CEBAF C100 Cryomodule Plasma Process Readiness Review

Traveler

- Pansophy
- Traveler Sections
 - Pre Plasma Processing (Initial) Cryomodule Measurements
 - Plasma Processing Set up and Rounds
 - Post Plasma Processing Cryomodule Measurements

Traveler is organized in the order in which work will be performed but is only used to store data. Detailed work instructions are provided in checklists and procedures.

Traveler developed based on input from the work center leads on critical data fields to be recorded and data files to be uploaded.

T. Ganey

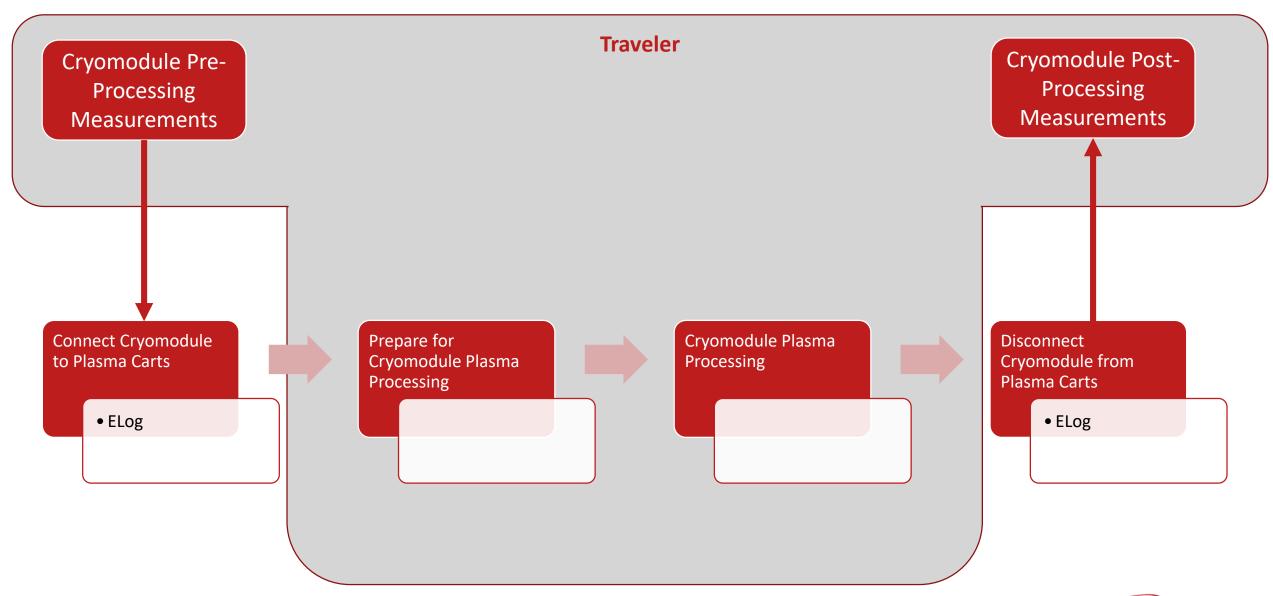
Tuesday, February 28, 2023





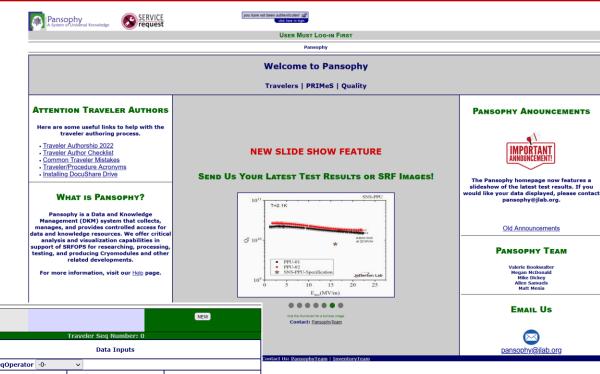


Traveler Overview



JLab Pansophy

- Pansophy is a web-accessible data and process management tool
- Revision control is maintained for history and records.
- Data entry and comments are made by the user as prescribed process points.







