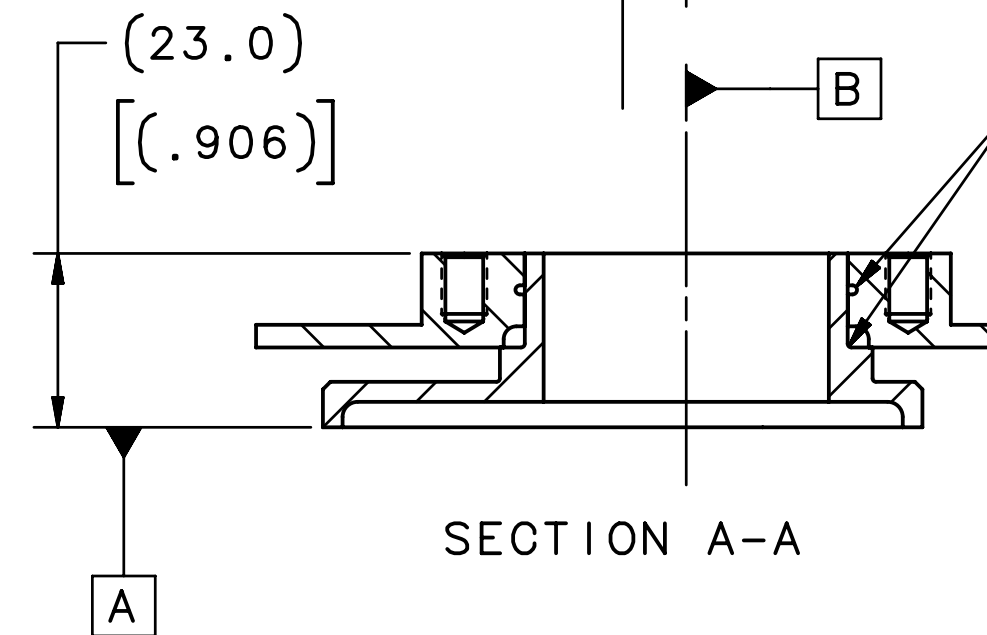
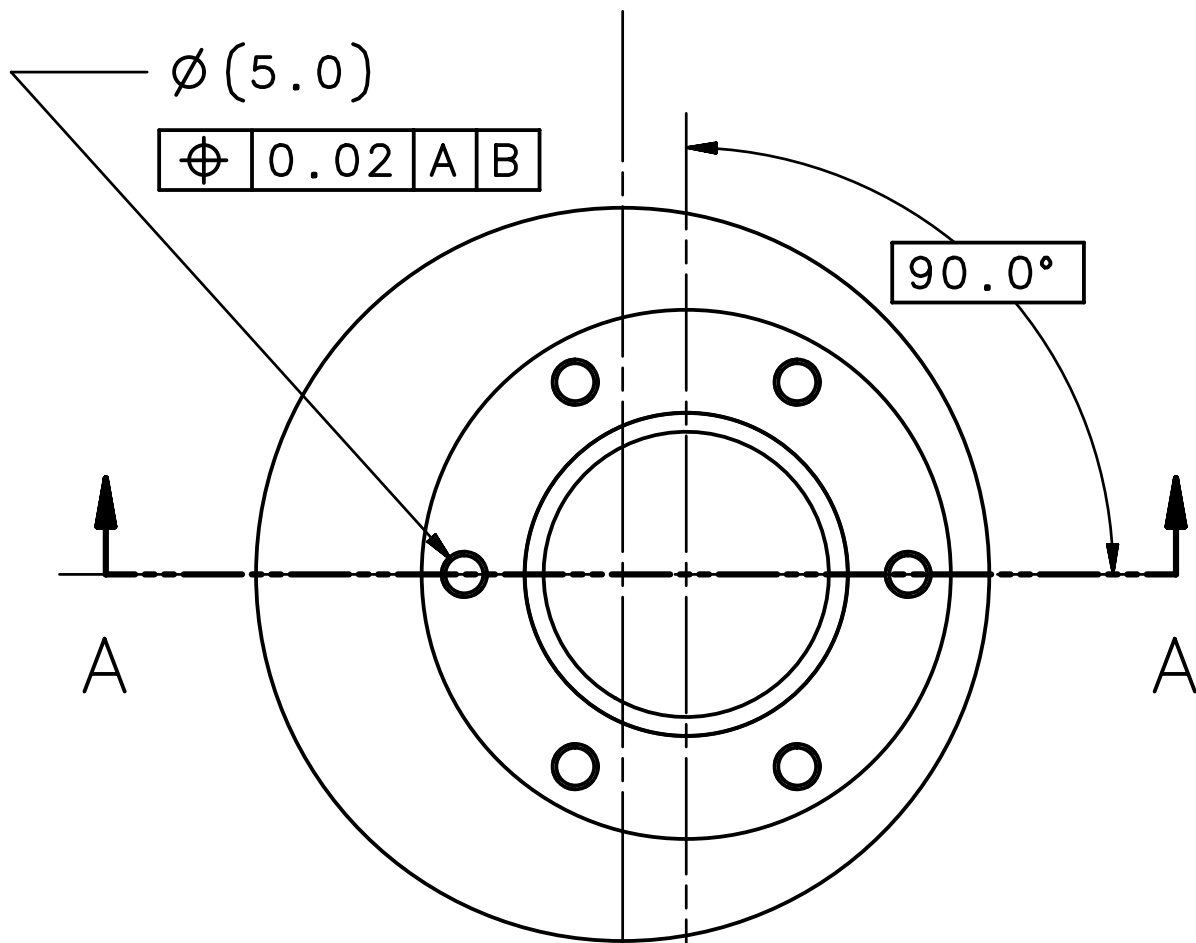
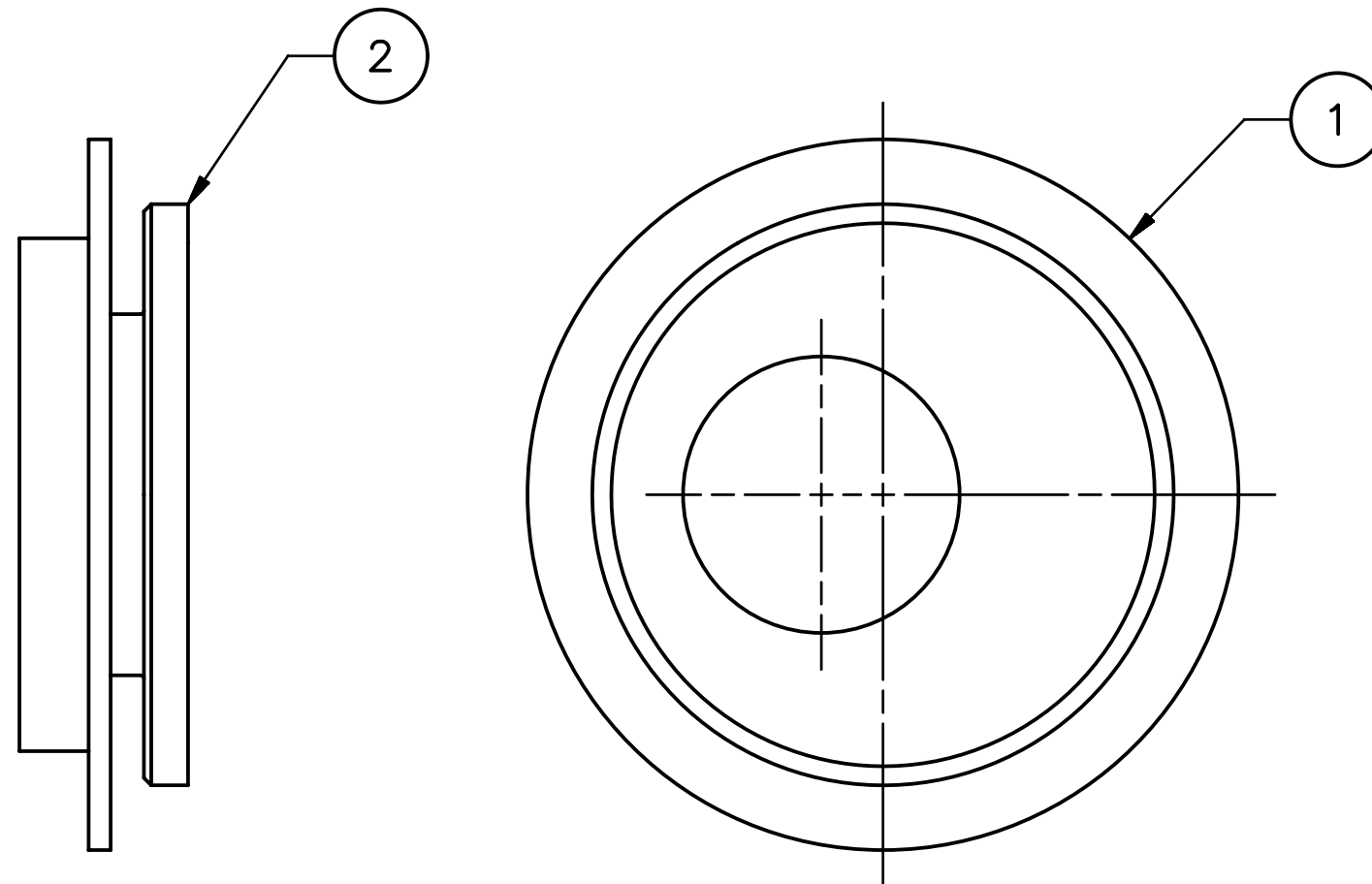




