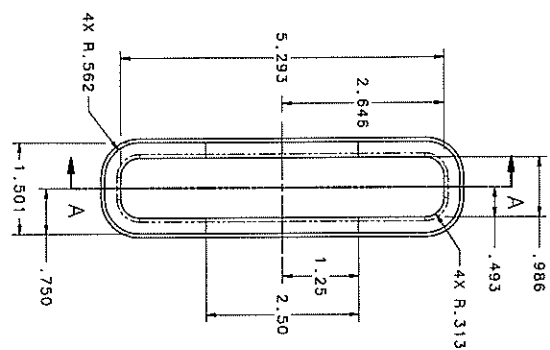
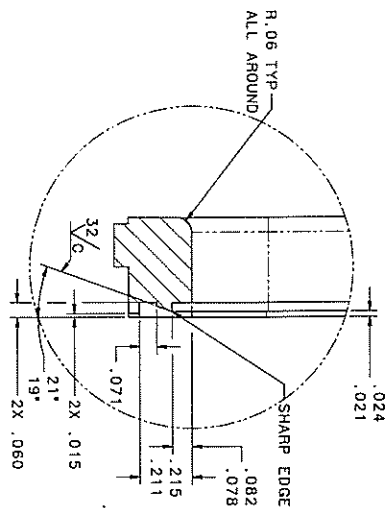
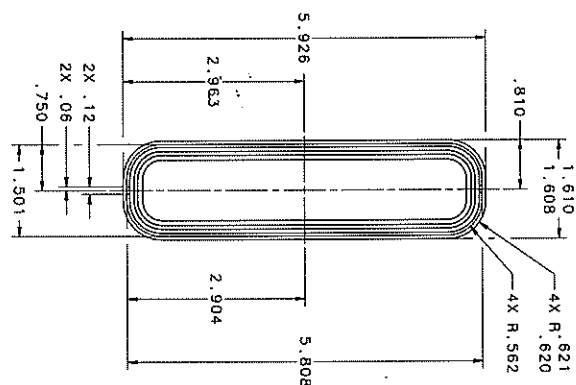
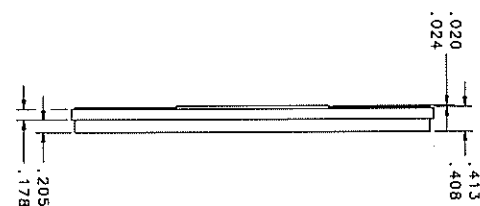
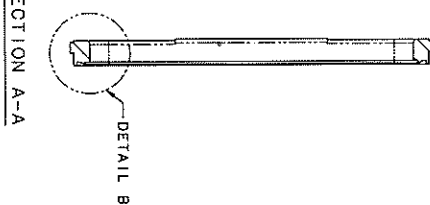




SECTION A-A



DETAIL B
SCALE 4:1
ALL AROUND

- NOTES:
- NO SHARP EDGES ARE ALLOWED. ALL RADI II MUST BLEND IN TO PRODUCE SMOOTH CURVE EXCEPT AS NOTED.
 - DRY LAPPING AND GRINDING ARE NOT ALLOWED.
 - ALL RADI II SHALL BE .015 MAX UNLESS OTHERWISE SPECIFIED.
 - USE THE FOLLOWING JLAB SPECIFICATIONS:
226315001 FABRICATION OF U.H.V. EQUIPMENT
226325001 CLEAN & HANDLE OF U.H.V. COMPONENTS