Traveler Table of Contents

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General Information and Initial Checks

Step No.	Instructions		Data Input	
1	Is the cryomodule in the CMTF or CE	Is the cryomodule in the CMTF or CEBAF for plasma processing?		
		If Other is selected, fill in the location: [[Location_Other]] << COMMENT>>		
	Enter the Cryomodule SN.	[[CMSN]] < <cmsn>></cmsn>		
	Effet the Cryoffiodule SN.			
	If the work is being performed in CEB Examples:	[[CEBAF_Zone]] < <text>></text>		
	Injector	Inxx		
	North Linac	NLxx		
	South Linac	SLxx		
2	Initial Cryomodule Test Information. To cryomodule performance prior to Plasm	-	[[Init_CMTestTech]] < <srf>></srf>	
		[[Init_CMTestTime]] < <timestamp>></timestamp>		
	Record the Beamline Vacuum prior to	[[Init_BLVac]] < <float>> Torr</float>		
	Verify that the radiation detectors are of the cryomodule.	onnected and correctly positioned around	[[Init_RadDetOK]] < <yesno>></yesno>	

Cryomodule Probe Calibrations

Step No		Instructions	Data Inputs
3	Record the Probe Calib	brations (GGPRB) for each cavity in the table below.	
	Cavity #	Probe Calibration Value	Comments
	1	[[InitC1_GGPRB]] < <float>></float>	[[InitC1_GGPRB_Comment]] << COMMENT>>
	2	[[InitC2_GGPRB]] < <float>></float>	[[InitC2_GGPRB_Comment]] < <comment>></comment>
	3	[[InitC3_GGPRB]] < <float>></float>	[[InitC3_GGPRB_Comment]] << COMMENT>>
	4	[[InitC4_GGPRB]] < <float>></float>	[[InitC4_GGPRB_Comment]] << COMMENT>>
	5	[[InitC5_GGPRB]] < <float>></float>	[[InitC5_GGPRB_Comment]] << COMMENT>>
	6	[[InitC6_GGPRB]] < <float>></float>	[[InitC6_GGPRB_Comment]] << COMMENT>>
	7	[[InitC7_GGPRB]] < <float>></float>	[[InitC7_GGPRB_Comment]] << COMMENT>>
	8	[[InitC8_GGPRB]] < <float>></float>	[[InitC8_GGPRB_Comment]] << COMMENT>>



Initial Cryomodule Measurements

Ste p No			Instruct		Data Inputs					
4	Record	the Emax and the limiting	ng condition in the	100-COM-	CM-CAV-	-EMAX for instruction	s.			
	Cavit	Emax Limit	Emax (MV/m)	Field Emission	100 mR/hr	Maximu		Attach Files	Comments	
	У			Onset (MV/m)	Gradient (MV/m)	Rate (m)	R/hr)			
	1	[[InitC1_EmaxLimit]] {{Arc Fault,IR Fault,Cavity Quench,End Group Quench,BL Vac Fault,WG Vac Fault,Power Limited,Admin Limited,Other}} < <select>></select>	[[InitC1_Emax] [[InitC1_FEOn]] < <float>></float>		[[InitC1_100G]]	[[InitC1_MaxDR]] < <float>></float>		[[InitC1_Files]] < <fileupload> ></fileupload>	[[InitC1_Comment]] < <comment>></comment>	
	2	[[InitC2_EmaxLimit]] {{Arc Fault,IR Fault,Cavity Quench,End Group Quench,BL Vac Fault,WG Vac Fault,Power Limited,Admin Limited,Other}} < <select>></select>	[[InitC2_Emax]] < <float>></float>	[[InitC2_FEOn]] < <float>></float>	[[InitC2_100G]] < <float>></float>	[[InitC2_] < <flo< th=""><th>MaxDR] AT>></th><th>[[InitC2_Files]] <<fileupload> ></fileupload></th><th>[[InitC2_Comment]] <<comment>></comment></th></flo<>	MaxDR] AT>>	[[InitC2_Files]] < <fileupload> ></fileupload>	[[InitC2_Comment]] < <comment>></comment>	
	3	[[InitC3_EmaxLimit]	[[InitC3_Emax]	[[InitC3_FEOn]	[[InitC3_100G]	[[InitC3_	MaxDR]	[[InitC3_Files]]	[[InitC3_Comment]	

