

SDU STATUS

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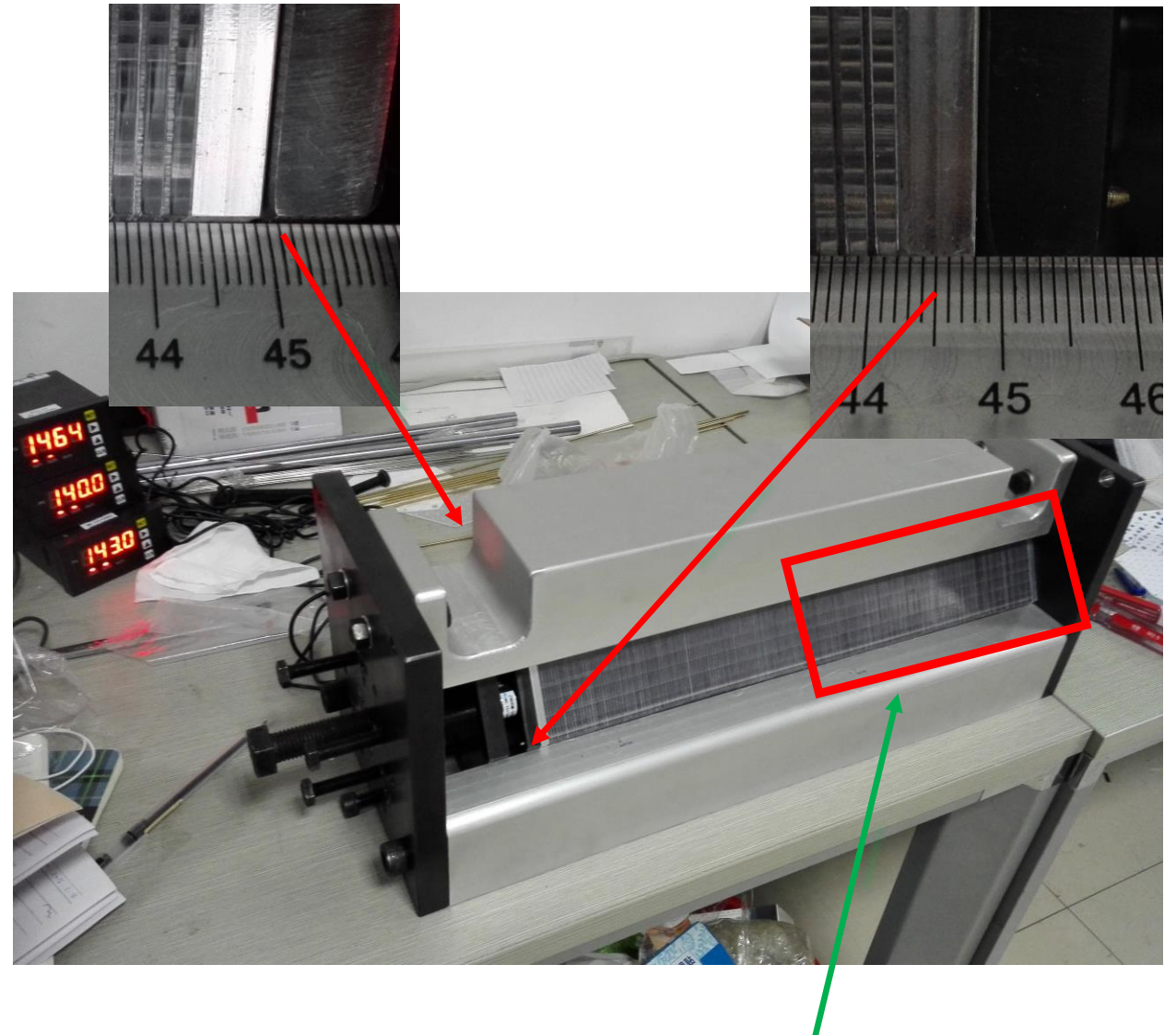
2016.3.3

Good news and bad news

- The lead of Kolga, US, will arrive SDU tomorrow.
- The WLS fiber will be not available within months.
 - We pay to the international trade company, but they don't sign the contract with Saint-Gobain.

Compression Test

- Continue to do the compression test this week
- The height of the module is found uneven last week (the biggest difference is about 0.8cm, mainly caused by the uneven thickness of scintillator tile, partly caused by lead plate)
- Rotated half of the layers to offset this difference this week. But we still found an uneven height of about 0.1cm