VACUUM BRAZE
B010

SECTION A-A

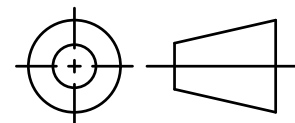
REVISION HISTORY		
REV	DESCRIPTION	DATE/REVISER
A	GEOMETRY UPDATED	21APR2022/JH



1	2	JL0088326	NIOBIUM CAN LID		
1	1	JL0088271	OUTER CAN LID		
QTY REQD	ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	NOTES
PARTS LIST					

DIM & TOL PER ASME Y14.5 2009.
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES ARE:
FRACTIONS DECIMAL ANGLES
± N/A X = ± 1 ±.50°
.X = ± .1
.XX = ± .05

THIRD ANGLE PROJECTION



MATERIAL

SEE PARTS LIST

FINISH
MACHINED
SURFACES

125
UNLESS
OTHERWISE
NOTED

DEBURR & BREAK ALL SHARP EDGES

DO NOT SCALE DRAWING

DRAWN
J HENRY

DATE
07OCT19

United States
Department
of Energy

Jefferson Lab
Office of Jefferson National Accelerator Facility

Newport News
Virginia

SRF
AUP RFD CAVITY
HORIZONTAL HOM DAMPER
NIOBIUM LID BRAZING ASSY

SIZE DWG. NO.

B

JL0088328

REV.

A

SCALE 1:1

USED ON ASSY NO.

JL0088600

SHEET

1

OF 1