Phase Shifter Measurements

Step No		Instructio	ns		Dat	a Inputs		
	Plasma Pro	cessing				-		
5	Record the will be reco		sing this cryomodule. Actual valu	ues	Round 1: [[PPR1_PlanO2Percent]] < <float>> % [[PPR1_PlanProcGas]] {{Argon,Helium,Other}} <<select>> [[PPR1_PlanComment]] <<comment>></comment></select></float>			
					Round 2: [[PPR2_PlanO2Percent]] < <float>> % [[PPR2_PlanProcGas]] {{Argon,Helium,Other}} <<select>> [[PPR2_PlanComment]] <<comment>> Additional Rounds / Other Information: [[PP_PlanAddInfo]] <<comment>></comment></comment></select></float>			
6	Perform the Phase Shifter Measurements and record the information in the table below.				[[PS_Tech1]] < <srf>> [[PS_Tech2]] <<srf>> [[PS_Tech3]] <<srf>> [[PS_Tech3]] <<timestamp>> [[PS_Comment]] <<comment>></comment></timestamp></srf></srf></srf>			
	Cavity #	Phase Shifter HOM	Phase Shifter ID	# 0	of Steps	Phase Shifter File		
	1	[[PSC1_HOM]] {{A,B}} < <select>></select>	[[PSC1_PSID]] < <text>></text>		PSC1_NumStep]] INTEGER>>	[[PSC1_File]] < <fileupload>></fileupload>		
	2	[[PSC2_HOM]] {{A,B}} < <select>></select>	[[PSC2_PSID]] < <text>></text>		PSC2_NumStep]] GINTEGER>>	[[PSC2_File]] < <fileupload>></fileupload>		
	3				PSC3_NumStep]] INTEGER>>	[[PSC3_File]] < <fileupload>></fileupload>		

HOM Modes

			4444 4 444444	
Step No		Instructions		Data Inputs
7	1	a Processing Mode Files for ea	[[Modes_Tech1]] < <srf>></srf>	
	information in th	e table below.		[[Modes_Tech2]] < <srf>></srf>
				[[Modes_Tech3]] < <srf>></srf>
				[[Modes TS]] < <timestamp>></timestamp>
				[[Modes Comment]] << COMMENT>>
				[[:::::::::::::::::::::::::::::::::::::
	Cavity #	RF Input HOM	Modes File Upload	Comments
	1	[[RFINC1 HOM]]	[[RFINC1 File]]	[[RFINC1 Comment]] << COMMENT>>
	1	{{A,B}} < <select>></select>	< <fileupload>></fileupload>	[[KFINET_COMMENT]]
	2	[[RFINC2 HOM]]	[[RFINC2 File]]	[[RFINC2 Comment]] << COMMENT>>
		{{A,B}}} < <select>></select>	< <fileupload>></fileupload>	
	3	[[RFINC3 HOM]]	[[RFINC3 File]]	[[RFINC3_Comment]] < <comment>></comment>
		{{A,B}} < <select>></select>	< <fileupload>></fileupload>	
	4	[[RFINC4 HOM]]	[[RFINC4 File]]	[[RFINC4 Comment]] << COMMENT>>
		{{A,B}} < <select>></select>	< <fileupload>></fileupload>	
	5	[[RFINC5 HOM]]	[[RFINC5 File]]	[[RFINC5 Comment]] << COMMENT>>
		{{A,B}}} < <select>></select>	< <fileupload>></fileupload>	tt
		((-)-))		
	6	[[RFINC6 HOM]]	[[RFINC6 File]]	[[RFINC6 Comment]] << COMMENT>>
		{{A,B}}} < <select>></select>	< <fileupload>></fileupload>	
		((11,2))	1122012012	
	7	[[RFINC7_HOM]]	[[RFINC7 File]]	[[RFINC7 Comment]] << COMMENT>>
	,	{{A,B}} < <select>></select>	< <fileupload>></fileupload>	[[AZ II (CCommont]]
		((1,2))		
	8	[[RFINC8 HOM]]	[[RFINC8 File]]	[[RFINC8 Comment]] << COMMENT>>
		{{A,B}} < <select>></select>	< <fileupload>></fileupload>	[[AZ A 100_Commont]]
		((11,12))	The state of the s	
	1	1	T .	I I