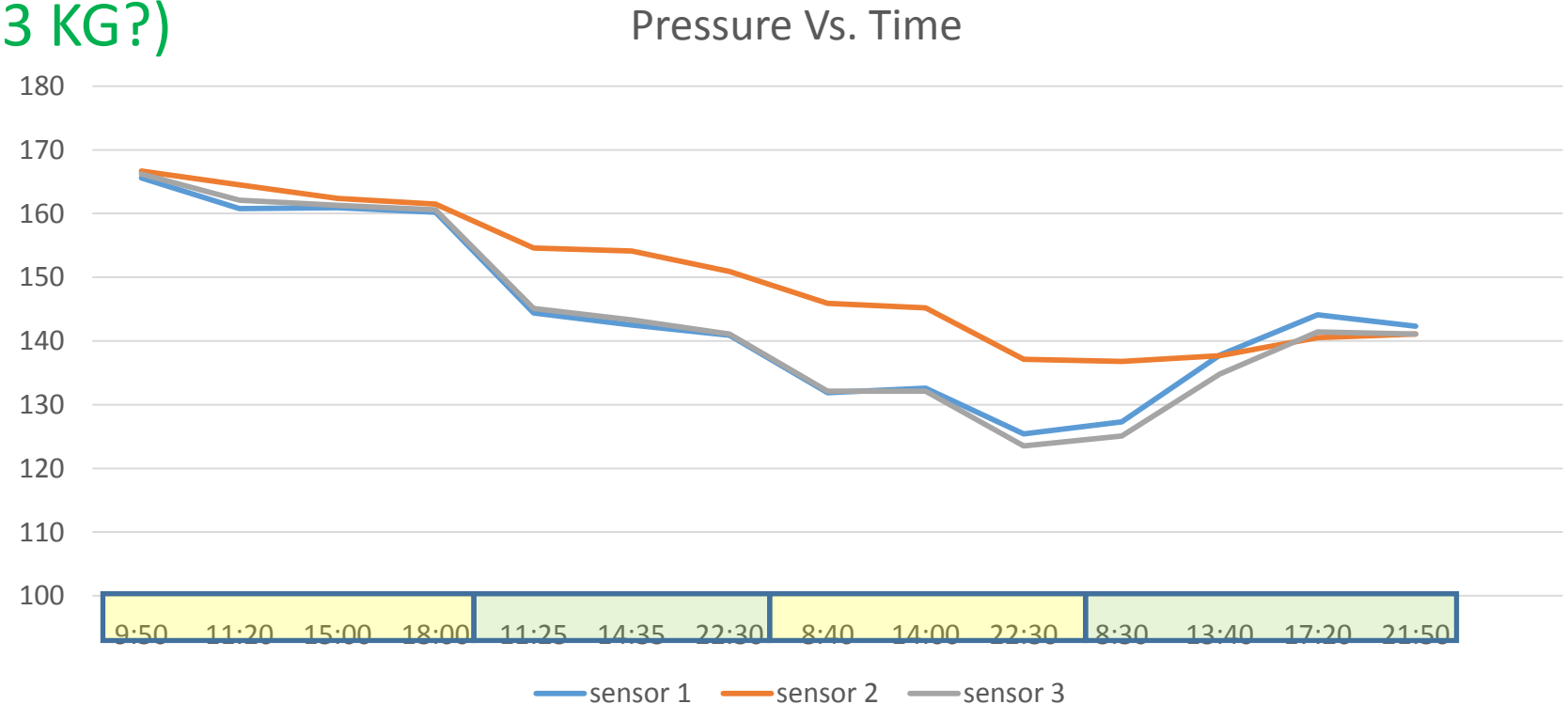


Rotated 97 layers along the longitude direction

Compression Test

- About 500 KG force is applied to compress the module. When the pressure is less than 400 KG, increase the pressure to 500 KG
- It takes about 2 days to make the pressure stable (stable means not more than 20 KG force decreases overnight, and the differences between either 2 sensor are less than 3 KG?)

The pressure is sensitive to the temperature.



Main issue now

- The uneven of the height of module is small after the rotation, but still there. Maybe need interlayer to correct it.
- The pressures on different sensors decrease uneven. We don't know whether the pressures will tend to be the same finally like this module. (Only one module is available for test now.)
- The total height of module is about 45.3 cm, how long the brass rod is need for assemble a module on the stand?
- How many turns should the nuts rotate to ensure that the pull in each brass rod is even.



Scintillator primary test results

Recent results(1 scintillator)

scintillator number	2016/02/25	2016/02/26	2016/02/27	2016/02/28
	no reflector			no reflector
	no air gap lead	print paper	print paper	no air gap lead
	no narrowside	no narrowside	no narrowside	no narrowside
1	7.5	8.4	8.2	7.9
2	6.4	8.8	8.1	8.1
3	8.4	12.6	12.1	10.7
4	8.3	11.3	11	8.6
5(scintillator without any change)	13.6	15.6	15.3	14.9

Recent result(3 scintillators stack up)

scintillator number	2016/02/29	2016/03/01	2016/03/02
	no reflector	no reflector	no reflector
	no air gap lead	no air gap lead	no air gap lead
	no narrowside	no narrowside	no narrowside
1	25.7	24.9	26.0
2	27.4	25.8	26.0
3	28.6	27.4	27.1
4	28.4	26.7	27.1
5(scintillator without any change)	31.6	31.3	30.7

