischer |
| Approval Names | J. Fischer | K. Macha | A. Reilly |  |
| Approval Signatures |  |  |  |  |
| Approval Dates |  |  |  |  |
| Approval Title | Author | Reviewer | Project Manager |  |

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| --- | --- |
| References | List and Hyperlink all documents related to this traveler. This includes, but is not limited to: safety (THAs, SOPs, etc), drawings, procedures, and facility related documents. |
| [115800-1005 WG Spool Assy Rt Center](https://jlabdoc.jlab.org/docushare/dsweb/Get/Document-223998/115800-1005%20WG%20Spool%20Assy%20CENTER%20rt.pdf) | [115800-1101-VV Lower Support Weld](https://jlabdoc.jlab.org/docushare/dsweb/Get/Document-223991/115800-1101-VV%20Lower%20wg%20Bracket.pdf) | [JL0096568\_-\_OFFSET SINGLE WG SUPPORT](https://jlabdoc.jlab.org/docushare/dsweb/Get/Document-223993/JL0096568_-_OFFSET%20SINGLE%20WAVEGUIDE%20SUPPORT%20STRUCTURE.pdf) | [JL0097439 OFFSET ION PUMP SUPPORT PLATE- P1](https://jlabdoc.jlab.org/docushare/dsweb/Get/Document-223994/JL0097439.pdf) | [115800-1006 WG Spool Assy Left Center](https://jlabdoc.jlab.org/docushare/dsweb/Get/Document-223997/115800-1006%20WG%20Spool%20CENTER%20lt.pdf) |
| [115800-1014A WG Spool Assy Left](https://jlabdoc.jlab.org/docushare/dsweb/Get/Document-224000/115800-1014A-%20WG%20Spool%20Assy%20Lt.pdf) | [115800-1013A WG Spool Assy Rt](https://jlabdoc.jlab.org/docushare/dsweb/Get/Document-224001/115800-1013A%20WG%20Spool%20Assy%20rt.pdf) | [115800-1024 WG Support Structure Single](https://jlabdoc.jlab.org/docushare/dsweb/Get/Document-223996/115800-1024%20WG%20Support%20Structure.pdf) |  |  |

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| Revision Note |  |
| R1 | Initial release of this Traveler. |

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| Step No. | Instructions | Data Input |
| 1 | For each design, please verify inventory and assemble one unit. See additional dwgs in the reference section above.Please note any significant assembly problems in the comment area. | [[WGD\_SuppBracketInspID]] <<ID>> |
| 115800-1013A: Right Side Waveguide Spool Assy | [[InspectionTech1]] <<SRF>>[[InspectionDate1]] <<TIMESTAMP>>[[RS\_WGDSpoolComments]] <<COMMENT>> |
| 115800-1014A: Left Side Waveguide Spool Assy | [[InspectionTech2]] <<SRF>>[[InspectionDate2]] <<TIMESTAMP>>[[LS\_WGDSpoolComments]] <<COMMENT>> |
| 115800-1005: Right Side Waveguide Spool Assy Center | [[InspectionTech3]] <<SRF>>[[InspectionDate3]] <<TIMESTAMP>>[[RS\_WGDSpool\_Comments]] <<COMMENT>> |
| 115800-1006: Left Side Waveguide Spool Assy Center | [[InspectionTech4]] <<SRF>>[[InspectionDate4]] <<TIMESTAMP>>[[LS\_WGDSpool\_Comments]] <<COMMENT>> |
| JL0096568: Waveguide Support Offset | [[InspectionTech5]] <<SRF>>[[InspectionDate5]] <<TIMESTAMP>>[[WGD\_SupportDoubleComments]] <<COMMENT>> |
| 115800-1024: Waveguide Support Single | [[InspectionTech6]] <<SRF>>[[InspectionDate6]] <<TIMESTAMP>>[[WGD\_SupportSingleComments]] <<COMMENT>> |
| 115800-1101: Lower Waveguide Support Weldable | [[InspectionTech7]] <<SRF>>[[InspectionDate7]] <<TIMESTAMP>>[[P1\_WGD\_SuppSingleComments]] <<COMMENT>> |