Plasma Processing Round 1

Step No		In	structions		Data Inputs		
	Plasma Processing	Round 1					
					[[R1_Tech1]] [[R1_Tech2]]		
					[[R1_Tech2]]		
						ie]] < <timestamp>> nt]] <<comment>></comment></timestamp>	
					[[K1_Colliner	II]] << OMNINENT>>	
		sing gas, the measured oxygen percentage, mas	s flow setpoint, measured mass flow, pressur	re setpoint, and measured]] {{Argon,Helium,Other}} < <select>>></select>	
	pressure.					nt]] < <float>> % wSetpoint]] <<float>> SCCM</float></float>	
	Upload the RGA b	paseline file.				wMeasured]] < <float>> SCCM</float>	
						Setpoint]] < <float>></float>	
					[[R1_Pressure	Measured]] < <float>></float>	
					[[R1 GasCom	ment]] < <comment>></comment>	
					[[R1_RGABaselineFile]] << FILEUPLOAD>>		
	Cavity #	Round 1 Start Time	Round 1 Stop Time	Round 1 File Upload		Round 1 Comments	
	1	[[R1C1_StartTime]] < <timestamp>></timestamp>	[[R1C1_EndTime]] < <timestamp>> [[R1C1_Files]] <<fileu.< td=""><td>PLOAD>></td><td>[[R1C1_Comment]] << COMMENT>></td><td></td></fileu.<></timestamp>		PLOAD>>	[[R1C1_Comment]] << COMMENT>>	
	2	[[R1C2_StartTime]] < <timestamp>></timestamp>	[[R1C2_EndTime]] < <timestamp>></timestamp>	[[R1C2_Files]] < <fileu< td=""><td>PLOAD>></td><td>[[R1C2_Comment]] <<comment>></comment></td><td></td></fileu<>	PLOAD>>	[[R1C2_Comment]] < <comment>></comment>	
	3	[[R1C3_StartTime]] < <timestamp>></timestamp>	[[R1C3_EndTime]] < <timestamp>></timestamp>	[[R1C3_Files]] < <fileu< td=""><td>PLOAD>></td><td>[[R1C3_Comment]] <<comment>></comment></td><td></td></fileu<>	PLOAD>>	[[R1C3_Comment]] < <comment>></comment>	
	4	[[R1C4_StartTime]] < <timestamp>></timestamp>	[[R1C4_EndTime]] < <timestamp>></timestamp>	[[R1C4_Files]] < <fileu< td=""><td>PLOAD>></td><td>[[R1C4_Comment]] <<comment>></comment></td><td></td></fileu<>	PLOAD>>	[[R1C4_Comment]] < <comment>></comment>	
	5	[[R1C5_StartTime]] < <timestamp>></timestamp>	[[R1C5_EndTime]] < <timestamp>></timestamp>	[[R1C5_Files]] < <fileu< td=""><td>PLOAD>></td><td>[[R1C5_Comment]] <<comment>></comment></td><td></td></fileu<>	PLOAD>>	[[R1C5_Comment]] < <comment>></comment>	
	6	[[R1C6_StartTime]] < <timestamp>></timestamp>	[[R1C6_EndTime]] < <timestamp>></timestamp>	[[R1C6_Files]] < <fileu< td=""><td>PLOAD>></td><td>[[R1C6_Comment]] <<comment>></comment></td><td></td></fileu<>	PLOAD>>	[[R1C6_Comment]] < <comment>></comment>	
	7	[[R1C7_StartTime]] < <timestamp>></timestamp>	[[R1C7_EndTime]] < <timestamp>></timestamp>	[[R1C7_Files]] < <fileu< td=""><td>PLOAD>></td><td>[[R1C7_Comment]] <<comment>></comment></td><td></td></fileu<>	PLOAD>>	[[R1C7_Comment]] < <comment>></comment>	
	8	[[R1C8_StartTime]] < <timestamp>></timestamp>	[[R1C8_EndTime]] < <timestamp>></timestamp>	[[R1C8_Files]] < <fileu< td=""><td>PLOAD>></td><td>[[R1C8_Comment]] <<comment>></comment></td><td></td></fileu<>	PLOAD>>	[[R1C8_Comment]] < <comment>></comment>	
	Upload the End of Round 1 Files		I I	1		1	



