
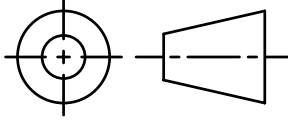


2	15		.375-16 HEAVY HEX NUT	TITANIUM GRADE 2	
3	14		.500-13 UNC-2B X 2.00 LONG THREADED ROD	TITANIUM GRADE 2	
1	13	104211700-M8U-820 0-A019	PROBE END DISHED HEAD		
2	12	104211700-M8U-820 0-A018	OUTER ROD SUPPORT		
2	11	104211700-M8U-820 0-A017	INNER ROD SUPPORT		
1	10	104211700-M8U-820 0-A016	HELIUM VESSEL - BELLWS		
1	9	104211700-M8U-820 0-A015	HELIUM INLET TRANSITION		
1	8	104211700-M8U-820 0-A050	HELIUM INLET PIPE PROBE END		
1	7	104100000-M8U-820 0-A013	REINFORCEMENT RING		
1	6	104211700-M8U-820 0-A012	HELIUM OUTLET PIPE PROBE END		6
1	5	104211700-M8U-820 0-A011	HELIUM OUTLET TRANSITION		
3	4	104100000-M8U-820 0-A010	TUNER BOSS		
1	3	104100000-M8U-820 0-A009	CABLE SUPPORT		
1	2	104100000-M8U-820 0-A008	HEAD STIFFENER		
1	1	104100000-M8U-820 0-A007	TERMINAL STRIP		
QTY. REQ'D.	ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	NOTES
PARTS LIST					
EACH SHEET OF MULTI-SHEET DRAWINGS SHALL ALWAYS HAVE THE SAME REVISION LEVEL.					
DIM & TOL PER ASME Y14.5-2009. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMAL ANGLES $\pm 1/8$ $\pm .01$ $\pm .50^\circ$ $\pm .005$ $\pm .005$			MATERIAL  United States Department of Energy   Newport News Virginia		
SEE PARTS LIST			CRM SPALLATION NEUTRON SOURCE - PPU HE VESSEL PROBE END HEAD WELDMENT		
THIRD ANGLE PROJECTION  			FINISH MACHINED SURFACES 125 UNLESS OTHERWISE NOTED DEBUR & BREAK ALL SHARP EDGES  DO NOT SCALE DRAWING		
DRAWN J. HOFFER			SIZE (DWG. NO.) <b>E</b> 104211700-M8U-8200-A025		
DATE 1/27/2018			USED ON Assy NO. 104211700-M8U-8200-A025   SHEET 1 OF 1		