3 2 Q464641 SALES SHEET 1 OF 1 ITEM **MATERIAL** REV. REVISION DESCRIPTION QTY APP'D DATE **INSULATOR** 90% MIN. ALUMINA 1 A INITIAL RELEASE OB 8/15/2024 2 CAP 52% NiFe 1 STUD 3 304 STN STL 1 SLEEVE 52% NiFe NOTES: 4 1 5 17-7 PH STN STL 1- ASSEMBLY TO BE LEAK TIGHT TO 1X10E-9 ATM cc/sec HELIUM. SOCKET 1 2- ASSEMBLIES TO BE CLEANED FOR VACUUM SERVICE. CONDUCTOR 304 STN STL 6 1 7 PROBE COLLAR 316L STN STL 1 В .89 .150 TIG WELD Ø.620^{+.000}_{-.002} 1/4-36 UNS-2A THREAD SMA INTERFACE WELD Ø.437±.005 M1.4x0.3 THREAD 6 2 MAY ACCEPT NO-GO 5 4 **SECTION Z-Z**

REFERENCE: JEFFERSON LAB DWG #JL0170822 Rev -

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PROPRIETARY & CONFIDENTIAL

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	SEE DESCRIPTION			DRF C75 CRY	
	CERAMTEC SPECIFICATIONS APPLY: N/A				
	FINISH: AS ASSEMBLED	DIMENSIONS IN INCHES EXCEPT AS NOTED TOLERANCES UNLESS OTHERWISE SPECIFIED:			
ł	PLATING: NONE				
l	SIMILAR TO: 8071/0891	1 PLACE	2 PLACE	3 PLACE	ANGLES

±.03

±.015

±2°

DRF C75 CRYOMODULE PROBE ASSY CeramTec SUPERCEDES: N/A CeramTec North America Corporation DRAWN: OB SCALE: 4:1 DRAWING No. APP'D: OB DATE: 8/15/2024 REF: Q46464 **ANGLES**

Q464641 SALES SHEET 1 OF 1 REV. A

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MATERIAL:

USED ON: N/A