Plasma Processing Round 2

Step No	Instructions			Data Inputs			
	Plasma Processing	Round 2					
9			[[R2_Tech1]] <- [[R2_Tech2]] <- [[R2_Tech3]] <-	<srf>></srf>			
]] < <timestamp>>]] <<comment>></comment></timestamp>		
	Record the process pressure. Upload the RGA be	{{Argon,Helium,Other}} < <select>> [] <<float>> % Setpoint]] <<float>> SCCM Measured]] <<float>> SCCM etpoint]] <<float>> [easured]] <<float>></float></float></float></float></float></select>					
					[[R2_GasComm	nent]] < <comment>> lineFile]] <<fileupload>></fileupload></comment>	
	Cavity #	Round 2 Start Time	Round 2 Stop Time	Round 2 File Upload	Round 2 Comments		
	1	[[R2C1_StartTime]] < <timestamp>></timestamp>	[[R2C1_EndTime]] < <timestamp>></timestamp>	[[R2C1_Files]] < <fileui< td=""><td>PLOAD>></td><td>[[R2C1_Comment]] <<comment>></comment></td></fileui<>	PLOAD>>	[[R2C1_Comment]] < <comment>></comment>	
	2	[[R2C2_StartTime]] < <timestamp>></timestamp>	[[R2C2_EndTime]] < <timestamp>></timestamp>	[[R2C2_Files]] < <fileui< th=""><th>PLOAD>></th><th>[[R2C2_Comment]] <<comment>></comment></th></fileui<>	PLOAD>>	[[R2C2_Comment]] < <comment>></comment>	
	3	[[R2C3_StartTime]] < <timestamp>></timestamp>	[[R2C3_EndTime]] < <timestamp>></timestamp>	[[R2C3_Files]] < <fileui< td=""><td>PLOAD>></td><td>[[R2C3_Comment]] <<comment>></comment></td></fileui<>	PLOAD>>	[[R2C3_Comment]] < <comment>></comment>	
	4	[[R2C4_StartTime]] < <timestamp>></timestamp>	[[R2C4_EndTime]] < <timestamp>></timestamp>	[[R2C4_Files]] < <fileur< td=""><td>PLOAD>></td><td>[[R2C4_Comment]] <<comment>></comment></td></fileur<>	PLOAD>>	[[R2C4_Comment]] < <comment>></comment>	
	5 [[R2C5_StartTime]] < <timestamp>> [[R2C5_EndTime]] <<timestamp>> [[R2C5_Files]] <<fileupload>></fileupload></timestamp></timestamp>		PLOAD>>	[[R2C5_Comment]] < <comment>></comment>			
	6	[[R2C6_StartTime]] < <timestamp>></timestamp>	[[R2C6_EndTime]] < <timestamp>></timestamp>	[[R2C6_Files]] < <fileui< td=""><td>PLOAD>></td><td>[[R2C6_Comment]] <<comment>></comment></td></fileui<>	PLOAD>>	[[R2C6_Comment]] < <comment>></comment>	
	7	[[R2C7_StartTime]] < <timestamp>> [[R2C7_EndTime]] <<timestamp>> [[R2C7_Files]] <<fileupload>></fileupload></timestamp></timestamp>		PLOAD>>	[[R2C7_Comment]] < <comment>></comment>		
	8	[[R2C8_StartTime]] < <timestamp>></timestamp>	[[R2C8_EndTime]] < <timestamp>></timestamp>	[[R2C8_Files]] < <fileur< td=""><td>PLOAD>></td><td>[[R2C8_Comment]] <<comment>></comment></td></fileur<>	PLOAD>>	[[R2C8_Comment]] < <comment>></comment>	
	Upload the End of	Round 2 Files				[[R2_Files]] < <fileupload>></fileupload>	