END
06055 REC 085

THIRD ANGLE PROJECTION 		DIMENSIONS AND TOLERANCES TO BE SHOWN IN INCHES UNLESS OTHERWISE SPECIFIED FRACTIONS 1/8 1/16 1/32 1/64 DECIMALS .0005 .001 .002 .005 .010 .015 .030 .060 .125 ANGLES 15° 30° 45° 60° 75° 90° 105° 120° 135° 150° 165° 180° SURF FINISH RA 1.60 RA 3.20 RA 6.30 RA 12.50 RA 25.00 RA 50.00 RA 100.00 RA 200.00 RA 400.00 RA 800.00 RA 1600.00 RA 3200.00 RA 6400.00 RA 12800.00 RA 25600.00 RA 51200.00 RA 102400.00 RA 204800.00 RA 409600.00 RA 819200.00 RA 1638400.00 RA 3276800.00 RA 6553600.00 RA 13107200.00 RA 26214400.00 RA 52428800.00 RA 104857600.00 RA 209715200.00 RA 419430400.00 RA 838860800.00 RA 1677721600.00 RA 3355443200.00 RA 6710886400.00 RA 13421772800.00 RA 26843545600.00 RA 53687091200.00 RA 107374182400.00 RA 214748364800.00 RA 429496729600.00 RA 858993459200.00 RA 1717986918400.00 RA 3435973836800.00 RA 6871947673600.00 RA 13743895347200.00 RA 27487790694400.00 RA 54975581388800.00 RA 109951162777600.00 RA 219902325555200.00 RA 439804651110400.00 RA 879609302220800.00 RA 1759218604441600.00 RA 3518437208883200.00 RA 7036874417766400.00 RA 14073748835532800.00 RA 28147497671065600.00 RA 56294995342131200.00 RA 112589990684262400.00 RA 225179981368524800.00 RA 450359962737049600.00 RA 900719925474099200.00 RA 1801439850948198400.00 RA 3602879701896396800.00 RA 7205759403792793600.00 RA 14411518807585587200.00 RA 28823037615171174400.00 RA 57646075230342348800.00 RA 115292150460684697600.00 RA 230584300921369395200.00 RA 461168601842738790400.00 RA 922337203685477580800.00 RA 1844674407370955161600.00 RA 3689348814741910323200.00 RA 7378697629483820646400.00 RA 14757395258967641292800.00 RA 29514790517935282585600.00 RA 59029581035870565171200.00 RA 118059162071741130342400.00 RA 236118324143482260684800.00 RA 472236648286964521369600.00 RA 944473296573929042739200.00 RA 1888946593147858085478400.00 RA 3777893186295716170956800.00 RA 7555786372591432341913600.00 RA 15111572745182864683827200.00 RA 30223145490365729367654400.00 RA 60446290980731458735308800.00 RA 120892581961462917470617600.00 RA 241785163922925834941235200.00 RA 483570327845851669882470400.00 RA 967140655691703339764940800.00 RA 1934281311383406679529881600.00 RA 3868562622766813359059763200.00 RA 7737125245533626718119526400.00 RA 15474250491067253436239052800.00 RA 30948500982134506872478105600.00 RA 61897001964269013744956211200.00 RA 123794003928538027489912422400.00 RA 247588007857076054979824844800.00 RA 495176015714152109959649689600.00 RA 990352031428304219919299379200.00 RA 1980704062856608439838598758400.00 RA 3961408125713216879677197516800.00 RA 7922816251426433759354395033600.00 RA 15845632502852867518708790067200.00 RA 31691265005705735037417580134400.00 RA 63382530011411470074835160268800.00 RA 126765060022822940149670320537600.00 RA 253530120045645880299340641075200.00 RA 507060240091291760598681282150400.00 RA 1014120480182583521197362564300800.00 RA 2028240960365167042394725128601600.00 RA 4056481920730334084789450257203200.00 RA 8112963841460668169578900514406400.00 RA 16225927682921336339157801028812800.00 RA 32451855365842672678315602057625600.00 RA 64903710731685345356631204115251200.00 RA 129807421463370690713262408230502400.00 RA 259614842926741381426524816461004800.00 RA 519229685853482762853049632922009600.00 RA 1038459371706965525706099265844019200.00 RA 2076918743413931051412198531688038400.00 RA 4153837486827862102824397063376076800.00 RA 8307674973655724205648794126752153600.00 RA 16615349947311448411297588253504307200.00 RA 33230699894622896822595176507008614400.00 RA 66461399789245793645190353014017228800.00 RA 132922799578491587290380706028034457600.00 RA 265845599156983174580761412056068915200.00 RA 531691198313966349161522824112137830400.00 RA 1063382396627932698323045648224275660800.00 RA 2126764793255865396646091296448551321600.00 RA 42535295865117	
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