Post-Processing Cryomodule Probe Calibrations

Step No		Instructions	Data Inputs
10	Record the Probe Ca	librations (GGPRB) for each cavity in the table below.	
	Cavity #	Probe Calibration Value	Comments
	1	[[FinalC1_GGPRB]] < <float>></float>	[[FinalC1_GGPRB_Comment]] << COMMENT>>
	2	[[FinalC2_GGPRB]] < <float>></float>	[[FinalC2_GGPRB_Comment]] < <comment>></comment>
	3	[[FinalC3_GGPRB]] < <float>></float>	[[FinalC3_GGPRB_Comment]] < <comment>></comment>
	4	[[FinalC4_GGPRB]] < <float>></float>	[[FinalC4_GGPRB_Comment]] << COMMENT>>
	5	[[FinalC5_GGPRB]] < <float>></float>	[[FinalC5_GGPRB_Comment]] << COMMENT>>
	6	[[FinalC6_GGPRB]] < <float>></float>	[[FinalC6_GGPRB_Comment]] << COMMENT>>
	7	[[FinalC7_GGPRB]] < <float>></float>	[[FinalC7_GGPRB_Comment]] << COMMENT>>
	8	[[FinalC8_GGPRB]] < <float>></float>	[[FinalC8_GGPRB_Comment]] << COMMENT>>

Post-Processing Cryomodule Measurements

	INAVELEN									
Ste P No			Instruc		Data Inputs					
11	Record	the Emax and the limiting	ng condition in the	00-COM-CI	M-CAV-E	EMAX for instruction	S.			
	Cavit y	Emax Limit	Emax (MV/m)	Onset (MV/m) Gradient Rate (mR/h				Comments		
	1	[[FinalC1_EmaxLimi t]] {{Arc Fault,IR Fault,Cavity Quench,End Group Quench,BL Vac Fault,WG Vac Fault,Power Limited,Admin Limited,Other}} < <select>></select>	x]]]] < <float>> <<fileupload t]<="" td="" =""><td colspan="2">[[FinalC1_Commen t]] <<comment>></comment></td></fileupload></float>		[[FinalC1_Commen t]] < <comment>></comment>			
	2	[[FinalC2_EmaxLimi t]] {{Arc Fault,IR Fault,Cavity Quench,End Group Quench,BL Vac Fault,WG Vac Fault,Power Limited,Admin Limited,Other}} < <select>></select>	[[FinalC2_Ema x]] < <float>></float>	[[FinalC2_FEO n]] < <float>></float>	[[FinalC2_100G]] < <float>></float>	[[FinalC2]]] < <flo< td=""><td></td><td>[[FinalC2_Files]] <<fileupload >></fileupload </td><td>[[FinalC2_Comme t]] <<comment>></comment></td></flo<>		[[FinalC2_Files]] < <fileupload >></fileupload 	[[FinalC2_Comme t]] < <comment>></comment>	
	3	[[FinalC3_EmaxLimi t]] {{Arc Fault,IR Fault,Cavity Quench,End Group	[[FinalC3_Ema x]] < <float>></float>	[[FinalC3_FEO n]] < <float>></float>	[[FinalC3_100G]] < <float>></float>	[[FinalC3]	_	[[FinalC3_Files]] < <fileupload >></fileupload 	[[FinalC3_Comme t]] < <comment>></comment>	

Questions?

CEBAF C100 Cryomodule Plasma Process Readiness Review

Traveler

- Traveler will be in the Pansophy system for data entry and management
- 3 Primary sections to the Traveler
 - Pre Plasma Processing (Initial) Cryomodule Measurements
 - Plasma Processing Setup and Processing Rounds Data
 - Post Plasma Processing Cryomodule Measurements
- Critical values recorded in specific data fields in the Traveler for easier data mining and searching
- Detailed data files (raw and processed data) attached and uploaded to the Traveler